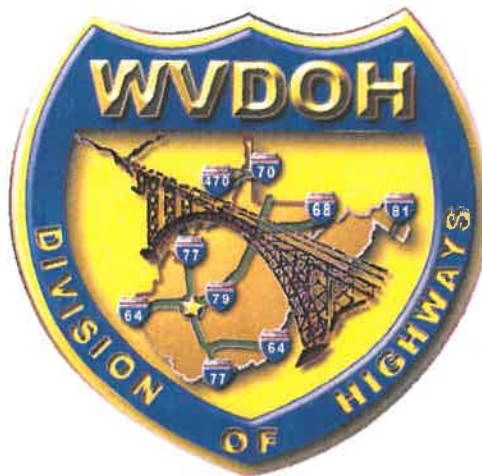


CDL PREPARATION COURSE

TRAINING MANUAL



EQUIPMENT OPERATOR TRAINING ACADEMY

West Virginia Division of Highways

2009

THE WV DIVISION OF HIGHWAYS
EQUIPMENT OPERATOR TRAINING ACADEMY IS
PART OF THE HUMAN RESOURCES DIVISION

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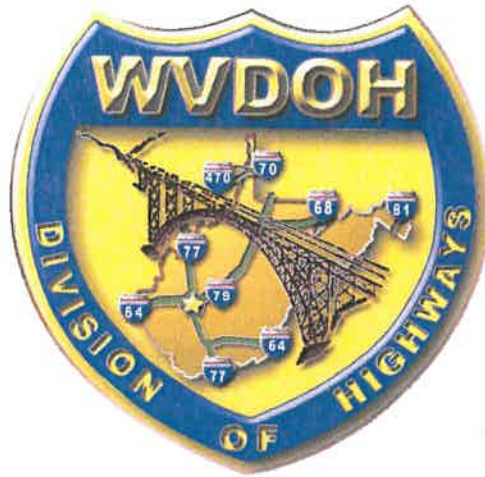
The WV Division of Highways and the staff of the Equipment Operator Training Academy wishes to thank and acknowledge the contributions of the Ohio Department of Transportation for their help in the development of this training program.

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THE WVDOH EQUIPMENT OPERATOR TRAINING ACADEMY



**CORDIALLY WELCOMES EACH OF YOU TO THE
NEXT GENERATION LEARNING FACILITY**

**Every member of our staff will gladly help you in any way we
can to make your stay here an enjoyable learning experience.**

The WVDOH Equipment Operator Training Academy Staff

CDL Preparation Course



CDL Preparation Course

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Abstract

This course is designed to give general guidance on studying and preparing for the exams which must be taken in order to receive a CDL temporary learners permit for a Class A or B license. The written exams cover the following subjects: General Knowledge, Air Brakes, Combination Vehicles, and Tankers.

Each listed topic will be covered in detail and visual aids will be utilized throughout the course. Instructors will work with participants on the sample exams included in the appendices to simulate the testing experience.

Learning Objectives

The learning objectives for this course are as follows:

- Understanding the information necessary to pass the CDL written examination and the tanker endorsement written examination
- Beginning of visual identification of components on the CDL vehicle involved in the examinations
- Simulating the testing experience in order to prepare participants to take the CDL licensing written examinations

Lesson One: Introduction to CDL Preparation

WVDOH

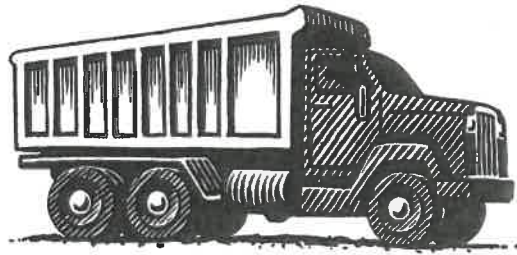


LESSON ONE

INTRODUCTION TO CDL PREPARATION

COMMERCIAL DRIVERS LICENSE TEST

- CDL necessary for operation of certain equipment
- Knowledge and skills tests required



A. Commercial Driver License Tests

- 1. You must have a CDL to operate**
 - a. Any single vehicle with a gross vehicle weight rating (GVWR) of 26,001 pounds or more
 - b. A trailer with a GVWR of more than 10,000 pounds if the gross combination weight rating (GCWR) is 26,001 pounds or more
- 2. To get a CDL, you must pass knowledge and skills tests. This manual will provide the information necessary help you pass the written portion of these tests so a CDL learners permit may be obtained.**

KNOWLEDGE TEST



■ Various test required

- General Knowledge
- Air Brakes
- Combination
- Tanker
- Hazardous Materials
- Doubles & Triples

B. Knowledge Tests

1. **You will have to take one or more knowledge tests, depending on what class of license and which endorsements you need. The CDL knowledge tests include:**
 - a. The general knowledge test, taken by all applicants
 - b. The air brakes test, which you must take if your vehicle has air brakes, including air over hydraulic brakes
 - c. The combination vehicles test, which is required if you want to drive combination vehicles
 - d. The tanker test, required if you want to haul a liquid in a permanently mounted cargo tank rated at 119 gallons or more or a portable tank rated at 1,000 gallons or more
 - e. The hazardous materials test, required if you want to haul hazardous materials or waste in amounts that require placarding or any quantity of a material listed as a select agent or toxin in 42 CFR 73 (this endorsement is not required for employment with WVDOT)
 - f. The doubles/triples test, required if you want to pull double or triple trailers

SKILLS TEST

- Pre-trip inspection
- Basic vehicle control
- On-the road



C. Skills Test

1. If you pass the required knowledge test, you can take the skills test.

There are three types of general skills that will be tested:

- a. Pre-trip inspection
 - You will be tested to see if you know whether your vehicle is safe to drive. You will be asked to do a pre-trip inspection of your vehicle and explain to the examiner what you would inspect and why.
- b. Basic vehicle control
 - You will be tested on your skill in controlling the vehicle. You will be asked to move your vehicle forward, backward, and turn it within a defined area. These areas may be marked with traffic lanes, cones, barriers, or something similar. The examiner will tell you how each control test will be completed.
- c. On-the-road test
 - You will be tested on your skill to safely drive your vehicle in a variety of traffic situations. The situations may include left and right turns, intersections, railroad crossings, curves, up and down grades, single or multi-lane roads, streets, or highways. The examiner will tell you where to drive.

DRIVER DISQUALIFICATIONS



- Alcohol
- Leaving accident scene
- Felony
- Serious traffic violations

D. Driver Disqualifications

1. General

- You may not drive a commercial motor vehicle if you are disqualified for any reason

2. Alcohol, leaving the scene of an accident, and commission of a felony

- a. It is illegal to operate a commercial motor vehicle (CMV) if your blood alcohol concentration (BAC) is .04% or more. If you operate a CMV, you shall be deemed to have given your consent to alcohol testing.
- b. You will lose your CDL for at least one year for a first offense for:
 - i. Driving a CMV if your BAC is .04% or higher
 - ii. Driving a CMV under the influence of alcohol
 - iii. Refusing to undergo blood alcohol testing
 - iv. Driving a CMV while under the influence of a controlled substance
 - v. Leaving the scene of an accident involving a CMV
 - vi. Committing a felony involving the use of a CMV

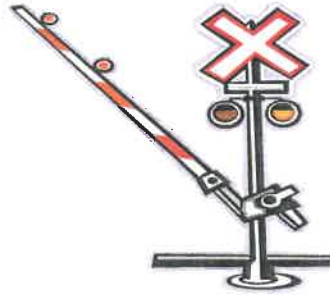
- c. You will lose your CDL for at least three years if the offense occurs while you are operating a CMV that is placarded for hazardous materials
- d. You will lose your CDL for life for a second offense
- e. You will lose your CDL for life if you use a CMV to commit a felony involving controlled substances
- f. You will be put out of service for 24 hours if you have any detectable amount of alcohol under .04%

3. Serious traffic violations

- a. Serious traffic violations are excessive speeding, (15 mph or more above the posted limit), reckless driving, improper or erratic lane changes, following a vehicle too closely, and traffic offenses committed in a CMV in connection with a fatal traffic accident
- b. You will lose your CDL:
 - i. For at least 60 days if you have committed two serious traffic violations within a three-year period involving a CMV
 - ii. For at least 120 days for three serious traffic violations within a three-year period involving a CMV
 - iii. For at least 90 days if you have committed your first violation of an out-of-service order
 - iv. For at least one year if you have committed two out-of-service violation orders in a ten-year period
 - v. For at least three years if you have committed three or more out-of-service violation orders in a ten-year period

DRIVER DISQUALIFICATIONS (CONT'D)

- Violate out-of-service order
- Railroad grade violations
- Hazmat background check failure
- Other CDL rules



4. Violation of Out-of-Service Orders

- a. You will lose your CDL:
 - i. For at least 90 days if you have committed your first violation of an out-of-service violation order
 - ii. For at least one year if you have committed two out-of-service violation orders in a ten-year period
 - iii. For at least three years if you have committed three or more out-of-service violation orders in a ten-year period

5. Railroad-highway grade crossing violations

- a. You will lose your CDL:
 - i. For at least 60 days for your first violation
 - ii. For at least 120 days for your second violation within any three-year period
 - iii. For at least one year for your third violation within any three-year period
- b. These violations include violation of a federal, state or local law or regulation pertaining to one of the following six offenses at a railroad-highway grade crossing:

- i. For drivers who are not required to always stop, failing to stop before reaching the crossing if the tracks are not clear
- ii. For drivers who are not always required to stop, failing to slow down and check that the tracks are clear of an approaching train
- iii. For drivers who are always required to stop, failing to stop before driving onto the crossing
- iv. For all drivers failing to have sufficient space to drive completely through the crossing without stopping
- v. For all drivers failing to obey a traffic control device or the directions of an enforcement official at the crossing
- vi. For all drivers failing to negotiate a crossing because of insufficient undercarriage clearance

6. Hazardous materials endorsement background check and disqualifications

- a. If you require a hazardous materials endorsement you will be required to submit your fingerprints and be subject to a background check
- b. You will be denied or you will lose your hazardous materials endorsement if you:
 - i. Are not a lawful permanent resident of the United States
 - ii. Renounce your United States citizenship
 - iii. Are wanted under indictment for certain felonies
 - iv. Have a conviction in military or civilian court for certain felonies
 - v. Have been adjudicated as a mental defective or committed to a mental institution
 - vi. Are considered to pose a security threat as determined by the Transportation Security Administration

7. Other CDL rules

- a. There are other federal and state rules that affect drivers operating CMVs in all states
- b. Among them are:

- i. You cannot have more than one license. If you break this rule, a court may fine you up to \$5,000 or put you in jail and keep your home state license and return any others.
 - ii. You must notify your employer within 30 days of conviction for any traffic violations (except parking). This is true no matter what type of vehicle you were driving.
 - iii. You must notify your motor vehicle licensing agency within 30 days if you are convicted in any other jurisdiction of any traffic violation (except parking). This is true no matter what type of vehicle you were driving.
 - iv. You must notify your employer if your license is suspended, revoked, or canceled, or if you are disqualified from driving
 - v. You must give your employer information on all driving jobs you have held for the past 10 years. You must do this when you apply for a commercial driving job.
 - vi. No one can drive a commercial motor vehicle without a CDL. A court may fine you up to \$5,000 or put you in jail for breaking this rule.
 - vii. If you have a hazardous materials endorsement you must notify and surrender your hazardous material endorsement to the state that issued your CDL within 24 hours of any conviction or indictment in any jurisdiction, civilian or military, for, or found not guilty by reason of insanity of a disqualifying crime listed in 49 CFR 1572.103; who is adjudicated as a mental defective or committed to a mental institution as specified in 49 CFR 1572.109; or who renounces his or her U.S. citizenship
 - viii. Your employer may not let you drive a commercial motor vehicle if you have more than one license or if your CDL is suspended or revoked. A court may fine the employer up to \$5,000 or put him or her in jail for breaking this rule.
 - ix. All states are connected to one computerized system to share information about CDL drivers. The states will check on drivers' accidents records and ensure drivers do not have more than one CDL.
- c. Your state may have additional rules that you must also obey

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Lesson Two: General Knowledge

WVDOH



LESSON TWO

GENERAL KNOWLEDGE

General Knowledge

This Section Covers

- **Vehicle Inspection**
- **Basic Control of Your Vehicle**
- **Shifting Gears**
- **Seeing**
- **Communicating**
- **Space Management**
- **Controlling Your Speed**
- **Seeing Hazards**
- **Distracted Driving**
- **Aggressive Drivers/Road Rage**
- **Night Driving**
- **Driving in Fog**
- **Winter Driving**
- **Hot Weather Driving**
- **Railroad-highway Crossings**
- **Mountain Driving**
- **Driving Emergencies**
- **Antilock Braking Systems**
- **Skid Control and Recovery**
- **Accident Procedures Fires**
- **Alcohol, Other Drugs, and Driving**
- **Staying Alert and Fit to Drive**
- **Hazardous Materials Rules**

This section contains knowledge and safe driving information that all commercial drivers should know. You must pass a test on this information to get a CDL.

A. Vehicle Inspection

1. Why Inspect

Safety is the most important reason you inspect your vehicle, safety for yourself and for other road users.

A vehicle defect found during an inspection could save you problems later. You could have a breakdown on the road that will cost time and dollars, or even worse, a crash caused by the defect. Federal and state laws require that drivers inspect their vehicles. Federal and state inspectors also may inspect your vehicles. If they judge the vehicle to be unsafe, they will put it "out of service" until it is fixed.

2. Types of Vehicle Inspection

Pre-trip Inspection. A pre-trip inspection will help you find problems that could cause a crash or breakdown.

During a Trip. For safety you should:

Watch gauges for signs of trouble.

Use your senses to check for problems (look, listen, smell, feel).

Check critical items when you stop:

- Tires, wheels and rims.
- Brakes.
- Lights and reflectors.
- Brake and electrical connections to trailer.
- Trailer coupling devices.
- Cargo securement devices.

After-trip Inspection and Report. You should do an after-trip inspection at the end of the trip, day, or tour of duty on each vehicle you operated. It may include filling out a vehicle condition report listing any problems you find. The inspection report helps a motor carrier know when the vehicle needs repairs.

3. What to Look For

Tire Problems

Too much or too little air pressure.

Bad wear. You need at least 4/32-inch tread depth in every major groove on front tires. You need 2/32 inch on other tires. No fabric should show through the tread or sidewall.

Cuts or other damage.

Tread separation.

Dual tires that come in contact with each other or parts of the vehicle.

Mismatched sizes.

Radial and bias-ply tires used together.

Cut or cracked valve stems.

Regrooved, recapped, or retreaded tires on the front wheels of a bus. These are prohibited.

Wheel and Rim Problems

Damaged rims.

Rust around wheel nuts may mean the nuts are loose--check tightness. After a tire has been changed, stop a short while later and re-check tightness of nuts.

Missing clamps, spacers, studs, or lugs means danger.

Mismatched, bent, or cracked lock rings are dangerous.

Wheels or rims that have had welding repairs are not safe.

Bad Brake Drums or Shoes

Cracked drums.

Shoes or pads with oil, grease, or brake fluid on them.

Shoes worn dangerously thin, missing, or broken.

Steering System Defects

Missing nuts, bolts, cotter keys, or other parts.

Bent, loose, or broken parts, such as steering column, steering gear box, or tie rods.

If power steering equipped, check hoses, pumps, and fluid level; check for leaks.

Steering wheel play of more than 10 degrees (approximately 2 inches movement at the rim of a 20-inch steering wheel) can make it hard to steer.

Figure 2.1 illustrates a typical steering system.

Suspension System Defects. The suspension system holds up the vehicle and its load. It keeps the axles in place. Therefore, broken suspension parts can be extremely dangerous. Look for:

Spring hangers that allow movement of axle from proper position. *See Figure 2.2*

Cracked or broken spring hangers.

Missing or broken leaves in any leaf spring. If one-fourth or more are missing, it will put the vehicle "out of service", but any defect could be dangerous. *See Figure 2.3*

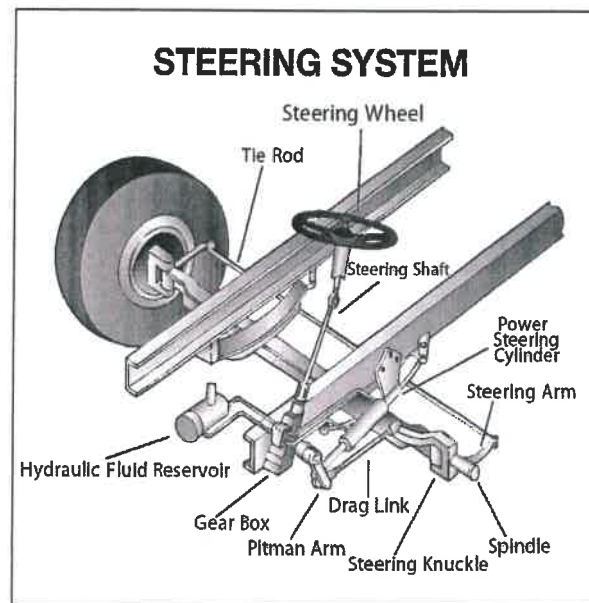
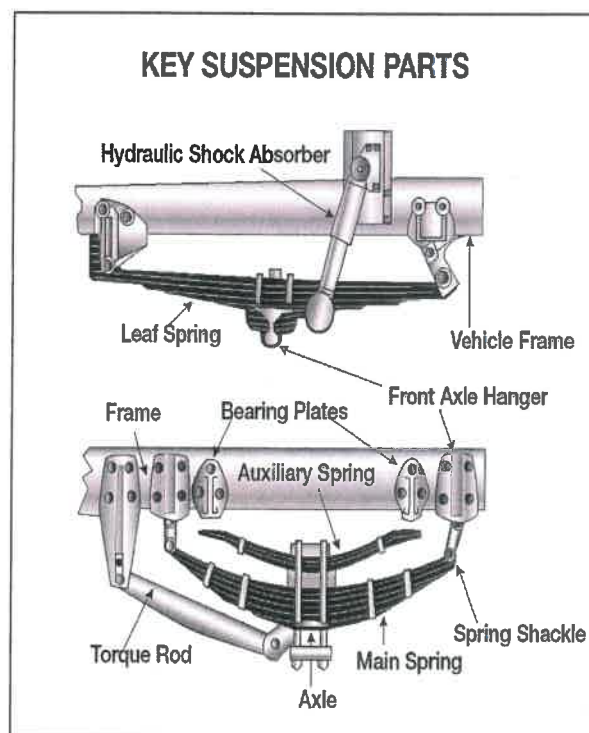
Broken leaves in a multi-leaf spring or leaves that have shifted so they might hit a tire or other part.

Leaking shock absorbers.

Torque rod or arm, u-bolts, spring hangers, or other axle positioning parts that are cracked, damaged, or missing.

Air suspension systems that are damaged and/or leaking. *See Figure 2.4*

Any loose, cracked, broken, or missing frame members.

*Figure 2.1**Figure 2.2*

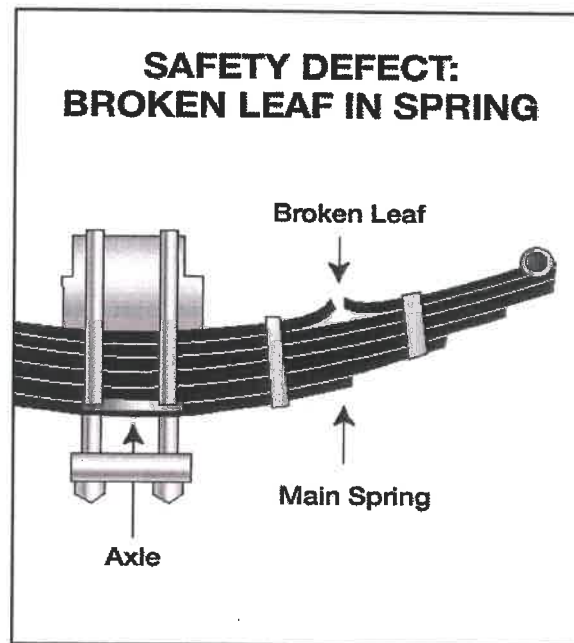


Figure 2.3

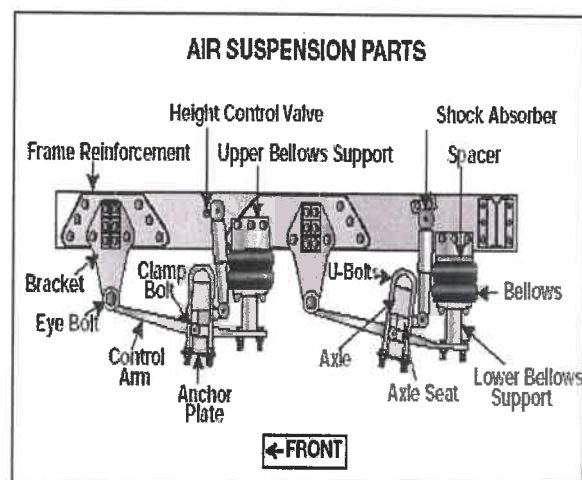


Figure 2.4

Exhaust System Defects. A broken exhaust system can let poison fumes into the cab or sleeper berth. Look for:

Loose, broken, or missing exhaust pipes, mufflers, tailpipes, or vertical stacks.

Loose, broken, or missing mounting brackets, clamps, bolts, or nuts.
Exhaust system parts rubbing against fuel system parts, tires, or other moving parts of vehicle.

Exhaust system parts that are leaking.

Emergency Equipment. Vehicles must be equipped with emergency equipment. Look for:

- Fire extinguisher(s).
- Spare electrical fuses (unless equipped with circuit breakers).
- Warning devices for parked vehicles (for example, three reflective warning triangles).

Cargo (Trucks). You must make sure the truck is not overloaded and the cargo is balanced and secured before each trip. If the cargo contains hazardous materials, you must inspect for proper papers and placarding.

4. CDL Pre-trip Vehicle Inspection Test

In order to obtain a CDL you will be required to pass a pre-trip vehicle inspection test. You will be tested to see if you know whether your vehicle is safe to drive. You will be asked to do a pre-trip inspection of your vehicle and explain to the examiner what you would inspect and why. The following seven-step inspection method should be useful.

5. Seven-step Inspection Method

Method of Inspection. You should do a pre-trip inspection the same way each time so you will learn all the steps and be less likely to forget something.

Approaching the Vehicle. Notice general condition. Look for damage or vehicle leaning to one side. Look under the vehicle for fresh oil, coolant, grease, or fuel leaks. Check the area around the vehicle for hazards to vehicle movement (people, other vehicles, objects, low-hanging wires, limbs, etc.).

Vehicle Inspection Guide

Step 1: Vehicle Overview

Review Last Vehicle Inspection Report. Drivers may have to make a vehicle inspection report in writing each day. The motor carrier must repair any items in the report that affect safety and certify on the report that repairs were made or were unnecessary. You must sign the report only if defects were noted and certified to be repaired or not needed to be repaired.

Step 2: Check Engine Compartment

Check That the Parking Brakes Are On and/or Wheels Chocked. You may have to raise the hood, tilt the cab (secure loose things so they don't fall and break something), or open the engine compartment door.

Check the following:

- Engine oil level.
- Coolant level in radiator; condition of hoses.
- Power steering fluid level; hose condition (if so equipped).
- Windshield washer fluid level.
- Battery fluid level, connections, and tie downs (battery may be located elsewhere).
- Automatic transmission fluid level (may require engine to be running).
- Check belts for tightness and excessive wear (alternator, water pump, air compressor)--learn how much "give" the belts should have when adjusted right, and check each one.
- Leaks in the engine compartment (fuel, coolant, oil, power steering fluid, hydraulic fluid, battery fluid).
- Cracked, worn electrical wiring insulation.
- Lower and secure hood, cab, or engine compartment door.

Step 3: Start Engine and Inspect Inside the Cab**Get In and Start Engine**

- Make sure parking brake is on.
- Put gearshift in neutral (or "park" if automatic).
- Start engine; listen for unusual noises.
- If equipped, check the Anti-lock Braking System (ABS) indicator lights. Light on dash should come on and then turn off. If it stays on the ABS is not working properly. For trailers only, if the yellow light on the left rear of the trailer stays on, the ABS is not working properly.

Look at the Gauges

- Oil pressure. Should come up to normal within seconds after engine is started. *See Figure 2.5*
- Air pressure. Pressure should build from 50 to 90 psi within 3 minutes. Build air pressure to governor cut-out (usually around 120 – 140 psi. Know your vehicles requirements.
- Ammeter and/or voltmeter. Should be in normal range(s).
- Coolant temperature. Should begin gradual rise to normal operating range.
- Engine oil temperature. Should begin gradual rise to normal operating range.
- Warning lights and buzzers. Oil, coolant, charging circuit warning, and antilock brake system lights should go out right away.

Check Condition of Controls. Check all of the following for looseness, sticking, damage, or improper setting:

Steering wheel.

Clutch.

Accelerator ("gas pedal").

Brake controls.

- Foot brake.
- Trailer brake (if vehicle has one).
- Parking brake.
- Retarder controls (if vehicle has them).

Transmission controls.

Interaxle differential lock (if vehicle has one).

Horn(s).

Windshield wiper/washer.

Lights.

- Headlights.
- Dimmer switch.
- Turn signal.
- Four-way flashers.
- Parking, clearance, identification, marker switch(es).

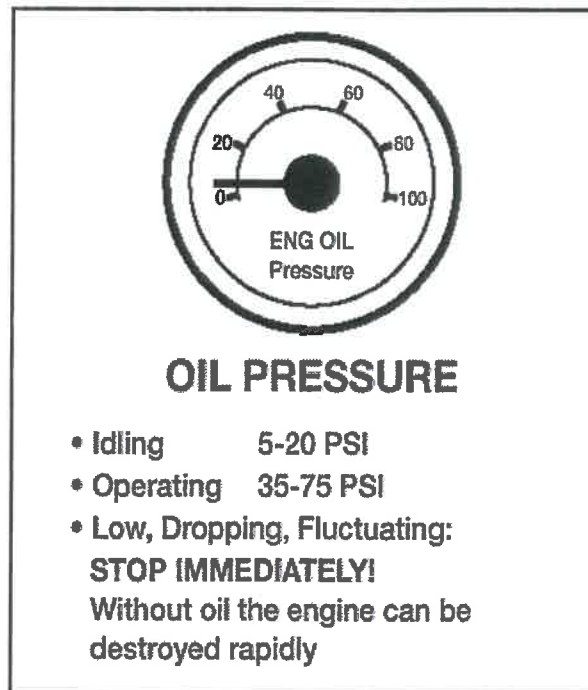


Figure 2.5

Check Mirrors and Windshield. Inspect mirrors and windshield for cracks, dirt, illegal stickers, or other obstructions to seeing clearly. Clean and adjust as necessary.

Check Emergency Equipment

Check for safety equipment:

- Spare electrical fuses (unless vehicle has circuit breakers).
- Three red reflective triangles.
- Properly charged and rated fire extinguisher.

Check for optional items such as:

- Chains (where winter conditions require).
- Tire changing equipment.

List of emergency phone numbers.

Accident reporting kit (packet).

Step 4: Turn Off Engine and Check Lights

Make sure the parking brake is set, turn off the engine, and take the key with you. Turn on headlights (low beams) and four-way emergency flashers, and get out of the vehicle.

Step 5: Do Walkaround Inspection

Go to front of vehicle and check that low beams are on and both of the four-way flashers are working.

Push dimmer switch and check that high beams work.

Turn off headlights and four-way emergency flashers.

Turn on parking, clearance, side-marker, and identification lights.

Turn on right turn signal, and start walk-around inspection.

General

Walkaround and inspect.

Clean all lights, reflectors, and glass as you go along.

Left Front Side

Driver's door glass should be clean.

Door latches or locks should work properly.

Left front wheel.

- Condition of wheel and rim--missing, bent, broken studs, clamps, lugs, or any signs of misalignment.
- Condition of tires--properly inflated, valve stem and cap OK, no serious cuts, bulges, or tread wear.
- Use wrench to test rust-streaked lug nuts, indicating looseness.

- Hub oil level OK, no leaks.

Left front suspension.

- Condition of spring, spring hangers, shackles, u-bolts.
- Shock absorber condition.

Left front brake.

- Condition of brake drum or disc.
- Condition of hoses.

Front

Condition of front axle.

Condition of steering system.

- No loose, worn, bent, damaged or missing parts.
- Must grab steering mechanism to test for looseness.

Condition of windshield.

- Check for damage and clean if dirty.
- Check windshield wiper arms for proper spring tension.
- Check wiper blades for damage, "stiff" rubber, and securement.

Lights and reflectors.

- Parking, clearance, and identification lights clean, operating, and proper color (amber at front).
- Reflectors clean and proper color (amber at front).
- Right front turn signal light clean, operating, and proper color (amber or white on signals facing forward).

Right Side

Right front: check all items as done on left front.

Primary and secondary safety cab locks engaged (if cab-over-engine design).

Right fuel tank(s).

- Securely mounted, not damaged, or leaking.
- Fuel crossover line secure.
- Tank(s) contain enough fuel.
- Cap(s) on and secure.

Condition of visible parts.

- Rear of engine--not leaking.
- Transmission--not leaking.
- Exhaust system--secure, not leaking, not touching wires, fuel, or air lines.
- Frame and cross members--no bends or cracks.

- Air lines and electrical wiring--secured against snagging, rubbing, wearing.
- Spare tire carrier or rack not damaged (if so equipped).
- Spare tire and/or wheel securely mounted in rack.
- Spare tire and wheel adequate (proper size, properly inflated).

Cargo securement (trucks).

- Cargo properly blocked, braced, tied, chained, etc.
- Header board adequate, secure (if required).
- Side boards, stakes strong enough, free of damage, properly set in place (if so equipped).
- Canvas or tarp (if required) properly secured to prevent tearing, billowing, or blocking of mirrors.
- If oversize, all required signs (flags, lamps, and reflectors) safely and properly mounted and all required permits in driver's possession.
- Curbside cargo compartment doors in good condition, securely closed, latched/locked and required security seals in place.

Right Rear

Condition of wheels and rims--no missing, bent, or broken spacers, studs, clamps, or lugs.

Condition of tires--properly inflated, valve stems and caps OK, no serious cuts, bulges, tread wear, tires not rubbing each other, and nothing stuck between them.

Tires same type, e.g., not mixed radial and bias types.

Tires evenly matched (same sizes).

Wheel bearing/seals not leaking.

Suspension.

- Condition of spring(s), spring hangers, shackles, and u-bolts.
- Axle secure.
- Powered axle(s) not leaking lube (gear oil).
- Condition of torque rod arms, bushings.
- Condition of shock absorber(s).
- If retractable axle equipped, check condition of lift mechanism. If air powered, check for leaks.
- Condition of air ride components.

Brakes.

- Brake adjustment.
- Condition of brake drum(s) or discs.
- Condition of hoses--look for any wear due to rubbing.

Lights and reflectors.

- Side-marker lights clean, operating, and proper color (red at rear, others amber).
- Side-marker reflectors clean and proper color (red at rear, others amber).

Rear**Lights and reflectors.**

- Rear clearance and identification lights clean, operating, and proper color (red at rear).
- Reflectors clean and proper color (red at rear).
- Taillights clean, operating, and proper color (red at rear).
- Right rear turn signal operating, and proper color (red, yellow, or amber at rear).

License plate(s) present, clean, and secured.

Splash guards present, not damaged, properly fastened, not dragging on ground, or rubbing tires.

Cargo secure (trucks).

Cargo properly blocked, braced, tied, chained, etc.

Tailboards up and properly secured.

End gates free of damage, properly secured in stake sockets.

Canvas or tarp (if required) properly secured to prevent tearing, billowing, or blocking of either the rearview mirrors or rear lights.

If over-length, or over-width, make sure all signs and/or additional lights/flags are safely and properly mounted and all required permits are in driver's possession.

Rear doors securely closed, latched/locked.

Left Side

Check all items as done on right side, plus:

- Battery(ies) (if not mounted in engine compartment).
- Battery box(es) securely mounted to vehicle.
- Box has secure cover.
- Battery(ies) secured against movement.
- Battery(ies) not broken or leaking.
- Fluid in battery(ies) at proper level (except maintenance-free type).
- Cell caps present and securely tightened (except maintenance-free type).
- Vents in cell caps free of foreign material (except maintenance-free type).

Step 6: Check Signal Lights**Get In and Turn Off Lights**

Turn off all lights.

Turn on stop lights (apply trailer hand brake or have a helper put on the brake pedal).

Turn on left turn signal lights.

Get Out and Check Lights

Left front turn signal light clean, operating and proper color (amber or white on signals facing the front).

Left rear turn signal light and both stop lights clean, operating, and proper color (red, yellow, or amber).

Get In Vehicle

Turn off lights not needed for driving.

Check for all required papers, trip manifests, permits, etc.

Secure all loose articles in cab (they might interfere with operation of the controls or hit you in a crash).

Start the engine.

Step 7: Start the Engine and Check

Test for Hydraulic Leaks. If the vehicle has hydraulic brakes, pump the brake pedal three times. Then apply firm pressure to the pedal and hold for five seconds. The pedal should not move. If it does, there may be a leak or other problem. Get it fixed before driving. If the vehicle has air brakes, do the checks described in Sections 5 and 6 of this manual.

Brake System**Test Parking Brake(s)**

Set parking brake (power unit only).

Release trailer parking brake (if applicable).

Place vehicle into a low gear.

Gently pull forward against parking brake to make sure the parking brake holds.

Repeat the same steps for the trailer with trailer parking brake set and power unit parking brakes released (if applicable).

If it doesn't hold vehicle, it is faulty; get it fixed.

Test Service Brake Stopping Action

Go about five miles per hour.

Push brake pedal firmly

"Pulling" to one side or the other can mean brake trouble.

Any unusual brake pedal "feel" or delayed stopping action can mean trouble.

If you find anything unsafe during the pre-trip inspection, get it fixed. Federal and state laws forbid operating an unsafe vehicle.

6. Inspection During a Trip

Check Vehicle Operation Regularly

You should check:

- Instruments.
- Air pressure gauge (if you have air brakes).
- Temperature gauges.
- Pressure gauges.
- Ammeter/voltmeter.
- Mirrors.
- Tires.
- Cargo, cargo covers.
- Lights.
- Etc.

If you see, hear, smell, or feel anything that might mean trouble, check it out.

Safety Inspection. Drivers of trucks and truck tractors when transporting cargo must inspect the securement of the cargo within the first 50 miles of a trip and every 150 miles or every three hours (whichever comes first) after.

7. After-trip Inspection and Report

You may have to make a written report each day on the condition of the vehicle(s) you drove. Report anything affecting safety or possibly leading to mechanical breakdown.

Subsection A

Test Your Knowledge

The vehicle inspection report tells the motor carrier about problems that may need fixing. Keep a copy of your report in the vehicle for one day. That way, the next driver can learn about any problems you have found.

1. What is the most important reason for doing a vehicle inspection?
2. What things should you check during a trip?
3. Name some key steering system parts.
4. Name some suspension system defects.
5. What three kinds of emergency equipment must you have?
6. What is the minimum tread depth for front tires? For other tires?
7. Name some things you should check on the front of your vehicle during the walkaround inspection.
8. What should wheel bearing seals be checked for?
9. How many red reflective triangles should you carry?
10. How do you test hydraulic brakes for leaks?
11. Why put the starter switch key in your pocket during the pre-trip inspection?

These questions may be on your test. If you can't answer them all, re-read subsection A.

B. Basic Control of Your Vehicle

To drive a vehicle safely, you must be able to control its speed and direction. Safe operation of a commercial vehicle requires skill in:

Accelerating.

Steering.

Stopping.

Backing safely.

Fasten your seatbelt when on the road. Apply the parking brake when you leave your vehicle.

1. Accelerating

Don't roll back when you start. You may hit someone behind you. If you have a manual transmission vehicle, partly engage the clutch before you take your right foot off the brake. Put on the parking brake whenever necessary to keep from rolling back. Release the parking brake only when you have applied enough engine power to keep from rolling back. On a tractor-trailer equipped with a trailer brake hand valve, the hand valve can be applied to keep from rolling back. Speed up smoothly and gradually so the vehicle does not jerk. Rough acceleration can cause

mechanical damage. When pulling a trailer, rough acceleration can damage the coupling.

Speed up very gradually when traction is poor, as in rain or snow. If you use too much power, the drive wheels may spin. You could lose control. If the drive wheels begin to spin, take your foot off the accelerator.

2. Steering

Hold the steering wheel firmly with both hands. Your hands should be on opposite sides of the wheel. If you hit a curb or a pothole (chuckhole), the wheel could pull away from your hands unless you have a firm hold.

3. Stopping

Push the brake pedal down gradually. The amount of brake pressure you need to stop the vehicle will depend on the speed of the vehicle and how quickly you need to stop. Control the pressure so the vehicle comes to a smooth, safe stop. If you have a manual transmission, push the clutch in when the engine is close to idle.

4. Backing Safely

Because you cannot see everything behind your vehicle, backing is always dangerous. Avoid backing whenever you can. When you park, try to park so you will be able to pull forward when you leave. When you have to back, here are a few simple safety rules:

- Start in the proper position.

- Look at your path.

- Use mirrors on both sides.

- Back slowly.

- Back and turn toward the driver's side whenever possible.

- Use a helper whenever possible.

- These rules are discussed in turn below.

Start in the Proper Position. Put the vehicle in the best position to allow you to back safely. This position will depend on the type of backing to be done.

Look at Your Path. Look at your line of travel before you begin. Get out and walk around the vehicle. Check your clearance to the sides and overhead, in and near the path your vehicle will take.

Use Mirrors on Both Sides. Check the outside mirrors on both sides frequently. Get out of the vehicle and check your path if you are unsure.

Back Slowly. Always back as slowly as possible. Use the lowest reverse gear. That way you can more easily correct any steering errors. You also can stop quickly if necessary.

Back and Turn Toward the Driver's Side. Back to the driver's side so you can see better. Backing toward the right side is very dangerous because you can't see as well. If you back and turn toward the driver's side, you can watch the rear of your vehicle by looking out the side window. Use driver-side backing--even if it means going around the block to put your vehicle in this position. The added safety is worth it.

Use a Helper. Use a helper when you can. There are blind spots you can't see. That's why a helper is important. The helper should stand near the back of your vehicle where you can see the helper. Before you begin backing, work out a set of hand signals that you both understand. Agree on a signal for "stop."

C. Shifting Gears

Correct shifting of gears is important. If you can't get your vehicle into the right gear while driving, you will have less control.

1. **Manual Transmissions**

Basic Method for Shifting Up. Most heavy vehicles with manual transmissions require double clutching to change gears. This is the basic method:

Release accelerator, push in clutch and shift to neutral at the same time.

Release clutch.

Let engine and gears slow down to the rpm required for the next gear (this takes practice).

Push in clutch and shift to the higher gear at the same time.

Release clutch and press accelerator at the same time.

Shifting gears using double clutching requires practice. If you remain too long in neutral, you may have difficulty putting the vehicle into the next gear. If so, don't try to force it. Return to neutral, release clutch, increase engine speed to match road speed, and try again.

Knowing When to Shift Up. There are two ways of knowing when to shift:

Use Engine Speed (rpm). Study the driver's manual for your vehicle and learn the operating rpm range. Watch your tachometer, and shift up when your engine reaches the top of the range. (Some newer vehicles use "progressive" shifting: the rpm at which you shift becomes higher as you move up in the gears. Find out what's right for the vehicle you will operate.)

Use Road Speed (mph). Learn what speeds each gear is good for. Then, by using the speedometer, you'll know when to shift up.

With either method, you may learn to use engine sounds to know when to shift.

Basic Procedures for Shifting Down

Release accelerator, push in clutch, and shift to neutral at the same time.

Release clutch.

Press accelerator, increase engine and gear speed to the rpm required in the lower gear.

Push in clutch and shift to lower gear at the same time.

Release clutch and press accelerator at the same time.

Downshifting, like upshifting, requires knowing when to shift. Use either the tachometer or the speedometer and downshift at the right rpm or road speed.

Special conditions where you should downshift are:

Before Starting Down a Hill. Slow down and shift down to a speed that you can control without using the brakes hard. Otherwise the brakes can overheat and lose their braking power.

Downshift before starting down the hill. Make sure you are in a low enough gear, usually lower than the gear required to climb the same hill.

Before Entering a Curve. Slow down to a safe speed, and downshift to the right gear before entering the curve. This lets you use some power through the curve to help the vehicle be more stable while turning. It also allows you to speed up as soon as you are out of the curve.

2. Multi-speed Rear Axles and Auxiliary Transmissions

Multi-speed rear axles and auxiliary transmissions are used on many vehicles to provide extra gears. You usually control them by a selector knob or switch on the gearshift lever of the main transmission. There are many different shift patterns. Learn the right way to shift gears in the vehicle you will drive.

3. Automatic Transmissions

Some vehicles have automatic transmissions. You can select a low range to get greater engine braking when going down grades. The lower ranges prevent the transmission from shifting up beyond the selected gear (unless the governor rpm is exceeded). It is very important to use this braking effect when going down grades.

4. Retarders

Some vehicles have "retarders." Retarders help slow a vehicle, reducing the need for using your brakes. They reduce brake wear and give you another way to slow down. There are four basic types of retarders (exhaust, engine, hydraulic, and electric). All retarders can be turned on or off by the driver. On some vehicles the retarding power can be adjusted. When turned "on," retarders apply their braking power (to the drive wheels only) whenever you let up on the accelerator pedal all the way.

Because these devices can be noisy, be sure you know where their use is permitted.

Caution. When your drive wheels have poor traction, the retarder may cause them to skid. Therefore, you should turn the retarder off whenever the road is wet, icy, or snow covered.

Subsections B and C Test Your Knowledge

1. Why should you back toward the driver's side?
2. If stopped on a hill, how can you start moving without rolling back?
3. When backing, why is it important to use a helper?
4. What's the most important hand signal that you and the helper should agree on?
5. What are the two special conditions where you should downshift?
6. When should you downshift automatic transmissions?
7. Retarders keep you from skidding when the road is slippery. True or False?
8. What are the two ways to know when to shift?

These questions may be on the test. If you can't answer them all, re-read subsections B and C.

D. Seeing

To be a safe driver you need to know what's going on all around your vehicle. Not looking properly is a major cause of accidents.

1. **Seeing Ahead**

All drivers look ahead; but many don't look far enough ahead.

Importance of Looking Far Enough Ahead. Because stopping or changing lanes can take a lot of distance, knowing what the traffic is doing on all sides of you is very important. You need to look well ahead to make sure you have room to make these moves safely.

How Far Ahead to Look. Most good drivers look at least 12 to 15 seconds ahead. That means looking ahead the distance you will travel in 12 to 15 seconds. At lower speeds, that's about one block. At highway speeds it's about a quarter of a mile. If you're not looking that far ahead, you may have to stop too quickly or make quick lane changes. Looking 12 to 15 seconds ahead doesn't mean not paying attention to things that are closer. Good drivers shift their attention back and forth, near and far. *Figure 2.6* illustrates how far to look ahead.

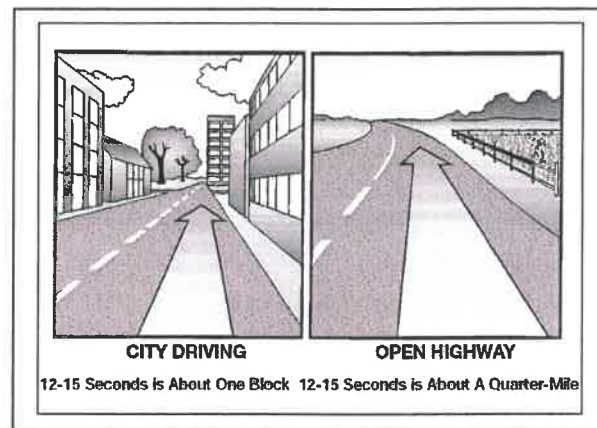


Figure 2.6

Look for Traffic. Look for vehicles coming onto the highway, into your lane, or turning. Watch for brake lights from slowing vehicles. By seeing these things far enough ahead, you can change your speed, or change lanes if necessary to avoid a problem. If a traffic light has been green for a long time it will probably change before you get there. Start slowing down and be ready to stop.

2. Seeing to the Sides and Rear

It's important to know what's going on behind and to the sides. Check your mirrors regularly. Check more often in special situations.

Mirror Adjustment. Mirror adjustment should be checked prior to the start of any trip and can only be checked accurately when the trailer(s) are straight. You should check and adjust each mirror to show some part of the vehicle. This will give you a reference point for judging the position of the other images.

Regular Checks. You need to make regular checks of your mirrors to be aware of traffic and to check your vehicle.

Traffic. Check your mirrors for vehicles on either side and in back of you. In an emergency, you may need to know whether you can make a quick lane change. Use your mirrors to spot overtaking vehicles. There are "blind spots" that your mirrors cannot show you. Check your mirrors regularly to know where other vehicles are around you, and to see if they move into your blind spots.

Check Your Vehicle. Use the mirrors to keep an eye on your tires. It's one way to spot a tire fire. If you're carrying open cargo, you can use the mirrors to check it. Look for loose straps, ropes, or chains. Watch for a flapping or ballooning tarp.

Special Situations. Special situations require more than regular mirror checks. These are lane changes, turns, merges, and tight maneuvers.

Lane Changes. You need to check your mirrors to make sure no one is alongside you or about to pass you. Check your mirrors:

Before you change lanes to make sure there is enough room.

After you have signaled, to check that no one has moved into your blind spot.

Right after you start the lane change, to double-check that your path is clear.

After you complete the lane change.

Turns. In turns, check your mirrors to make sure the rear of your vehicle will not hit anything.

Merges. When merging, use your mirrors to make sure the gap in traffic is large enough for you to enter safely.

Tight Maneuvers. Any time you are driving in close quarters, check your mirrors often. Make sure you have enough clearance.

How to Use Mirrors. Use mirrors correctly by checking them quickly and understanding what you see.

When you use your mirrors while driving on the road, check quickly. Look back and forth between the mirrors and the road ahead. Don't focus on the mirrors for too long. Otherwise, you will travel quite a distance without knowing what's happening ahead.

Many large vehicles have curved (convex, "fisheye," "spot," "bugeye") mirrors that show a wider area than flat mirrors. This is often helpful. But everything appears smaller in a convex mirror than it would if you were looking at it directly. Things also seem farther away than they really are. It's important to realize this and to allow for it. [Figure 2.7](#) shows the field of vision using a convex mirror.

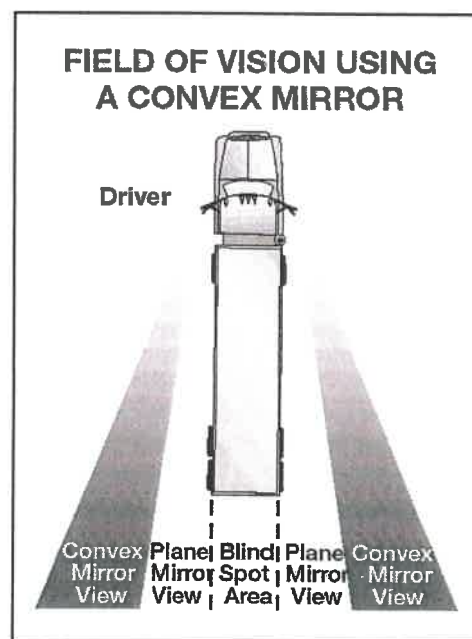


Figure 2.7

E. Communicating

1. Signal Your Intentions

Other drivers can't know what you are going to do until you tell them.

Signaling what you intend to do is important for safety. Here are some general rules for signaling.

Turns. There are three good rules for using turn signals:

Signal early. Signal well before you turn. It is the best way to keep others from trying to pass you.

Signal continuously. You need both hands on the wheel to turn safely. Don't cancel the signal until you have completed the turn.

Cancel your signal. Don't forget to turn off your turn signal after you've turned (if you don't have self-canceling signals).

Lane Changes. Put your turn signal on before changing lanes. Change lanes slowly and smoothly. That way a driver you didn't see may have a chance to honk his/her horn, or avoid your vehicle.

Slowing Down. Warn drivers behind you when you see you'll need to slow down. A few light taps on the brake pedal -- enough to flash the brake lights -- should warn following drivers. Use the four-way emergency flashers for times when you are driving very slowly or are stopped. Warn other drivers in any of the following situations:

Trouble Ahead. The size of your vehicle may make it hard for drivers behind you to see hazards ahead. If you see a hazard that will require slowing down, warn the drivers behind by flashing your brake lights.

Tight Turns. Most car drivers don't know how slowly you have to go to make a tight turn in a large vehicle. Give drivers behind you warning by braking early and slowing gradually.

Stopping on the Road. Truck and bus drivers sometimes stop in the roadway to unload cargo or passengers, or to stop at a railroad crossing. Warn following drivers by flashing your brake lights. Don't stop suddenly.

Driving Slowly. Drivers often do not realize how fast they are catching up to a slow vehicle until they are very close. If you must drive slowly, alert following drivers by turning on your emergency flashers if it is legal. (Laws regarding the use of flashers differ from one state to another. Check the laws of the states where you will drive.)

Don't Direct Traffic. Some drivers try to help out others by signaling when it is safe to pass. You should not do this. You could cause an accident. You could be blamed and it could cost you many thousands of dollars.

2. Communicating Your Presence

Other drivers may not notice your vehicle even when it's in plain sight. To help prevent accidents, let them know you're there.

When Passing. Whenever you are about to pass a vehicle, pedestrian, or bicyclist, assume they don't see you. They could suddenly move in front of you. When it is legal, tap the horn lightly or, at night, flash your lights from low to high beam and back. And, drive carefully enough to avoid a crash even if they don't see or hear you.

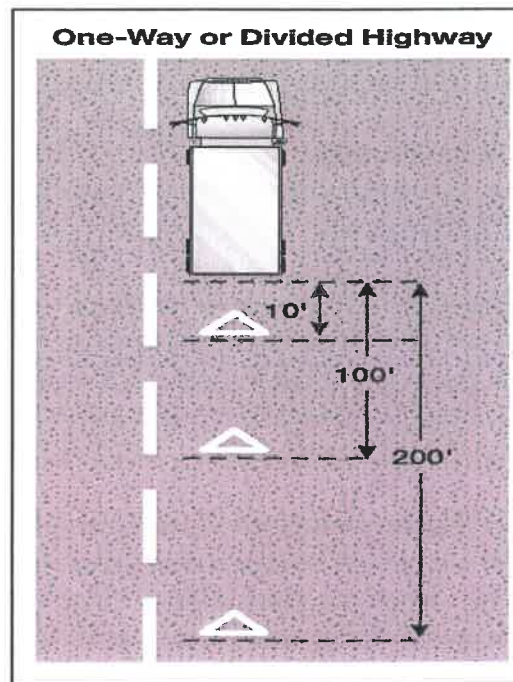
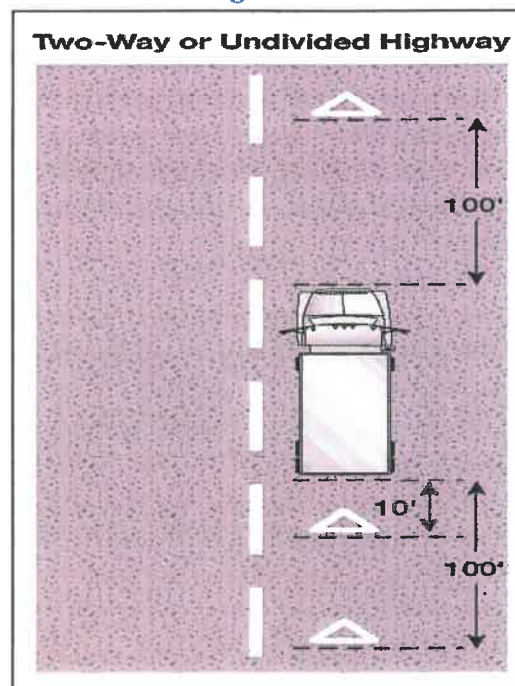
When It's Hard to See. At dawn, dusk, in rain, or snow, you need to make yourself easier to see. If you are having trouble seeing other vehicles, other drivers will have trouble seeing you. Turn on your lights. Use the headlights, not just the identification or clearance lights. Use the low beams; high beams can bother people in the daytime as well as at night.

When Parked at the Side of the Road. When you pull off the road and stop, be sure to turn on the four-way emergency flashers. This is important at night. Don't trust the taillights to give warning. Drivers have crashed into the rear of a parked vehicle because they thought it was moving normally.

If you must stop on a road or the shoulder of any road, you must put out your emergency warning devices within ten minutes. Place your warning devices at the following locations:

If you must stop on or by a one-way or divided highway, place warning devices 10 feet, 100 feet, and 200 feet toward the approaching traffic. *See Figure 2.8*

If you stop on a two-lane road carrying traffic in both directions or on an undivided highway, place warning devices within 10 feet of the front or rear corners to mark the location of the vehicle and 100 feet behind and ahead of the vehicle, on the shoulder or in the lane you stopped in. *See Figure 2.9*

*Figure 2.8**Figure 2.9*

Back beyond any hill, curve, or other obstruction that prevents other drivers from seeing the vehicle within 500 feet. If line of sight view is obstructed due to hill or curve, move the rear-most triangle to a point back down the road so warning is provided. *See Figure 2.10*

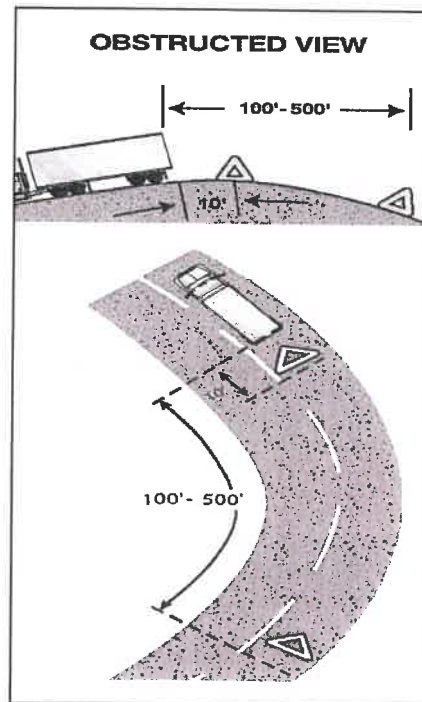


Figure 2.10

When putting out the triangles, hold them between yourself and the oncoming traffic for your own safety. (So other drivers can see you.)

Use Your Horn When Needed. Your horn can let others know you're there. It can help to avoid a crash. Use your horn when needed. However, it can startle others and could be dangerous when used unnecessarily.

F. Controlling Speed

Driving too fast is a major cause of fatal crashes. You must adjust your speed depending on driving conditions. These include traction, curves, visibility, traffic and hills.

1. Stopping Distance

Perception Distance + Reaction Distance + Braking Distance = Total Stopping Distance

Perception Distance. This is the distance your vehicle travels from the time your eyes see a hazard until your brain recognizes it. The perception time for an alert driver is about 3/4 second. At 55 mph, you travel 60 feet in 3/4 second or about 81 feet per second.

Reaction Distance. The distance traveled from the time your brain tells your foot to move from the accelerator until your foot is actually pushing the brake pedal. The average driver has a reaction time of 3/4 second. This accounts for an additional 60 feet traveled at 55 mph.

Braking Distance. The distance it takes to stop once the brakes are put on. At 55 mph on dry pavement with good brakes, it can take a heavy vehicle about 390 feet to stop. It takes about 4 1/2 seconds.

Total Stopping Distance. At 55 mph, it will take about six seconds to stop and your vehicle will travel about 450 feet.

The Effect of Speed on Stopping Distance. Whenever you double your speed, it takes about four times as much distance to stop and your vehicle will have four times the destructive power if it crashes. High speeds increase stopping distances greatly. By slowing down a little, you can gain a lot in reduced braking distance.

See Figure 2.11

Stopping Distance Chart				
Miles Per Hour	How Far The Rig Will Travel in One Second	Driver Reaction Distance	Vehicle Braking Distance	Total Stopping Distance
15 mph	22 ft.	17 ft.	29 ft.	46 ft.
30 mph	44 ft.	33 ft.	115 ft.	148 ft.
45 mph	66 ft.	50 ft.	260 ft.	310 ft.
50 mph	73 ft.	55 ft.	320 ft.	375 ft.
55 mph	81 ft.	61 ft.	390 ft.	451 ft.

Figure 2.11

The Effect of Vehicle Weight on Stopping Distance. The heavier the vehicle, the more work the brakes must do to stop it, and the more heat they absorb. But the brakes, tires, springs, and shock absorbers on heavy vehicles are designed to work best when the vehicle is fully loaded. Empty trucks require greater stopping distances because an empty vehicle has less traction.

2. Matching Speed to the Road Surface

You can't steer or brake a vehicle unless you have traction. Traction is friction between the tires and the road. There are some road conditions that reduce traction and call for lower speeds.

Slippery Surfaces. It will take longer to stop, and it will be harder to turn without skidding, when the road is slippery. Wet roads can double stopping distance. You must drive slower to be able to stop in the same distance as on a dry road. Reduce speed by about one-third (e.g., slow from 55 to about 35 mph) on a wet road. On

packed snow, reduce speed by a half, or more. If the surface is icy, reduce speed to a crawl and stop driving as soon as you can safely do so.

Identifying Slippery Surfaces. Sometimes it's hard to know if the road is slippery. Here are some signs of slippery roads:

Shaded Areas. Shady parts of the road will remain icy and slippery long after open areas have melted.

Bridges. When the temperature drops, bridges will freeze before the road will. Be especially careful when the temperature is close to 32 degrees Fahrenheit.

Melting Ice. Slight melting will make ice wet. Wet ice is much more slippery than ice that is not wet.

Black Ice. Black ice is a thin layer that is clear enough that you can see the road underneath it. It makes the road look wet. Any time the temperature is below freezing and the road looks wet, watch out for black ice.

Vehicle Icing. An easy way to check for ice is to open the window and feel the front of the mirror, mirror support, or antenna. If there's ice on these, the road surface is probably starting to ice up.

Just After Rain Begins. Right after it starts to rain, the water mixes with oil left on the road by vehicles. This makes the road very slippery. If the rain continues, it will wash the oil away.

Hydroplaning. In some weather, water or slush collects on the road. When this happens, your vehicle can hydroplane. It's like water skiing--the tires lose their contact with the road and have little or no traction. You may not be able to steer or brake. You can regain control by releasing the accelerator and pushing in the clutch. This will slow your vehicle and let the wheels turn freely. If the vehicle is hydroplaning, do not use the brakes to slow down. If the drive wheels start to skid, push in the clutch to let them turn freely.

It does not take a lot of water to cause hydroplaning. Hydroplaning can occur at speeds as low as 30 mph if there is a lot of water. Hydroplaning is more likely if tire pressure is low, or the tread is worn. (The grooves in a tire carry away the water; if they aren't deep, they don't work well.)

Road surfaces where water can collect can create conditions that cause a vehicle to hydroplane. Watch for clear reflections, tire splashes, and raindrops on the road. These are indications of standing water.

3. Speed and Curves

Drivers must adjust their speed for curves in the road. If you take a curve too fast, two things can happen. The tires can lose their traction and continue straight ahead, so you skid off the road. Or, the tires may keep their traction and the vehicle rolls over. Tests have shown that trucks with a high center of gravity can roll over at the posted speed limit for a curve.

Slow to a safe speed before you enter a curve. Braking in a curve is dangerous because it is easier to lock the wheels and cause a skid. Slow down as needed. Don't ever exceed the posted speed limit for the curve. Be in a gear that will let you accelerate slightly in the curve. This will help you keep control.

4. Speed and Distance Ahead

You should always be able to stop within the distance you can see ahead. Fog, rain, or other conditions may require that you slow down to be able to stop in the distance you can see. At night, you can't see as far with low beams as you can with high beams. When you must use low beams, slow down.

5. Speed and Traffic Flow

When you're driving in heavy traffic, the safest speed is the speed of other vehicles. Vehicles going the same direction at the same speed are not likely to run into one another. In many states, speed limits are lower for trucks and buses than for cars. It can vary as much as 15 mph. Use extra caution when you change lanes or pass on these roadways. Drive at the speed of the traffic, if you can without going at an illegal or unsafe speed. Keep a safe following distance.

The main reason drivers exceed speed limits is to save time. But, anyone trying to drive faster than the speed of traffic will not be able to save much time. The risks involved are not worth it. If you go faster than the speed of other traffic, you'll have to keep passing other vehicles. This increases the chance of a crash, and it is more tiring. Fatigue increases the chance of a crash. Going with the flow of traffic is safer and easier.

6. Speed on Downgrades

Your vehicle's speed will increase on downgrades because of gravity. Your most important objective is to select and maintain a speed that is not too fast for the:

- Total weight of the vehicle and cargo.
- Length of the grade.
- Steepness of the grade.
- Road conditions.
- Weather.

If a speed limit is posted, or there is a sign indicating "Maximum Safe Speed," never exceed the speed shown. Also, look for and heed warning signs indicating the length and steepness of the grade. You must use the braking effect of the engine as the principal way of controlling your speed on downgrades. The braking effect of the engine is greatest when it is near the governed rpms and the transmission is in the lower gears. Save your brakes so you will be able to slow or stop as required by road and traffic conditions. Shift your transmission to a low gear before starting down the grade and use the proper braking techniques. Please read carefully the section on going down long, steep downgrades safely in "Mountain Driving."

7. Roadway Work Zones

Speeding traffic is the number one cause of injury and death in roadway work zones. Observe the posted speed limits at all times when approaching and driving through a work zone. Watch your speedometer, and don't allow your speed to creep up as you drive through long sections of road construction. Decrease your speed for adverse weather or road conditions. Decrease your speed even further when a worker is close to the roadway.

**Subsections D, E, and F
Test Your Knowledge**

1. How far ahead does the manual say you should look?
2. What are two main things to look for ahead?
3. What's your most important way to see the sides and rear of your vehicle?
4. What does "communicating" mean in safe driving?
5. Where should your reflectors be placed when stopped on a divided highway?
6. What three things add up to total stopping distance?
7. If you go twice as fast, will your stopping distance increase by two or four times?
8. Empty trucks have the best braking. True or False?
9. What is hydroplaning?
10. What is "black ice"?

These questions may be on the test. If you can't answer them all, re-read subsections D, E, and F.

G. Managing Space

To be a safe driver, you need space all around your vehicle. When things go wrong, space gives you time to think and to take action.

To have space available when something goes wrong, you need to manage space. While this is true for all drivers, it is very important for large vehicles. They take up more space and they require more space for stopping and turning.

1. Space Ahead

Of all the space around your vehicle, it is the area ahead of the vehicle--the space you're driving into --that is most important.

The Need for Space Ahead. You need space ahead in case you must suddenly stop. According to accident reports, the vehicle that trucks and buses most often run into is the one in front of them. The most frequent cause is following too closely. Remember, if the vehicle ahead of you is smaller than yours, it can probably stop faster than you can. You may crash if you are following too closely.

How Much Space? How much space should you keep in front of you? One good rule says you need at least one second for each 10 feet of vehicle length at speeds below 40 mph. At greater speeds, you must add 1 second for safety. For example, if you are driving a 40-foot vehicle, you should leave 4 seconds between you and the vehicle ahead. In a 60-foot rig, you'll need 6 seconds. Over 40 mph, you'd need 5 seconds for a 40-foot vehicle and 7 seconds for a 60-foot vehicle. *See Figure 2.12*

To know how much space you have, wait until the vehicle ahead passes a shadow on the road, a pavement marking, or some other clear landmark. Then count off the seconds like this: "one thousand- and-one, one thousand-and-two" and so on, until you reach the same spot. Compare your count with the rule of one second for every ten feet of length.

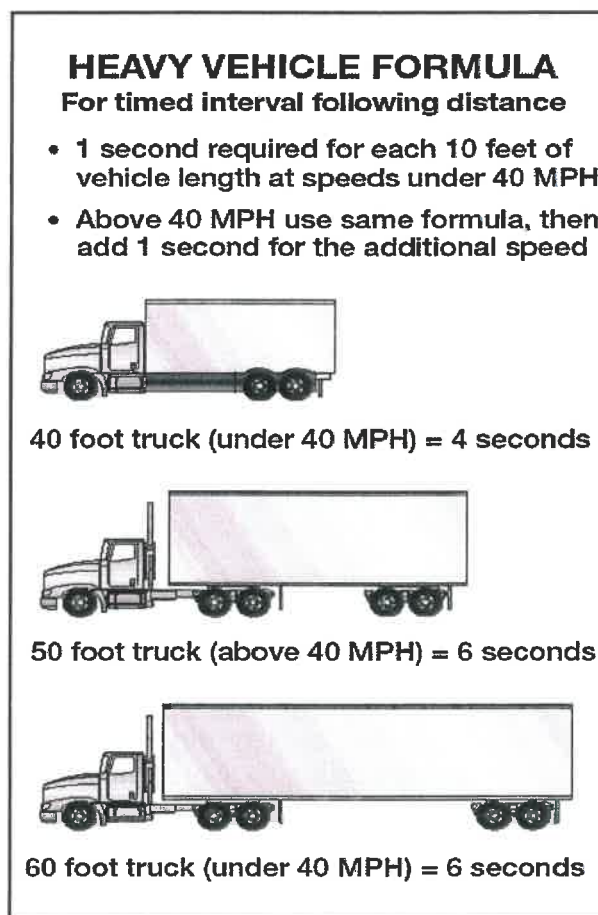


Figure 2.12

If you are driving a 40-foot truck and only counted up to 2 seconds, you're too close. Drop back a little and count again until you have 4 seconds of following distance (or 5 seconds, if you're going over 40 mph). After a little practice, you will know how far back you should be. Remember to add 1 second for speeds above 40 mph. Also remember that when the road is slippery, you need much more space to stop.

2. Space Behind

You can't stop others from following you too closely. But there are things you can do to make it safer.

Stay to the Right. Heavy vehicles are often tailgated when they can't keep up with the speed of traffic. This often happens when you're going uphill. If a heavy load is slowing you down, stay in the right lane if you can. Going uphill, you should not pass another slow vehicle unless you can get around quickly and safely.

Dealing with Tailgaters Safely. In a large vehicle, it's often hard to see whether a vehicle is close behind you. You may be tailgated:

When you are traveling slowly. Drivers trapped behind slow vehicles often follow closely.

In bad weather. Many car drivers follow large vehicles closely during bad weather, especially when it is hard to see the road ahead.

If you find yourself being tailgated, here are some things you can do to reduce the chances of a crash.

Avoid quick changes. If you have to slow down or turn, signal early, and reduce speed very gradually.

Increase your following distance. Opening up room in front of you will help you to avoid having to make sudden speed or direction changes. It also makes it easier for the tailgater to get around you.

Don't speed up. It's safer to be tailgated at a low speed than a high speed.

Avoid tricks. Don't turn on your taillights or flash your brake lights. Follow the suggestions above.

3. Space to the Sides

Commercial vehicles are often wide and take up most of a lane. Safe drivers will manage what little space they have. You can do this by keeping your vehicle centered in your lane, and avoid driving alongside others.

Staying Centered in a Lane. You need to keep your vehicle centered in the lane to keep safe clearance on either side. If your vehicle is wide, you have little room to spare.

Traveling Next to Others. There are two dangers in traveling alongside other vehicles:

Another driver may change lanes suddenly and turn into you.
You may be trapped when you need to change lanes.

Find an open spot where you aren't near other traffic. When traffic is heavy, it may be hard to find an open spot. If you must travel near other vehicles, try to keep as much space as possible between you and them. Also, drop back or pull forward so that you are sure the other driver can see you.

Strong Winds. Strong winds make it difficult to stay in your lane. The problem is usually worse for lighter vehicles. This problem can be especially bad coming out of tunnels. Don't drive alongside others if you can avoid it.

4. Space Overhead

Hitting overhead objects is a danger. Make sure you always have overhead clearance.

Don't assume that the heights posted at bridges and overpasses are correct. Repaving or packed snow may have reduced the clearances since the heights were posted.

The weight of a cargo van changes its height. An empty van is higher than a loaded one. That you got under a bridge when you were loaded does not mean that you can do it when you are empty.

If you doubt you have safe space to pass under an object, go slowly. If you aren't sure you can make it, take another route. Warnings are often posted on low bridges or underpasses, but sometimes they are not.

Some roads can cause a vehicle to tilt. There can be a problem clearing objects along the edge of the road, such as signs, trees, or bridge supports. Where this is a problem, drive a little closer to the center of the road.

Before you back into an area, get out and check for overhanging objects such as trees, branches, or electric wires. It's easy to miss seeing them while you are backing. (Also check for other hazards at the same time.)

5. Space Below

Many drivers forget about the space under their vehicles. That space can be very small when a vehicle is heavily loaded. This is often a problem on dirt roads and in unpaved yards. Don't take a chance on getting hung up. Drainage channels across roads can cause the ends of some vehicles to drag. Cross such depressions carefully.

Railroad tracks can also cause problems, particularly when pulling trailers with a low underneath clearance. Don't take a chance on getting hung up halfway across.

6. Space for Turns

The space around a truck or bus is important in turns. Because of wide turning and offtracking, large vehicles can hit other vehicles or objects during turns.

Right Turns. Here are some rules to help prevent right-turn crashes:

Turn slowly to give yourself and others more time to avoid problems.

If you are driving a truck or bus that cannot make the right turn without swinging into another lane, turn wide as you complete the turn. Keep the rear of your vehicle close to the curb. This will stop other drivers from passing you on the right.

Don't turn wide to the left as you start the turn. A following driver may think you are turning left and try to pass you on the right. You may crash into the other vehicle as you complete your turn.

If you must cross into the oncoming lane to make a turn, watch out for vehicles coming toward you. Give them room to go by or to stop. However, don't back up for them, because you might hit someone behind you. *See Figure 2.13*

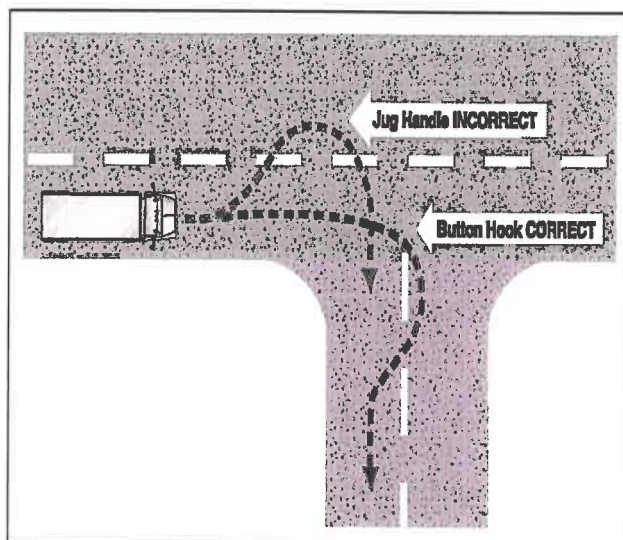


Figure 2.13

Left Turns. On a left turn, make sure you have reached the center of the intersection before you start the left turn. If you turn too soon, the left side of your vehicle may hit another vehicle because of offtracking.

If there are two turning lanes, always take the right turn lane. Don't start in the inside lane because you may have to swing right to make the turn. Drivers on your left can be more readily seen. *See Figure 2.14*

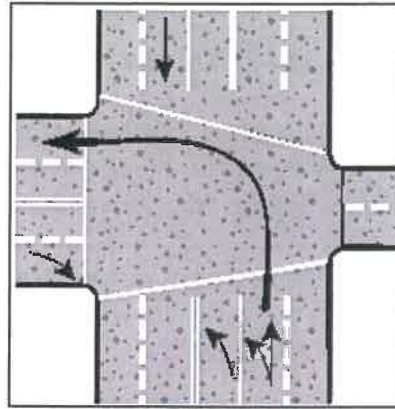


Figure 2.14

7. Space Needed to Cross or Enter Traffic

Be aware of the size and weight of your vehicle when you cross or enter traffic. Here are some important things to keep in mind.

Because of slow acceleration and the space large vehicles require, you may need a much larger gap to enter traffic than you would in a car.

Acceleration varies with the load. Allow more room if your vehicle is heavily loaded.

Before you start across a road, make sure you can get all the way across before traffic reaches you.

H. Seeing Hazards

1. Importance of Seeing Hazards

What Is a Hazard? A hazard is any road condition or other road user (driver, bicyclist, pedestrian) that is a possible danger. For example, a car in front of you is headed toward the freeway exit, but his brake lights come on and he begins braking hard. This could mean that the driver is uncertain about taking the off ramp. He might suddenly return to the highway. This car is a hazard. If the driver of the car cuts in front of you, it is no longer just a hazard; it is an emergency.

Seeing Hazards Lets You Be Prepared. You will have more time to act if you see hazards before they become emergencies. In the example above, you might make a lane change or slow down to prevent a crash if the car suddenly cuts in front of you. Seeing this hazard gives you time to check your mirrors and signal a lane change. Being prepared reduces the danger. A driver who did not see the hazard until the slow car pulled back on the highway in front of him would have to do something very suddenly. Sudden braking or a quick lane change is much more likely to lead to a crash.

Learning to See Hazards. There are often clues that will help you see hazards. The more you drive, the better you can learn to see hazards. This section will talk about hazards that you should be aware of.

2. Hazardous Roads

Slow down and be very careful if you see any of the following road hazards.

Work Zones. When people are working on the road, it is a hazard. There may be narrower lanes, sharp turns, or uneven surfaces. Other drivers are often distracted and drive unsafely. Workers and construction vehicles may get in the way. Drive slowly and carefully near work zones. Use your four-way flashers or brake lights to warn drivers behind you.

Drop Off. Sometimes the pavement drops off sharply near the edge of the road. Driving too near the edge can tilt your vehicle toward the side of the road. This can cause the top of your vehicle to hit roadside objects (signs, tree limbs). Also, it can be hard to steer as you cross the drop off, going off the road, or coming back on.

Foreign Objects. Things that have fallen on the road can be hazards. They can be a danger to your tires and wheel rims. They can damage electrical and brake lines. They can be caught between dual tires and cause severe damage. Some obstacles that appear to be harmless can be very dangerous. For example, cardboard boxes may be empty, but they may also contain some solid or heavy material capable of causing damage. The same is true of paper and cloth sacks. It is important to remain alert for objects of all sorts, so you can see them early enough to avoid them without making sudden, unsafe moves.

Off Ramps/On Ramps. Freeway and turnpike exits can be particularly dangerous for commercial vehicles. Off ramps and on ramps often have speed limit signs posted. Remember, these speeds may be safe for automobiles, but may not be safe for larger vehicles or heavily loaded vehicles. Exits that go downhill and turn at the same time can be especially dangerous. The downgrade makes it difficult to reduce speed. Braking and turning at the same time can be a dangerous practice. Make sure you are going slowly enough before you get on the curved part of an off ramp or on ramp.

3. Drivers Who Are Hazards

In order to protect yourself and others, you must know when other drivers may do something hazardous. Some clues to this type of hazard are discussed below.

Blocked Vision. People who can't see others are a very dangerous hazard. Be alert for drivers whose vision is blocked. Vans, loaded station wagons, and cars with the rear window blocked are examples. Rental trucks should be watched carefully. Their drivers are often not used to the limited vision they have to the sides and rear of the truck. In winter, vehicles with frosted, ice-covered, or snow-covered windows are hazards.

Vehicles may be partly hidden by blind intersections or alleys. If you only can see the rear or front end of a vehicle but not the driver, then he or she can't see you. Be

alert because he/she may back out or enter into your lane. Always be prepared to stop.

Delivery Trucks Can Present a Hazard. Packages or vehicle doors often block the driver's vision. Drivers of step vans, postal vehicles, and local delivery vehicles often are in a hurry and may suddenly step out of their vehicle or drive their vehicle into the traffic lane.

Parked Vehicles Can Be Hazards, especially when people start to get out of them. Or, they may suddenly start up and drive into your way. Watch for movement inside the vehicle or movement of the vehicle itself that shows people are inside. Watch for brake lights or backup lights, exhaust, and other clues that a driver is about to move.

Be careful of a stopped bus. Passengers may cross in front of or behind the bus, and they often can't see you.

Pedestrians and Bicyclists Can Also Be Hazards. Walkers, joggers, and bicyclists may be on the road with their back to the traffic, so they can't see you. Sometimes they wear portable stereos with headsets, so they can't hear you either. This can be dangerous. On rainy days, pedestrians may not see you because of hats or umbrellas. They may be hurrying to get out of the rain and may not pay attention to the traffic.

Distractions. People who are distracted are hazards. Watch for where they are looking. If they are looking elsewhere, they can't see you. But be alert even when they are looking at you. They may believe that they have the right of way.

Children. Children tend to act quickly without checking traffic. Children playing with one another may not look for traffic and are a serious hazard.

Talkers. Drivers or pedestrians talking to one another may not be paying close attention to the traffic.

Workers. People working on or near the roadway are a hazard clue. The work creates a distraction for other drivers and the workers themselves may not see you.

Ice Cream Trucks. Someone selling ice cream is a hazard clue. Children may be nearby and may not see you.

Disabled Vehicles. Drivers changing a tire or fixing an engine often do not pay attention to the danger that roadway traffic is to them. They are often careless. Jacked up wheels or raised hoods are hazard clues.

Accidents. Accidents are particularly hazardous. People involved in the accident may not look for traffic. Passing drivers tend to look at the accident. People often run across the road without looking. Vehicles may slow or stop suddenly.

Shoppers. People in and around shopping areas are often not watching traffic because they are looking for stores or looking into store windows.

Confused Drivers. Confused drivers often change direction suddenly or stop without warning. Confusion is common near freeway or turnpike interchanges and major intersections. Tourists unfamiliar with the area can be very hazardous. Clues to tourists include car-top luggage and out-of-state license plates. Unexpected actions (stopping in the middle of a block, changing lanes for no apparent reason, backup lights suddenly going on) are clues to confusion. Hesitation is another clue, including driving very slowly, using brakes often, or stopping in the middle of an intersection. You may also see drivers who are looking at street signs, maps, and house numbers. These drivers may not be paying attention to you.

Slow Drivers. Motorists who fail to maintain normal speed are hazards. Seeing slow moving vehicles early can prevent a crash. Some vehicles, by their nature, are slow and seeing them is a hazard clue (mopeds, farm machinery, construction machinery, tractors, etc.). Some of these will have the "slow moving vehicle" symbol to warn you. This is a red triangle with an orange center. Watch for it.

Drivers Signaling a Turn May Be a Hazard. Drivers signaling a turn may slow more than expected or stop. If they are making a tight turn into an alley or driveway, they may go very slowly. If pedestrians or other vehicles block them, they may have to stop on the roadway. Vehicles turning left may have to stop for oncoming vehicles.

Drivers in a Hurry. Drivers may feel your commercial vehicle is preventing them from getting where they want to go on time. Such drivers may pass you without a safe gap in the oncoming traffic, cutting too close in front of you. Drivers entering the road may pull in front of you in order to avoid being stuck behind you, causing you to brake. Be aware of this and watch for drivers who are in a hurry.

Impaired Drivers. Drivers who are sleepy, have had too much to drink, are on drugs, or who are ill are hazards. Some clues to these drivers are:

Weaving across the road or drifting from one side to another.

Leaving the road (dropping right wheels onto the shoulder, or bumping across a curb in a turn).

Stopping at the wrong time (stopping at a green light, or waiting for too long at a stop).

Open window in cold weather.

Speeding up or slowing down suddenly, driving too fast or too slow.

Be alert for drunk drivers and sleepy drivers late at night.

Driver Body Movement as a Clue. Drivers look in the direction they are going to turn. You may sometimes get a clue from a driver's head and body movements that a driver may be going to make a turn, even though the turn signals aren't on. Drivers making over-the-shoulder checks may be going to change lanes. These clues are most easily seen in motorcyclists and bicyclists. Watch other road users and try to tell whether they might do something hazardous.

Conflicts. You are in conflict when you have to change speed and/or direction to avoid hitting someone. Conflicts occur at intersections where vehicles meet, at merges (such as turnpike on ramps) and where there are needed lane changes (such as the end of a lane, forcing a move to another lane of traffic). Other situations include slow moving or stalled traffic in a traffic lane, and accident scenes. Watch for other drivers who are in conflict because they are a hazard to you. When they react to this conflict, they may do something that will put them in conflict with you.

4. Always Have a Plan

You should always be looking for hazards. Continue to learn to see hazards on the road. However, don't forget why you are looking for the hazards--they may turn into emergencies. You look for the hazards in order to have time to plan a way out of any emergency. When you see a hazard, think about the emergencies that could develop and figure out what you would do. Always be prepared to take action based on your plans. In this way, you will be a prepared, defensive driver who will improve your own safety as well as the safety of all road users.

Subsections G and H Test Your Knowledge

1. How do you find out how many seconds of following distance space you have?
2. If you are driving a 30-foot vehicle at 55 mph, how many seconds of following distance should you allow?
3. You should decrease your following distance if somebody is following you too closely. True or False?
4. If you swing wide to the left before turning right, another driver may try to pass you on the right. True or False?
5. What is a hazard?
6. Why make emergency plans when you see a hazard?

These questions may be on the test. If you can't answer them all, re-read subsections G and H.

I. Distracted Driving

Whenever you are driving a vehicle and your attention is not on the road, you're putting yourself, your passengers, other vehicles, and pedestrians in danger. Distracted driving can result when you perform any activity that may shift your full attention from the driving task. Taking your eyes off the road or hands off the steering wheel presents obvious driving risks. Mental activities that take your mind away from driving are just as dangerous. Your eyes can gaze at objects in the driving scene but fail to see them because your attention is distracted elsewhere.

Activities that can distract your attention include: talking to passengers; adjusting the radio, CD player or climate controls; eating, drinking or smoking; reading maps or other literature; picking up something that fell; reading billboards and other road advertisements; watching other people and vehicles including aggressive drivers; talking on a cell phone or CB radio; using telematic devices (such as navigation systems, pagers, etc.); daydreaming or being occupied with other mental distractions.

1. Don't Drive Distracted

If drivers react a half-second slower because of distractions, crashes double. Some tips to follow so you won't become distracted:

Review and be totally familiar with all safety and usage features on any in-vehicle electronics, including your wireless or cell phone, before you drive.

Pre-program radio stations.

Pre-load you favorite CDs or cassette tapes.

Clear the vehicle of any unnecessary objects.

Review maps and plan your route before you begin driving.

Adjust all mirrors for best all-round visibility before you start your trip.

Don't attempt to read or write while you drive.

Avoid smoking, eating and drinking while you drive.

Don't engage in complex or emotionally intense conversations with other occupants.

2. Use In-vehicle Communication Equipment Cautiously

When possible, pull off the road in a safe, legal place when making/receiving a call on communication equipment.

If possible, turn the cell phone off until your destination is reached.

Position the cell phone within easy reach.

Pre-program cell phones with commonly called numbers.

If you have to place a call, find a safe place to pull off the road. Do not place a call while driving.

Some jurisdictions require that only hands-free devices can be used while driving. Even these devices are unsafe to use when you are moving down the road.

If you must use your cell phone, keep conversations short. Develop ways to get free of long-winded friends and associates while on the road. Never use the cell phone for social visiting.

Hang up in tricky traffic situations.

Do not use the equipment when approaching locations with heavy traffic, road construction, heavy pedestrian traffic, or severe weather conditions.

Do not attempt to type or read messages on your satellite system while driving.

3. Watch Out for Other Distracted Drivers

You need to be able to recognize other drivers who are engaged in any form of driving distraction. Not recognizing other distracted drivers can prevent you from perceiving or reacting correctly in time to prevent a crash. Watch for:

Vehicles that may drift over the lane divider lines or within their own lane.

Vehicles traveling at inconsistent speeds.

Drivers who are preoccupied with maps, food, cigarettes, cell phones, or other objects.

Drivers who appear to be involved in conversations with their passengers.

Give a distracted driver plenty of room and maintain your safe following distance. Be very careful when passing a driver who seems to be distracted. The other driver may not be aware of your presence, and they may drift in front of you.

J. Aggressive Drivers/Road Rage

1. What Is It?

Aggressive driving and road rage is not a new problem. However, in today's world, where heavy and slow-moving traffic and tight schedules are the norm, more and more drivers are taking out their anger and frustration in their vehicles.

Crowded roads leave little room for error, leading to suspicion and hostility among drivers and encouraging them to take personally the mistakes of other drivers.

Aggressive driving is the act of operating a motor vehicle in a selfish, bold, or pushy manner, without regard for the rights or safety of others.

Road rage is operating a motor vehicle with the intent of doing harm to others or physically assaulting a driver or their vehicle.

2. Don't Be an Aggressive Driver

How you feel before you even start your vehicle has a lot to do with how stress will affect you while driving.

Reduce your stress before and while you drive. Listen to "easy listening" music.

Give the drive your full attention. Don't allow yourself to become distracted by talking on your cell phone, eating, etc.

Be realistic about your travel time. Expect delays because of traffic, construction, or bad weather and make allowances.

If you're going to be later than you expected – deal with it. Take a deep breath and accept the delay.

Give other drivers the benefit of the doubt. Try to imagine why he or she is driving that way. Whatever their reason, it has nothing to do with you.

Slow down and keep your following distance reasonable.

Don't drive slowly in the left lane of traffic.

Avoid gestures. Keep you hands on the wheel. Avoid making any gestures that might anger another driver, even seemingly harmless expressions of irritation like shaking your head.

Be a cautious and courteous driver. If another driver seems eager to get in front of you, say, "Be my guest." This response will soon become a habit and you won't be as offended by other drivers' actions.

3. What You Should Do When Confronted by an Aggressive Driver

First and foremost, make every attempt to get out of their way.

Put your pride in the back seat. Do not challenge them by speeding up or attempting to hold-your-own in your travel lane.

Avoid eye contact.

Ignore gestures and refuse to react to them.

Report aggressive drivers to the appropriate authorities by providing a vehicle description, license number, location and, if possible, direction of travel.

If you have a cell phone, and can do it safely, call the police.

If an aggressive driver is involved in a crash farther down the road, stop a safe distance from the crash scene, wait for the police to arrive, and report the driving behavior that you witnessed.

Subsections I and J Test Your Knowledge

1. What are some tips to follow so you won't become a distracted driver?
2. How do you use in-vehicle communications equipment cautiously?
3. How do you recognize a distracted driver?
4. What is the difference between aggressive driving and road rage?
5. What should you do when confronted with an aggressive driver?
6. What are some things you can do to reduce your stress before and while you drive?

These questions may be on the test. If you can't answer them all, re-read subsections I and J.

K. Driving at Night

1. **It's More Dangerous**

You are at greater risk when you drive at night. Drivers can't see hazards as quickly as in daylight, so they have less time to respond. Drivers caught by surprise are less able to avoid a crash.

The problems of night driving involve the driver, the roadway, and the vehicle.

2. **Driver Factors**

Vision. People can't see as sharply at night or in dim light. Also, their eyes need time to adjust to seeing in dim light. Most people have noticed this when walking into a dark movie theater.

Glare. Drivers can be blinded for a short time by bright light. It takes time to recover from this blindness. Older drivers are especially bothered by glare. Most people have been temporarily blinded by camera flash units or by the high beams of an oncoming vehicle. It can take several seconds to recover from glare. Even two seconds of glare blindness can be dangerous. A vehicle going 55 mph will travel more than half the distance of a football field during that time. Don't look directly at bright lights when driving. Look at the right side of the road. Watch the sidelines when someone coming toward you has very bright lights on.

Fatigue and Lack of Alertness. Fatigue (being tired) and lack of alertness are bigger problems at night. The body's need for sleep is beyond a person's control. Most people are less alert at night, especially after midnight. This is particularly true if you have been driving for a long time. Drivers may not see hazards as soon, or react as quickly, so the chance of a crash is greater. If you are sleepy, the only

safe cure is to get off the road and get some sleep. If you don't, you risk your life and the lives of others.

3. Roadway Factors

Poor Lighting. In the daytime there is usually enough light to see well. This is not true at night. Some areas may have bright street lights, but many areas will have poor lighting. On most roads you will probably have to depend entirely on your headlights.

Less light means you will not be able to see hazards as well as in daytime. Road users who do not have lights are hard to see. There are many accidents at night involving pedestrians, joggers, bicyclists, and animals.

Even when there are lights, the road scene can be confusing. Traffic signals and hazards can be hard to see against a background of signs, shop windows, and other lights.

Drive slower when lighting is poor or confusing.

Drive slowly enough to be sure you can stop in the distance you can see ahead.

Drunk Drivers. Drunk drivers and drivers under the influence of drugs are a hazard to themselves and to you. Be especially alert around the closing times for bars and taverns. Watch for drivers who have trouble staying in their lane or maintaining speed, who stop without reason, or show other signs of being under the influence of alcohol or drugs.

4. Vehicle Factors

Headlights. At night your headlights will usually be the main source of light for you to see by and for others to see you. You can't see nearly as much with your headlights as you see in the daytime. With low beams you can see ahead about 250 feet and with high beams about 350-500 feet. You must adjust your speed to keep your stopping distance within your sight distance. This means going slowly enough to be able to stop within the range of your headlights. Otherwise, by the time you see a hazard, you will not have time to stop.

Night driving can be more dangerous if you have problems with your headlights. Dirty headlights may give only half the light they should. This cuts down your ability to see, and makes it harder for others to see you. Make sure your lights are clean and working. Headlights can be out of adjustment. If they don't point in the right direction, they won't give you a good view and they can blind other drivers. Have a qualified person make sure they are adjusted properly.

Other Lights. In order for you to be seen easily, the following must be clean and working properly:

Reflectors.

Marker lights.

Clearance lights.
Taillights.
Identification lights.

Turn Signals and Brake Lights. At night your turn signals and brake lights are even more important for telling other drivers what you intend to do. Make sure you have clean, working turn signals and stop lights.

Windshield and Mirrors. It is more important at night than in the daytime to have a clean windshield and clean mirrors. Bright lights at night can cause dirt on your windshield or mirrors to create a glare of its own, blocking your view. Most people have experienced driving toward the sun just as it has risen or is about to set, and found that they can barely see through a windshield that seemed to look OK in the middle of the day. Clean your windshield on the inside and outside for safe driving at night.

5. Night Driving Procedures

Pre-trip Procedures. Make sure you are rested and alert. If you are drowsy, sleep before you drive! Even a nap can save your life or the lives of others. If you wear eyeglasses, make sure they are clean and unscratched. Don't wear sunglasses at night. Do a complete pre-trip inspection of your vehicle. Pay attention to checking all lights and reflectors, and cleaning those you can reach.

Avoid Blinding Others. Glare from your headlights can cause problems for drivers coming toward you. They can also bother drivers going in the same direction you are, when your lights shine in their rearview mirrors. Dim your lights before they cause glare for other drivers. Dim your lights within 500 feet of an oncoming vehicle and when following another vehicle within 500 feet.

Avoid Glare from Oncoming Vehicles. Do not look directly at lights of oncoming vehicles. Look slightly to the right at a right lane or edge marking, if available. If other drivers don't put their low beams on, don't try to "get back at them" by putting your own high beams on. This increases glare for oncoming drivers and increases the chance of a crash.

Use High Beams When You Can. Some drivers make the mistake of always using low beams. This seriously cuts down on their ability to see ahead. Use high beams when it is safe and legal to do so. Use them when you are not within 500 feet of an approaching vehicle. Also, don't let the inside of your cab get too bright. This makes it harder to see outside. Keep the interior light off, and adjust your instrument lights as low as you can to still be able to read the gauges.

If You Get Sleepy, Stop at the Nearest Safe Place. People often don't realize how close they are to falling asleep even when their eyelids are falling shut. If you can safely do so, look at yourself in a mirror. If you look sleepy, or you just feel sleepy, stop driving! You are in a very dangerous condition. The only safe cure is to sleep.

L. Driving in Fog

Fog can occur at any time. Fog on highways can be extremely dangerous. Fog is often unexpected, and visibility can deteriorate rapidly. You should watch for foggy conditions and be ready to reduce your speed. Do not assume that the fog will thin out after you enter it.

The best advice for driving in fog is don't. It is preferable that you pull off the road into a rest area or truck stop until visibility is better. If you must drive, be sure to consider the following:

Obey all fog-related warning signs.

Slow down before you enter fog.

Use low-beam headlights and fog lights for best visibility even in daytime, and be alert for other drivers who may have forgotten to turn on their lights.

Turn on your 4-way flashers. This will give vehicles approaching you from behind a quicker opportunity to notice your vehicle.

Watch for vehicles on the side of the roadway. Seeing taillights or headlights in front of you may not be a true indication of where the road is ahead of you. The vehicle may not be on the road at all.

Use roadside highway reflectors as guides to determine how the road may curve ahead of you.

Listen for traffic you cannot see.

Avoid passing other vehicles.

Don't stop along the side of the road, unless absolutely necessary.

M. Driving in Winter

1. Vehicle Checks

Make sure your vehicle is ready before driving in winter weather. You should make a regular pre-trip inspection, paying extra attention to the following items.

Coolant Level and Antifreeze Amount. Make sure the cooling system is full and there is enough antifreeze in the system to protect against freezing. This can be checked with a special coolant tester.

Defrosting and Heating Equipment. Make sure the defrosters work. They are needed for safe driving. Make sure the heater is working, and that you know how to operate it. If you use other heaters and expect to need them (e.g., mirror heaters, battery box heaters, fuel tank heaters), check their operation.

Wipers and Washers. Make sure the windshield wiper blades are in good condition. Make sure the wiper blades press against the window hard enough to wipe the windshield clean, otherwise they may not sweep off snow properly. Make sure the windshield washer works and there is washing fluid in the washer reservoir.

Use windshield washer antifreeze to prevent freezing of the washer liquid. If you can't see well enough while driving (for example, if your wipers fail), stop safely and fix the problem.

Tires. Make sure you have enough tread on your tires. The drive tires must provide traction to push the rig over wet pavement and through snow. The steering tires must have traction to steer the vehicle. Enough tread is especially important in winter conditions. You must have at least 4/32 inch tread depth in every major groove on front tires and at least 2/32 inch on other tires. More would be better. Use a gauge to determine if you have enough tread for safe driving.

Tire Chains. You may find yourself in conditions where you can't drive without chains, even to get to a place of safety. Carry the right number of chains and extra cross-links. Make sure they will fit your drive tires. Check the chains for broken hooks, worn or broken cross-links, and bent or broken side chains. Learn how to put the chains on before you need to do it in snow and ice.

Lights and Reflectors. Make sure the lights and reflectors are clean. Lights and reflectors are especially important during bad weather. Check from time to time during bad weather to make sure they are clean and working properly.

Windows and Mirrors. Remove any ice, snow, etc., from the windshield, windows, and mirrors before starting. Use a windshield scraper, snow brush, and windshield defroster as necessary.

Hand Holds, Steps, and Deck Plates. Remove all ice and snow from hand holds, steps, and deck plates. This will reduce the danger of slipping.

Radiator Shutters and Winterfront. Remove ice from the radiator shutters. Make sure the winterfront is not closed too tightly. If the shutters freeze shut or the winterfront is closed too much, the engine may overheat and stop.

Exhaust System. Exhaust system leaks are especially dangerous when cab ventilation may be poor (windows rolled up, etc.). Loose connections could permit

poisonous carbon monoxide to leak into your vehicle. Carbon monoxide gas will cause you to be sleepy. In large enough amounts it can kill you. Check the exhaust system for loose parts and for sounds and signs of leaks.

2. Driving

Slippery Surfaces. Drive slowly and smoothly on slippery roads. If it is very slippery, you shouldn't drive at all. Stop at the first safe place.

Start Gently and Slowly. When first starting, get the feel of the road. Don't hurry.

Check for Ice. Check for ice on the road, especially bridges and overpasses. A lack of spray from other vehicles indicates ice has formed on the road. Also, check your mirrors and wiper blades for ice. If they have ice, the road most likely will be icy as well.

Adjust Turning and Braking to Conditions. Make turns as gently as possible. Don't brake any harder than necessary, and don't use the engine brake or speed retarder. (They can cause the driving wheels to skid on slippery surfaces.)

Adjust Speed to Conditions. Don't pass slower vehicles unless necessary. Go slowly and watch far enough ahead to keep a steady speed. Avoid having to slow down and speed up. Take curves at slower speeds and don't brake while in curves. Be aware that as the temperature rises to the point where ice begins to melt, the road becomes even more slippery. Slow down more.

Adjust Space to Conditions. Don't drive alongside other vehicles. Keep a longer following distance. When you see a traffic jam ahead, slow down or stop to wait for it to clear. Try hard to anticipate stops early and slow down gradually. Watch for snowplows, as well as salt and sand trucks, and give them plenty of room.

Wet Brakes. When driving in heavy rain or deep standing water, your brakes will get wet. Water in the brakes can cause the brakes to be weak, to apply unevenly, or to grab. This can cause lack of braking power, wheel lockups, pulling to one side or the other, and jackknife if you pull a trailer.

Avoid driving through deep puddles or flowing water if possible. If not, you should:

Slow down and place transmission in a low gear.

Gently put on the brakes. This presses linings against brake drums or discs and keeps mud, silt, sand, and water from getting in.

Increase engine rpm and cross the water while keeping light pressure on the brakes.

When out of the water, maintain light pressure on the brakes for a short distance to heat them up and dry them out.

Make a test stop when safe to do so. Check behind to make sure no one is following, then apply the brakes to be sure they work well. If not, dry them out further as described above. (CAUTION: Do not apply too much brake pressure and accelerator at the same time, or you can overheat brake drums and linings.)

N. Driving in Very Hot Weather

1. Vehicle Checks

Do a normal pre-trip inspection, but pay special attention to the following items.

Tires. Check the tire mounting and air pressure. Inspect the tires every two hours or every 100 miles when driving in very hot weather. Air pressure increases with temperature. Do not let air out or the pressure will be too low when the tires cool off. If a tire is too hot to touch, remain stopped until the tire cools off. Otherwise the tire may blow out or catch fire.

Engine Oil. The engine oil helps keep the engine cool, as well as lubricating it. Make sure there is enough engine oil. If you have an oil temperature gauge, make sure the temperature is within the proper range while you are driving.

Engine Coolant. Before starting out, make sure the engine cooling system has enough water and antifreeze according to the engine manufacturer's directions. (Antifreeze helps the engine under hot conditions as well as cold conditions.) When driving, check the water temperature or coolant temperature gauge from time to time. Make sure that it remains in the normal range. If the gauge goes above the highest safe temperature, there may be something wrong that could lead to engine failure and possibly fire. Stop driving as soon as safely possible and try to find out what is wrong.

Some vehicles have sight glasses, see-through coolant overflow containers, or coolant recovery containers. These permit you to check the coolant level while the engine is hot. If the container is not part of the pressurized system, the cap can be safely removed and coolant added even when the engine is at operating temperature.

Never remove the radiator cap or any part of the pressurized system until the system has cooled. Steam and boiling water can spray under pressure and cause severe burns. If you can touch the radiator cap with your bare hand, it is probably cool enough to open.

If coolant has to be added to a system without a recovery tank or overflow tank, follow these steps:

Shut engine off.

Wait until engine has cooled.

Protect hands (use gloves or a thick cloth).

Turn radiator cap slowly to the first stop, which releases the pressure seal.

Step back while pressure is released from cooling system.

When all pressure has been released, press down on the cap and turn it further to remove it.

Visually check level of coolant and add more coolant if necessary.

Replace cap and turn all the way to the closed position.

Engine Belts. Learn how to check v-belt tightness on your vehicle by pressing on the belts. Loose belts will not turn the water pump and/or fan properly. This will result in overheating. Also, check belts for cracking or other signs of wear.

Hoses. Make sure coolant hoses are in good condition. A broken hose while driving can lead to engine failure and even fire.

2. Driving

Watch for Bleeding Tar. Tar in the road pavement frequently rises to the surface in very hot weather. Spots where tar "bleeds" to the surface are very slippery.

Go Slowly Enough to Prevent Overheating. High speeds create more heat for tires and the engine. In desert conditions the heat may build up to the point where it is dangerous. The heat will increase chances of tire failure or even fire, and engine failure.

Subsections K, L, M, and N Test Your Knowledge

1. You should use low beams whenever you can. True or False?
2. What should you do before you drive if you are drowsy?
3. What effects can wet brakes cause? How can you avoid these problems?
4. You should let air out of hot tires so the pressure goes back to normal. True or False?
5. You can safely remove the radiator cap as long as the engine isn't overheated. True or False?

These questions may be on the test. If you can't answer all of them, re-read subsections K, L, M, and N.

O. Railroad-highway Crossings

Railroad-highway grade crossings are a special kind of intersection where the roadway crosses train tracks. These crossings are always dangerous. Every such crossing must be approached with the expectation that a train is coming.

1. Types of Crossings

Passive Crossings. This type of crossing does not have any type of traffic control device. The decision to stop or proceed rests entirely in your hands. Passive crossings require you to recognize the crossing, search for any train using the tracks and decide if there is sufficient clear space to cross safely. Passive crossings have yellow circular advance warning signs, pavement markings and crossbucks to assist you in recognizing a crossing.

Active Crossings. This type of crossing has a traffic control device installed at the crossing to regulate traffic at the crossing. These active devices include flashing red lights, with or without bells and flashing red lights with bells and gates.

2. Warning Signs and Devices

Advance Warning Signs. The round, black-on-yellow warning sign is placed ahead of a public railroad-highway crossing. The advance warning sign tells you to slow down, look and listen for the train, and be prepared to stop at the tracks if a train is coming. *See Figure 2.15*

Pavement Markings. Pavement markings mean the same as the advance warning sign. They consist of an “X” with the letters “RR” and a no-passing marking on two-lane roads. *See Figure 2.16*



Figure 2.15



Figure 2.16

There is also a no passing zone sign on two-lane roads. There may be a white stop line painted on the pavement before the railroad tracks. The front of the school bus must remain behind this line while stopped at the crossing.

Crossbuck Signs. This sign marks the grade crossing. It requires you to yield the right-of-way to the train. If there is no white line painted on the pavement, you must stop the bus before the crossbuck sign. When the road crosses over more than one set of tracks, a sign below the crossbuck indicates the number of tracks. *See Figure 2.17*

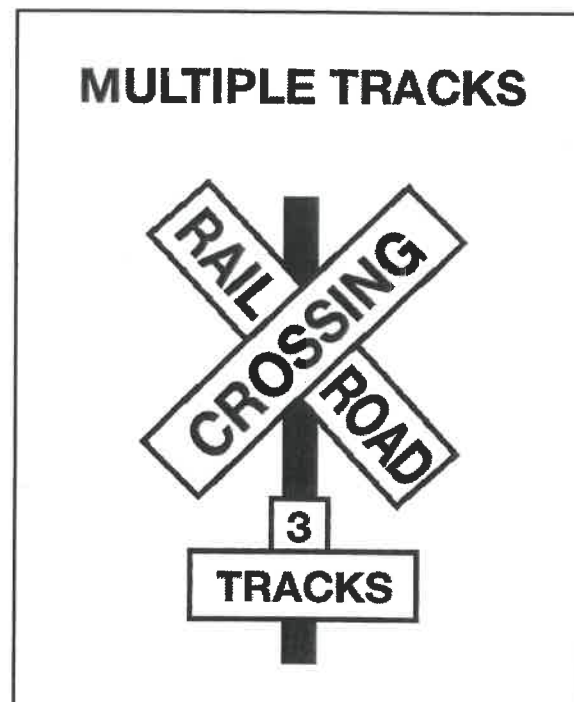


Figure 2.17

Flashing Red Light Signals. At many highway-rail grade crossings, the crossbuck sign has flashing red lights and bells. When the lights begin to flash, stop! A train is approaching. You are required to yield the right-of-way to the train. If there is more than one track, make sure all tracks are clear before crossing. *See Figure 2.18*

Gates. Many railroad-highway crossings have gates with flashing red lights and bells. Stop when the lights begin to flash and before the gate lowers across the road lane. Remain stopped until the gates go up and the lights have stopped flashing. Proceed when it is safe. *See Figure 2.18*

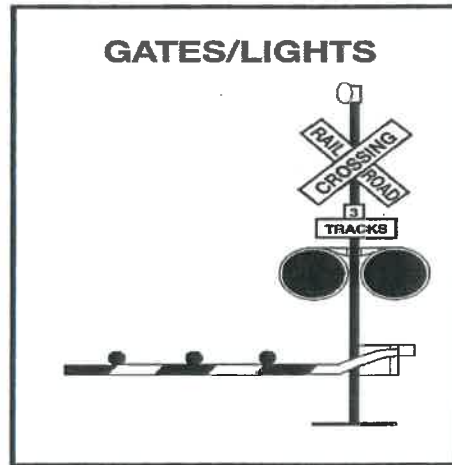


Figure 2.18

3. Driving Procedures

Never Race a Train to a Crossing. Never attempt to race a train to a crossing. It is extremely difficult to judge the speed of an approaching train.

Reduce Speed. Speed must be reduced in accordance with your ability to see approaching trains in any direction, and speed must be held to a point which will permit you to stop short of the tracks in case a stop is necessary.

Don't Expect to Hear a Train. Because of noise inside your vehicle, you cannot expect to hear the train horn until the train is dangerously close to the crossing.

Don't Rely on Signals. You should not rely solely upon the presence of warning signals, gates, or flagmen to warn of the approach of trains. Be especially alert at crossings that do not have gates or flashing red light signals.

Double Tracks Require a Double Check. Remember that a train on one track may hide a train on the other track. Look both ways before crossing. After one train has cleared a crossing, be sure no other trains are near before starting across the tracks.

Yard Areas and Grade Crossings in Cities and Towns. Yard areas and grade crossings in cities and towns are just as dangerous as rural grade crossings. Approach them with as much caution.

4. Stopping Safely at Railroad- highway Crossings

A full stop is required at grade crossings whenever:

The nature of the cargo makes a stop mandatory under state or federal regulations.
Such a stop is otherwise required by law.

When stopping be sure to:

Check for traffic behind you while stopping gradually. Use a pullout lane, if available.

Turn on your four-way emergency flashers.

5. Crossing the Tracks

Railroad crossings with steep approaches can cause your unit to hang up on the tracks.

Never permit traffic conditions to trap you in a position where you have to stop on the tracks. Be sure you can get all the way across the tracks before you start across. It takes a typical tractor-trailer unit at least 14 seconds to clear a single track and more than 15 seconds to clear a double track.

Do not shift gears while crossing railroad tracks.

6. Special Situations

Be Aware! These trailers can get stuck on raised crossings:

Low slung units (lowboy, car carrier, moving van, possum-belly livestock trailer).

Single-axle tractor pulling a long trailer with its landing gear set to accommodate a tandem-axle tractor.

If for any reason you get stuck on the tracks, get out of the vehicle and away from the tracks. Check signposts or signal housing at the crossing for emergency notification information. Call 911 or other emergency number. Give the location of the crossing using all identifiable landmarks, especially the DOT number, if posted.

P. Mountain Driving

In mountain driving, gravity plays a major role. On any upgrade, gravity slows you down. The steeper the grade, the longer the grade, and/or the heavier the load--the more you will have to use lower gears to climb hills or mountains. In coming down long, steep downgrades, gravity causes the speed of your vehicle to increase. You must select an appropriate safe speed, then use a low gear, and proper braking techniques. You should plan ahead and obtain information about any long, steep grades along your planned route of travel. If possible, talk to other drivers who are familiar with the grades to find out what speeds are safe.

You must go slowly enough so your brakes can hold you back without getting too hot. If the brakes become too hot, they may start to "fade." This means you have to apply them

harder and harder to get the same stopping power. If you continue to use the brakes hard, they can keep fading until you cannot slow down or stop at all.

1. Select a "Safe" Speed

Your most important consideration is to select a speed that is not too fast for the:

- Total weight of the vehicle and cargo.
- Length of the grade.
- Steepness of the grade.
- Road conditions.
- Weather.

If a speed limit is posted, or there is a sign indicating "Maximum Safe Speed," never exceed the speed shown. Also, look for and heed warning signs indicating the length and steepness of the grade.

You must use the braking effect of the engine as the principal way of controlling your speed. The braking effect of the engine is greatest when it is near the governed rpms and the transmission is in the lower gears. Save your brakes so you will be able to slow or stop

2. Select the Right Gear Before Starting Down the Grade

Shift the transmission to a low gear before starting down the grade. Do not try to downshift after your speed has already built up. You will not be able to shift into a lower gear. You may not even be able to get back into any gear and all engine braking effect will be lost. Forcing an automatic transmission into a lower gear at high speed could damage the transmission and also lead to loss of all engine braking effect.

With older trucks, a rule for choosing gears is to use the same gear going down a hill that you would need to climb the hill. However, new trucks have low friction parts and streamlined shapes for fuel economy. They may also have more powerful engines. This means they can go up hills in higher gears and have less friction and air drag to hold them back going down hills. For that reason, drivers of modern trucks may have to use lower gears going down a hill than would be required to go up the hill. You should know what is right for your vehicle.

3. Brake Fading or Failure

Brakes are designed so brake shoes or pads rub against the brake drum or disks to slow the vehicle. Braking creates heat, but brakes are designed to take a lot of heat. However, brakes can fade or fail from excessive heat caused by using them too much and not relying on the engine braking effect.

Brake fade is also affected by adjustment. To safely control a vehicle, every brake must do its share of the work. Brakes out of adjustment will stop doing their share before those that are in adjustment. The other brakes can then overheat and fade,

and there will not be enough braking available to control the vehicle. Brakes can get out of adjustment quickly, especially when they are used a lot; also, brake linings wear faster when they are hot. Therefore, brake adjustment must be checked frequently.

4. Proper Braking Technique

Remember. The use of brakes on a long and/or steep downgrade is only a supplement to the braking effect of the engine. Once the vehicle is in the proper low gear, the following are the proper braking techniques:

Apply the brakes just hard enough to feel a definite slowdown.

When your speed has been reduced to approximately five mph below your "safe" speed, release the brakes. (This brake application should last for about three seconds.)

When your speed has increased to your "safe" speed, repeat steps 1 and 2.

For example, if your "safe" speed is 40 mph, you would not apply the brakes until your speed reaches 40 mph. You now apply the brakes hard enough to gradually reduce your speed to 35 mph and then release the brakes. Repeat this as often as necessary until you have reached the end of the downgrade.

Escape ramps have been built on many steep mountain downgrades. Escape ramps are made to stop runaway vehicles safely without injuring drivers and passengers. Escape ramps use a long bed of loose, soft material to slow a runaway vehicle, sometimes in combination with an upgrade.

Know escape ramp locations on your route. Signs show drivers where ramp are located. Escape ramps save lives, equipment and cargo.

Subsections O and P Test Your Knowledge

1. What factors determine your selection of a "safe" speed when going down a long, steep downgrade?
2. Why should you be in the proper gear before starting down a hill?
3. Describe the proper braking technique when going down a long, steep downgrade.
4. What type of vehicles can get stuck on a railroad-highway crossing?
5. How long does it take for a typical tractor-trailer unit to clear a double track?

These questions may be on the test. If you can't answer them all, re-read subsections O and P.

Q. Driving Emergencies

Traffic emergencies occur when two vehicles are about to collide. Vehicle emergencies occur when tires, brakes, or other critical parts fail. Following the safety practices in this manual can help prevent emergencies. But if an emergency does happen, your chances of avoiding a crash depend upon how well you take action. Actions you can take are discussed below.

1. Steering to Avoid a Crash

Stopping is not always the safest thing to do in an emergency. When you don't have enough room to stop, you may have to steer away from what's ahead. Remember, you can almost always turn to miss an obstacle more quickly than you can stop. (However, top-heavy vehicles and tractors with multiple trailers may flip over.)

Keep Both Hands on the Steering Wheel. In order to turn quickly, you must have a firm grip on the steering wheel with both hands. The best way to have both hands on the wheel, if there is an emergency, is to keep them there all the time.

How to Turn Quickly and Safely. A quick turn can be made safely, if it's done the right way. Here are some points that safe drivers use:

Do not apply the brake while you are turning. It's very easy to lock your wheels while turning. If that happens, you may skid out of control.

Do not turn any more than needed to clear whatever is in your way. The more sharply you turn, the greater the chances of a skid or rollover.

Be prepared to "countersteer," that is, to turn the wheel back in the other direction, once you've passed whatever was in your path. Unless you are prepared to countersteer, you won't be able to do it quickly enough. You should think of emergency steering and countersteering as two parts of one driving action.

Where to Steer. If an oncoming driver has drifted into your lane, a move to your right is best. If that driver realizes what has happened, the natural response will be to return to his or her own lane.

If something is blocking your path, the best direction to steer will depend on the situation.

If you have been using your mirrors, you'll know which lane is empty and can be safely used.

If the shoulder is clear, going right may be best. No one is likely to be driving on the shoulder but someone may be passing you on the left. You will know if you have been using your mirrors.

If you are blocked on both sides, a move to the right may be best. At least you won't force anyone into an opposing traffic lane and a possible head-on collision.

Leaving the Road. In some emergencies, you may have to drive off the road. It may be less risky than facing a collision with another vehicle.

Most shoulders are strong enough to support the weight of a large vehicle and, therefore, offer an available escape route. Here are some guidelines, if you do leave the road.

Avoid Braking. If possible, avoid using the brakes until your speed has dropped to about 20 mph. Then brake very gently to avoid skidding on a loose surface.

Keep One Set of Wheels on the Pavement, if Possible. This helps to maintain control.

Stay on the Shoulder. If the shoulder is clear, stay on it until your vehicle has come to a stop. Signal and check your mirrors before pulling back onto the road.

Returning to the Road. If you are forced to return to the road before you can stop, use the following procedure:

Hold the wheel tightly and turn sharply enough to get right back on the road safely. Don't try to edge gradually back on the road. If you do, your tires might grab unexpectedly and you could lose control.

When both front tires are on the paved surface, countersteer immediately.

The two turns should be made as a single "steer-countersteer" move.

2. How to Stop Quickly and Safely

If somebody suddenly pulls out in front of you, your natural response is to hit the brakes. This is a good response if there's enough distance to stop, and you use the brakes correctly.

You should brake in a way that will keep your vehicle in a straight line and allow you to turn if it becomes necessary. You can use the "controlled braking" method or the "stab braking" method.

Controlled Braking. With this method, you apply the brakes as hard as you can without locking the wheels. Keep steering wheel movements very small while doing this. If you need to make a larger steering adjustment or if the wheels lock, release the brakes. Re-apply the brakes as soon as you can.

Stab Braking

Apply your brakes all the way.

Release brakes when wheels lock up.

As soon as the wheels start rolling, apply the brakes fully again. (It can take up to one second for the wheels to start rolling after you release the brakes. If you re-apply the brakes before the wheels start rolling, the vehicle won't straighten out.)

Don't Jam on the Brakes. Emergency braking does not mean pushing down on the brake pedal as hard as you can. That will only keep the wheels locked up and cause a skid. If the wheels are skidding, you cannot control the vehicle.

3. Brake Failure

Brakes kept in good condition rarely fail. Most hydraulic brake failures occur for one of two reasons: (Air brakes are discussed in Section 5.)

Loss of hydraulic pressure.

Brake fade on long hills.

Loss of Hydraulic Pressure. When the system won't build up pressure, the brake pedal will feel spongy or go to the floor. Here are some things you can do.

Downshift. Putting the vehicle into a lower gear will help to slow the vehicle.

Pump the Brakes. Sometimes pumping the brake pedal will generate enough hydraulic pressure to stop the vehicle.

Use the Parking Brake. The parking or emergency brake is separate from the hydraulic brake system. Therefore, it can be used to slow the vehicle. However, be sure to press the release button or pull the release lever at the same time you use the emergency brake so you can adjust the brake pressure and keep the wheels from locking up.

Find an Escape Route. While slowing the vehicle, look for an escape route--an open field, side street, or escape ramp. Turning uphill is a good way to slow and stop the vehicle. Make sure the vehicle does not start rolling backward after you stop. Put it in low gear, apply the parking brake, and, if necessary, roll back into some obstacle that will stop the vehicle.

Brake Failure on Downgrades. Going slow enough and braking properly will almost always prevent brake failure on long downgrades. Once the brakes have failed, however, you are going to have to look outside your vehicle for something to stop it.

Your best hope is an escape ramp. If there is one, there'll be signs telling you about it. Use it. Ramps are usually located a few miles from the top of the downgrade. Every year, hundreds of drivers avoid injury to themselves or damage to their vehicles by using escape ramps. Some escape ramps use soft gravel that resists the motion of the vehicle and brings it to a stop. Others turn uphill, using the hill to stop the vehicle and soft gravel to hold it in place.

Any driver who loses brakes going downhill should use an escape ramp if it's available. If you don't use it, your chances of having a serious crash may be much greater.

If no escape ramp is available, take the least hazardous escape route you can--such as an open field or a side road that flattens out or turns uphill. Make the move as soon as you know your brakes don't work. The longer you wait, the faster the vehicle will go, and the harder it will be to stop.

4. Tire Failure

Recognize Tire Failure. Quickly knowing you have a tire failure will let you have more time to react. Having just a few extra seconds to remember what it is you're supposed to do can help you. The major signs of tire failure are:

Sound. The loud "bang" of a blowout is an easily recognized sign. Because it can take a few seconds for your vehicle to react, you might think it was some other vehicle. But any time you hear a tire blow, you'd be safest to assume it is yours.

Vibration. If the vehicle thumps or vibrates heavily, it may be a sign that one of the tires has gone flat. With a rear tire, that may be the only sign you get.

Feel. If the steering feels "heavy," it is probably a sign that one of the front tires has failed. Sometimes, failure of a rear tire will cause the vehicle to slide back and forth or "fishtail." However, dual rear tires usually prevent this.

Respond to Tire Failure. When a tire fails, your vehicle is in danger. You must immediately:

Hold the Steering Wheel Firmly. If a front tire fails, it can twist the steering wheel out of your hand. The only way to prevent this is to keep a firm grip on the steering wheel with both hands at all times.

Stay Off the Brake. It's natural to want to brake in an emergency. However, braking when a tire has failed could cause loss of control. Unless you're about to run into something, stay off the brake until the vehicle has slowed down. Then brake very gently, pull off the road, and stop.

Check the Tires. After you've come to a stop, get out and check all the tires. Do this even if the vehicle seems to be handling all right. If one of your dual tires goes, the only way you may know it is by getting out and looking at it.

R. Antilock Braking Systems (ABS)

ABS is a computerized system that keeps your wheels from locking up during hard brake applications.

ABS is an addition to your normal brakes. It does not decrease or increase your normal braking capability. ABS only activates when wheels are about to lock up.

ABS does not necessarily shorten your stopping distance, but it does help you keep the vehicle under control during hard braking.

1. How Antilock Braking Systems Work

Sensors detect potential wheel lock up. An electronic control unit (ECU) will then decrease brake pressure to avoid wheel lockup.

Brake pressure is adjusted to provide the maximum braking without danger of lockup.

ABS works far faster than the driver can respond to potential wheel lockup. At all other times the brake system will operate normally.

2. Vehicles Required to Have Antilock Braking Systems

The Department of Transportation requires that ABS be on:

Truck tractors with air brakes built on or after March 1, 1997.

Other air brake vehicles, (trucks, buses, trailers, and converter dollies) built on or after March 1, 1998.

Hydraulically braked trucks and buses with a gross vehicle weight rating of 10,000 lbs or more built on or after March 1, 1999.

Many commercial vehicles built before these dates have been voluntarily equipped with ABS.

3. How to Know If Your Vehicle Is Equipped with ABS

Tractors, trucks, and buses will have yellow ABS malfunction lamps on the instrument panel.

Trailers will have yellow ABS malfunction lamps on the left side, either on the front or rear corner.

Dollies manufactured on or after March 1, 1998, are required to have a lamp on the left side.

As a system check on newer vehicles, the malfunction lamp comes on at start-up for a bulb check, and then goes out quickly. On older systems, the lamp could stay on until you are driving over five mph.

If the lamp stays on after the bulb check, or goes on once you are under way, you may have lost ABS control.

In the case of towed units manufactured before it was required by the Department of Transportation, it may be difficult to tell if the unit is equipped with ABS. Look under the vehicle for the ECU and wheel speed sensor wires coming from the back of the brakes.

4. How ABS Helps You

When you brake hard on slippery surfaces in a vehicle without ABS, your wheels may lock up. When your steering wheels lock up, you lose steering control. When your other wheels lock up, you may skid, jackknife, or even spin the vehicle.

ABS helps you avoid wheel lock up and maintain control. You may or may not be able to stop faster with ABS, but you should be able to steer around an obstacle while braking, and avoid skids caused by over braking.

5. ABS on the Tractor Only or Only on the Trailer

Having ABS on only the tractor, only the trailer, or even on only one axle, still gives you more control over the vehicle during braking. Brake normally.

When only the tractor has ABS, you should be able to maintain steering control, and there is less chance of jackknifing. But keep your eye on the trailer and let up on the brakes (if you can safely do so) if it begins to swing out.

When only the trailer has ABS, the trailer is less likely to swing out, but if you lose steering control or start a tractor jackknife, let up on the brakes (if you can safely do so) until you regain control.

6. Braking with ABS

When you drive a vehicle with ABS, you should brake as you always have. In other words:

Use only the braking force necessary to stop safely and stay in control.

Brake the same way, regardless of whether you have ABS on the bus, tractor, the trailer, or both.

As you slow down, monitor your tractor and trailer and back off the brakes (if it is safe to do so) to stay in control.

There is only one exception to this procedure. If you drive a straight truck or combination with working ABS on all axles, in an emergency stop, you can fully apply the brakes.

7. Braking If ABS Is Not Working

Without ABS you still have normal brake functions. Drive and brake as you always have.

Vehicles with ABS have yellow malfunction lamps to tell you if something isn't working.

As a system check on newer vehicles, the malfunction lamp comes on at start-up for a bulb check and then goes out quickly. On older systems, the lamp could stay on until you are driving over five mph.

If the lamp stays on after the bulb check, or goes on once you are under way, you may have lost ABS control on one or more wheels.

Remember, if your ABS malfunctions, you still have regular brakes. Drive normally, but get the system serviced soon.

8. Safety Reminders

ABS won't allow you to drive faster, follow more closely, or drive less carefully.

ABS won't prevent power or turning skids—ABS should prevent brake-induced skids or jackknifes, but not those caused by spinning the drive wheels or going too fast in a turn.

ABS won't necessarily shorten stopping distance. ABS will help maintain vehicle control, but not always shorten stopping distance.

ABS won't increase or decrease ultimate stopping power—ABS is an “add-on” to your normal brakes, not a replacement for them.

ABS won't change the way you normally brake. Under normal brake conditions, your vehicle will stop as it always stopped. ABS only comes into play when a wheel would normally have locked up because of over braking.

ABS won't compensate for bad brakes or poor brake maintenance.

Remember: The best vehicle safety feature is still a safe driver.

Remember: Drive so you never need to use your ABS.

Remember: If you need it, ABS could help to prevent a serious crash.

S. Skid Control and Recovery

A skid happens whenever the tires lose their grip on the road. This is caused in one of four ways:

Over-braking. Braking too hard and locking up the wheels. Skids also can occur when using the speed retarder when the road is slippery.

Over-steering. Turning the wheels more sharply than the vehicle can turn.

Over-acceleration. Supplying too much power to the drive wheels, causing them to spin.

Driving Too Fast. Most serious skids result from driving too fast for road conditions. Drivers who adjust their driving to conditions don't over-accelerate and don't have to over-brake or over-steer from too much speed.

1. Drive-wheel Skids

By far the most common skid is one in which the rear wheels lose traction through excessive braking or acceleration. Skids caused by acceleration usually happen on

ice or snow. Taking your foot off the accelerator can easily stop them. (If it is very slippery, push the clutch in. Otherwise, the engine can keep the wheels from rolling freely and regaining traction.)

Rear wheel braking skids occur when the rear drive wheels lock. Because locked wheels have less traction than rolling wheels, the rear wheels usually slide sideways in an attempt to "catch up" with the front wheels. In a bus or straight truck, the vehicle will slide sideways in a "spin out." With vehicles towing trailers, a drive-wheel skid can let the trailer push the towing vehicle sideways, causing a sudden jackknife. *See Figure 2.19*

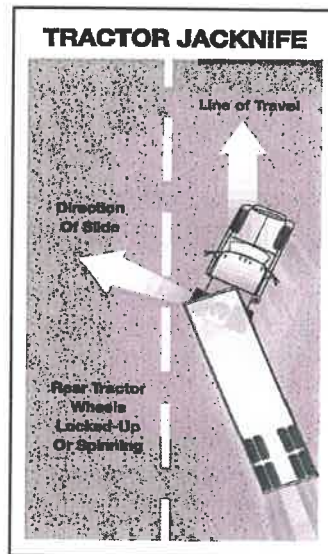


Figure 2.19

2. Correcting a Drive-wheel Braking Skid

Do the following to correct a drive-wheel braking skid.

Stop Braking. This will let the rear wheels roll again, and keep the rear wheels from sliding.

Countersteer. As a vehicle turns back on course, it has a tendency to keep on turning. Unless you turn the steering wheel quickly the other way, you may find yourself skidding in the opposite direction.

Learning to stay off the brake, turn the steering wheel quickly, push in the clutch, and countersteer in a skid takes a lot of practice. The best place to get this practice is on a large driving range or "skid pad."

3. Front-wheel Skids

Driving too fast for conditions causes most front-wheel skids. Other causes include lack of tread on the front tires and cargo loaded so not enough weight is on the front axle. In a front-wheel skid, the front end tends to go in a straight line regardless of how much you turn the steering wheel. On a very slippery surface, you may not be able to steer around a curve or turn.

When a front-wheel skid occurs, the only way to stop the skid is to let the vehicle slow down. Stop turning and/or braking so hard. Slow down as quickly as possible without skidding.

Subsections Q, R, and S

Test Your Knowledge

1. Stopping is not always the safest thing to do in an emergency. True or False?
2. What are some advantages of going right instead of left around an obstacle?
3. What is an "escape ramp?"
4. If a tire blows out, you should put the brakes on hard to stop quickly. True or False?
5. How do you know if your vehicle has antilock brakes?
6. What is the proper braking technique when driving a vehicle with antilock brakes?
7. How do antilock brakes help you?

These questions may be on the test. If you can't answer them all, re-read subsections Q, R, and S.

T. Accident Procedures

When you're in an accident and not seriously hurt, you need to act to prevent further damage or injury. The basic steps to be taken at any accident are to:

Protect the area.
Notify authorities.
Care for the injured.

1. Protect the Area

The first thing to do at an accident scene is to keep another accident from happening in the same spot. To protect the accident area:

If your vehicle is involved in the accident, try to get it to the side of the road. This will help prevent another accident and allow traffic to move.

If you're stopping to help, park away from the accident. The area immediately around the accident will be needed for emergency vehicles.

Put on your flashers.

Set out reflective triangles to warn other traffic. Make sure other drivers can see them in time to avoid the accident.

2. Notify Authorities

If you have a cell phone or CB, call for assistance before you get out of your vehicle. If not, wait until after the accident scene has been properly protected, then phone or send someone to phone the police. Try to determine where you are so you can give the exact location.

3. Care for the Injured

If a qualified person is at the accident and helping the injured, stay out of the way unless asked to assist. Otherwise, do the best you can to help any injured parties. Here are some simple steps to follow in giving assistance:

Don't move a severely injured person unless the danger of fire or passing traffic makes it necessary.

Keep the injured person warm.

U. Fires

Truck fires can cause damage and injury. Learn the causes of fires and how to prevent them. Know what to do to extinguish fires.

1. Causes of Fire

The following are some causes of vehicle fires:

After Accidents. Spilled fuel, improper use of flares.

Tires. Under-inflated tires and duals that touch.

Electrical System. Short circuits due to damaged insulation, loose connections.

Fuel. Driver smoking, improper fueling, loose fuel connections.

Cargo. Flammable cargo, improperly sealed or loaded cargo, poor ventilation.

2. Fire Prevention

Pay attention to the following:

Pre-trip Inspection. Make a complete inspection of the electrical, fuel, and exhaust systems, tires, and cargo. Be sure to check that the fire extinguisher is charged.

En Route Inspection. Check the tires, wheels, and truck body for signs of heat whenever you stop during a trip.

Follow Safe Procedures. Follow correct safety procedures for fueling the vehicle, using brakes, handling flares, and other activities that can cause a fire.

Monitoring. Check the instruments and gauges often for signs of overheating and use the mirrors to look for signs of smoke from tires or the vehicle.

Caution. Use normal caution in handling anything flammable.

3. Fire Fighting

Knowing how to fight fires is important. Drivers who didn't know what to do have made fires worse. Know how the fire extinguisher works. Study the instructions printed on the extinguisher before you need it. Here are some procedures to follow in case of fire.

Pull Off the Road. The first step is to get the vehicle off the road and stop. In doing so:

Park in an open area, away from buildings, trees, brush, other vehicles, or anything that might catch fire.

Don't pull into a service station!

Notify emergency services of your problem and your location.

Keep the Fire from Spreading. Before trying to put out the fire, make sure that it doesn't spread any further.

With an engine fire, turn off the engine as soon as you can. Don't open the hood if you can avoid it. Shoot foam through louvers, radiator, or from the vehicle's underside.

For a cargo fire in a van or box trailer, keep the doors shut, especially if your cargo contains hazardous materials. Opening the van doors will supply the fire with oxygen and can cause it to burn very fast.

Extinguish the Fire. Here are some rules to follow in putting out a fire:

When using the extinguisher, stay as far away from the fire as possible.

Aim at the source or base of the fire, not up in the flames.

Use the Right Fire Extinguisher

Figures 2.20 and 2.21 detail the type of fire extinguisher to use by class of fire.

The B:C type fire extinguisher is designed to work on electrical fires and burning liquids.

The A:B:C type is designed to work on burning wood, paper, and cloth as well.

Water can be used on wood, paper, or cloth, but don't use water on an electrical fire (can cause shock) or a gasoline fire (it will spread the flames).

A burning tire must be cooled. Lots of water may be required.

If you're not sure what to use, especially on a hazardous materials fire, wait for firefighters.

Position yourself upwind. Let the wind carry the extinguisher to the fire.

Continue until whatever was burning has been cooled. Absence of smoke or flame does not mean the fire cannot restart.

Class/Type of Fires	
Class	Type
A	Wood, Paper, Ordinary Combustibles Extinguish by Cooling and Quenching Using Water or Dry Chemicals
B	Gasoline, Oil, Grease, Other Greasy Liquids Extinguish by Smothering, Cooling or Heat Shielding using carbon Dioxide or Dry Chemicals
C	Electrical Equipment Fires Extinguish with Nonconducting Agents such as Carbon Dioxide or Dry Chemicals. DO NOT USE WATER.
D	Fires in Combustible Metals Extinguish by Using Specialized Extinguishing Powders

Figure 2.20

Class of Fire/Type of Extinguisher	
Class of Fire	Fire Extinguisher Type
B or C	Regular Dry Chemical
A, B, C, or D	Multi Purpose Dry Chemical
D	Purple K Dry Chemical
B or C	KCL Dry Chemical
D	Dry Powder Special Compound
B or C	Carbon Dioxide (Dry)
B or C	Halogenated Agent (Gas)
A	Water
A	Water With Anti-Freeze
A or B	Water, Loaded Steam Style
B, On Some A	Foam

Figure 2.21

Subsections T and U

Test Your Knowledge

1. What are some things to do at an accident scene to prevent another accident?
2. Name two causes of tire fires.
3. What kinds of fires is a B:C extinguisher not good for?
4. When using your extinguisher, should you get as close as possible to the fire?
5. Name some causes of vehicle fires.

These questions may be on the test. If you can't answer them all, re-read subsections T and U.

V. Alcohol, Other Drugs, and Driving

1. Alcohol and Driving

Drinking alcohol and then driving is very dangerous and a serious problem. People who drink alcohol are involved in traffic accidents resulting in over 20,000 deaths every year. Alcohol impairs muscle coordination, reaction time, depth perception, and night vision. It also affects the parts of the brain that control judgment and inhibition. For some people, one drink is all it takes to show signs of impairment.

How Alcohol Works

Alcohol goes directly into the blood stream and is carried to the brain. After passing through the brain, a small percentage is removed in urine, perspiration, and by breathing, while the rest is carried to the liver. The liver can only process one-third an ounce of alcohol per hour, which is considerably less than the alcohol in a standard drink. This is a fixed rate, so only time, not black coffee or a cold shower, will sober you up. If you have drinks faster than your body can get rid of them, you will have more alcohol in your body, and your driving will be more affected. The Blood Alcohol Concentration (BAC) commonly measures the amount of alcohol in your body. *See Figure 2.22*

All of the following drinks contain the same amount of alcohol:

A 12-ounce glass of 5% beer.

A 5-ounce glass of 12% wine.

A 1 1/2-ounce shot of 80 proof liquor.

What Determines Blood Alcohol Concentration?

BAC is determined by the amount of alcohol you drink (more alcohol means higher BAC), how fast you drink (faster drinking means higher BAC), and your weight (a small person doesn't have to drink as much to reach the same BAC).

Alcohol and the Brain.

Alcohol affects more and more of the brain as BAC builds up. The first part of the brain affected controls judgment and self-control. One of the bad things about this is it can keep drinkers from knowing they are getting drunk. And, of course, good judgment and self-control are absolutely necessary for safe driving.

What Is a Drink? It is the alcohol in drinks that affects human performance. It doesn't make any difference whether that alcohol comes from "a couple of beers," or from two glasses of wine, or two shots of hard liquor. Approximate Blood Alcohol Content									
Drinks	Body Weight in Pounds								Effects
	100	120	140	160	180	200	220	240	
0	.00	.00	.00	.00	.00	.00	.00	.00	Only Safe Driving Limit
1	.04	.03	.03	.02	.02	.02	.02	.02	Impairment Begins
2	.08	.06	.05	.05	.04	.04	.03	.03	Driving Skills Significantly Affected Criminal Penalties
3	.11	.09	.08	.07	.06	.06	.05	.05	
4	.15	.12	.11	.09	.08	.08	.07	.06	
5	.19	.16	.13	.12	.11	.09	.09	.08	
6	.23	.19	.16	.14	.13	.11	.10	.09	Legally Intoxicated Criminal Penalties
7	.26	.22	.19	.16	.15	.13	.12	.11	
8	.30	.25	.21	.19	.17	.15	.14	.13	
9	.34	.28	.24	.21	.19	.17	.15	.14	
10	.38	.31	.27	.23	.21	.19	.17	.16	
Subtract .01% for each 40 minutes of drinking. One drink is 1.25 oz. of 80 proof liquor, 12 oz. of beer, or 5 oz. of table wine.									

Figure 2.22

As BAC continues to build up, muscle control, vision, and coordination are affected more and more. Effects on driving may include:

- Straddling lanes.
- Quick, jerky starts.
- Not signaling, failure to use lights.
- Running stop signs and red lights.
- Improper passing.

See Figure 2.23

These effects mean increased chances of a crash and chances of losing your driver's license. Accident statistics show that the chance of a crash is much greater for drivers who have been drinking than for drivers who have not.

Effects Of Increasing Blood Alcohol Content		
Blood Alcohol Content is the amount of alcohol in your blood recorded in milligrams of alcohol per 100 milliliters of blood. Your BAC depends on the amount of blood (which increases with weight) and the amount of alcohol you consume over time (how fast you drink). The faster you drink, the higher your BAC, as the liver can only handle about one drink per hour—the rest builds up in your blood.		
BAC	Effects on Body	Effects on Driving Condition
.02	Mellow feeling, slight body warmth.	Less inhibited.
.05	Noticeable relaxation.	Less alert, less self-focused, coordination impairment begins.
.08	Definite impairment in coordination & judgment.	Drunk driving limit, impaired coordination & judgment.
.10*	Noisy, possible embarrassing behavior, mood swings.	Reduction in reaction time.
.15	Impaired balance & movement, clearly drunk.	Unable to drive.
.30	Many lose consciousness.	
.40	Most lose consciousness, some die.	
.50	Breathing stops, many die.	
BAC of .10 means that 1/10 of 1 % (or 1/1000) of your total blood content is alcohol.		

Figure 2.23

How Alcohol Affects Driving

All drivers are affected by drinking alcohol. Alcohol affects judgment, vision, coordination, and reaction time. It causes serious driving errors, such as:

Increased reaction time to hazards.
Driving too fast or too slow.
Driving in the wrong lane.
Running over the curb.
Weaving.

2. Other Drugs

Besides alcohol, other legal and illegal drugs are being used more often. Laws prohibit possession or use of many drugs while on duty. They prohibit being under the influence of any "controlled substance," amphetamines (including "pep pills," "uppers," and "bennies"), narcotics, or any other substance, which can make the driver unsafe. This could include a variety of prescription and over-the-counter drugs (cold medicines), which may make the driver drowsy or otherwise affect safe driving ability. However, possession and use of a drug given to a driver by a doctor is permitted if the doctor informs the driver that it will not affect safe driving ability.

Pay attention to warning labels for legitimate drugs and medicines, and to doctor's orders regarding possible effects. Stay away from illegal drugs.

Don't use any drug that hides fatigue--the only cure for fatigue is rest. Alcohol can make the effects of other drugs much worse. The safest rule is don't mix drugs with driving at all.

Use of drugs can lead to traffic accidents resulting in death, injury, and property damage. Furthermore, it can lead to arrest, fines, and jail sentences. It can also mean the end of a person's driving career.

W. Staying Alert and Fit to Drive

Driving a vehicle for long hours is tiring. Even the best of drivers will become less alert. However, there are things that good drivers do to help stay alert and safe.

1. Be Ready to Drive

Get Enough Sleep

Sleep is not like money. You can't save it up ahead of time and you can't borrow it. But, just as with money, you can go into debt with it. If you don't sleep enough, you "owe" more sleep to yourself. This debt can only be paid off by sleeping. You can't overcome it with willpower, and it won't go away by itself. The average person needs seven or eight hours of sleep every 24 hours. Leaving on a long trip when you're already tired is dangerous. If you have a long trip scheduled, make sure that you get enough sleep before you go.

Schedule Trips Safely

Try to arrange your schedule so you are not in "sleep debt" before a long trip. Your body gets used to sleeping during certain hours. If you are driving during those hours, you will be less alert. If possible, try to schedule trips for the hours you are normally awake. Many heavy motor vehicle accidents occur between midnight and

6 a.m. Tired drivers can easily fall asleep at these times, especially if they don't regularly drive at those hours. Trying to push on and finish a long trip at these times can be very dangerous.

Exercise Regularly

Resistance to fatigue and improved sleep are among the benefits of regular exercise. Try to incorporate exercise into your daily life. Instead of sitting and watching TV in your sleeper, walk or jog a few laps around the parking lot. A little bit of daily exercise will give you energy throughout the day.

Eat Healthy

It is often hard for drivers to find healthy food. But with a little extra effort, you can eat healthy, even on the road. Try to find restaurants with healthy, balanced meals. If you must eat at fast-food restaurants, pick low-fat items. Another simple way to reduce your caloric intake is to eliminate fattening snacks. Instead, try fruit or vegetables.

Avoid Medication

Many medicines can make you sleepy. Those that do have a label warning against operating vehicles or machinery. The most common medicine of this type is an ordinary cold pill. If you have to drive with a cold, you are better off suffering from the cold than from the effects of the medicine.

Visit Your Doctor. Regular checkups literally can be lifesavers. Illnesses such as diabetes, heart disease, and skin and colon cancer can be detected easily and treated if found in time.

You should consult your physician or a local sleep disorder center if you suffer from frequent daytime sleepiness, have difficulty sleeping at night, take frequent naps, fall asleep at strange times, snore loudly, gasp and choke in your sleep, and/or wake up feeling as though you have not had enough sleep.

2. While You Are Driving**Keep Cool**

A hot, poorly ventilated vehicle can make you sleepy. Keep the window or vent cracked open or use the air conditioner, if you have one.

Take Breaks

Short breaks can keep you alert. But the time to take them is before you feel really drowsy or tired. Stop often. Walk around and inspect your vehicle. It may help to do some physical exercises.

Be sure to take a mid-afternoon break and plan to sleep between midnight and 6 a.m.

Recognize the Danger Signals of Drowsy Driving

Sleep is not voluntary. If you're drowsy, you can fall asleep and never even know it. If you are drowsy, you are likely to have "micro sleeps"—brief naps that last around four or five seconds. At 55 miles an hour, that's more than 100 yards, and plenty of time for a crash. Even if you are not aware of being drowsy, if you have a sleep debt you are still at risk. Here are a few ways to tell if you're about to fall asleep. If you experience any of these danger signs, take them as a warning that you could fall asleep without meaning to.

Your eyes close or go out of focus by themselves.

You have trouble keeping your head up.

You can't stop yawning.

You have wandering, disconnected thoughts.

You don't remember driving the last few miles.

You drift between lanes, tailgate, or miss traffic signs.

You keep jerking the truck back into the lane.

You have drifted off the road and narrowly missed crashing.

If you have even one of these symptoms, you may be in danger of falling asleep. Pull off the road in a safe place and take a nap.

3. When You Do Become Sleepy

When you are sleepy, trying to "push on" is far more dangerous than most drivers think. It is a major cause of fatal accidents. Here are some important rules to follow.

Stop to Sleep

When your body needs sleep, sleep is the only thing that will work. If you have to make a stop anyway, make it whenever you feel the first signs of sleepiness, even if it is earlier than you planned. By getting up a little earlier the next day, you can keep on schedule without the danger of driving while you are not alert.

Take a Nap

If you can't stop for the night, at least pull off at a safe place, such as a rest area or truck stop, and take a nap. A nap as short as a half-hour will do more to overcome fatigue than a half-hour coffee stop.

Avoid Drugs

There are no drugs that can overcome being tired. While they may keep you awake for a while, they won't make you alert. And eventually, you'll be even more tired than if you hadn't taken them at all. Sleep is the only thing that can overcome fatigue.

Do Not

Do not rely on coffee or another source of caffeine to keep you awake. Do not count on the radio, an open window, or other tricks to keep you awake.

4. Illness

Once in a while, you may become so ill that you cannot operate a motor vehicle safely. If this happens to you, you must not drive. However, in case of an emergency, you may drive to the nearest place where you can safely stop.

Hazardous Materials Rules For All Commercial Drivers

All drivers should know something about hazardous materials. You must be able to recognize hazardous cargo, and you must know whether or not you can haul it without having a hazardous materials endorsement on your CDL license.

X. What Are Hazardous Materials?

Hazardous materials are products that pose a risk to health, safety, and property during transportation. *See Figure 2.24*

1. Why Are There Rules?

You must follow the many rules about transporting hazardous materials. The intent of the rules is to:

- Contain the product.
- Communicate the risk.
- Ensure safe drivers and equipment.

To Contain the Product

Many hazardous products can injure or kill on contact. To protect drivers and others from contact, the rules tell shippers how to package safely. Similar rules tell drivers how to load, transport, and unload bulk tanks. These are containment rules.

Hazard Class Definitions		
Class	Class Name	Example
1	Explosives	Ammunition, Dynamite, Fireworks
2	Gases	Propane, Oxygen, Helium
3	Flammable	Gasoline Fuel, Acetone
4	Flammable Solids	Matches, Fuses
5	Oxidizers	Ammonium Nitrate, Hydrogen Peroxide
6	Poisons	Pesticides, Arsenic
7	Radioactive	Uranium, Plutonium
8	Corrosives	Hydrochloric Acid, Battery Acid
9	Miscellaneous Hazardous Materials	Formaldehyde, Asbestos
None	ORM-D (Other Regulated Material-Domestic)	Hair Spray or Charcoal
None	Combustible Liquids	Fuel Oils, Lighter Fluid

Figure 2.24

To Communicate the Risk.

The shipper uses a shipping paper and diamond shaped hazard labels to warn dockworkers and drivers of the risk.

After an accident or hazardous material spill or leak, you may be injured and unable to communicate the hazards of the materials you are transporting. Firefighters and police can prevent or reduce the amount of damage or injury at the scene if they know what hazardous materials are being carried. Your life, and the lives of others, may depend on quickly locating the hazardous materials shipping papers. For that reason, you must tab shipping papers related to hazardous materials or keep them on top of other shipping papers. You must also keep shipping papers:

In a pouch on the driver's door, or
In clear view within reach while driving, or
On the driver's seat when out of the vehicle.

2. Lists of Regulated Products

Placards are used to warn others of hazardous materials. Placards are signs put on the outside of a vehicle that identify the hazard class of the cargo. A placarded vehicle must have at least four identical placards. They are put on the front, rear, and both sides. Placards must be readable from all four directions. They are at least 10 3/4 inches square, turned upright on a point, in a diamond shape. Cargo tanks and other bulk packaging display the identification number of their contents on placards or orange panels.

Identification Numbers are a four digit code used by first responders to identify hazardous materials. An identification number may be used to identify more than one chemical on shipping papers. The identification number will be preceded by the letters "NA" or "UN". The US DOT Emergency Response Guidebook (ERG) identifies the chemicals all identification numbers are assigned to.

Not all vehicles carrying hazardous materials need to have placards. The rules about placards are given in Section 9 of this manual. You can drive a vehicle that carries hazardous materials if it does not require placards. If it requires placards, you cannot drive it unless your driver license has the hazardous materials endorsement. See Figure 2.25

The rules require all drivers of placarded vehicles to learn how to safely load and transport hazardous products. They must have a commercial driver license with the hazardous materials endorsement. To get the required endorsement, you must pass a written test on material found in Section 9 of this manual. A tank endorsement is required for certain vehicles that transport liquids or gases. The liquid or gas does not have to be a hazardous material. A tank endorsement is only required if your vehicle needs a Class A or B CDL and your vehicle has a permanently mounted cargo tank of any capacity; or your vehicle is carrying a portable tank with a capacity of 1,000 gallons or more.

Drivers who need the hazardous materials endorsement must learn the placard rules. If you do not know if your vehicle needs placards, ask your employer. Never drive a vehicle needing placards unless you have the hazardous materials endorsement. To do so is a crime. When stopped, you will be cited and you will not be allowed to drive your truck further. It will cost you time and money. A failure to placard when needed may risk your life and others if you have an accident. Emergency help will not know of your hazardous cargo.

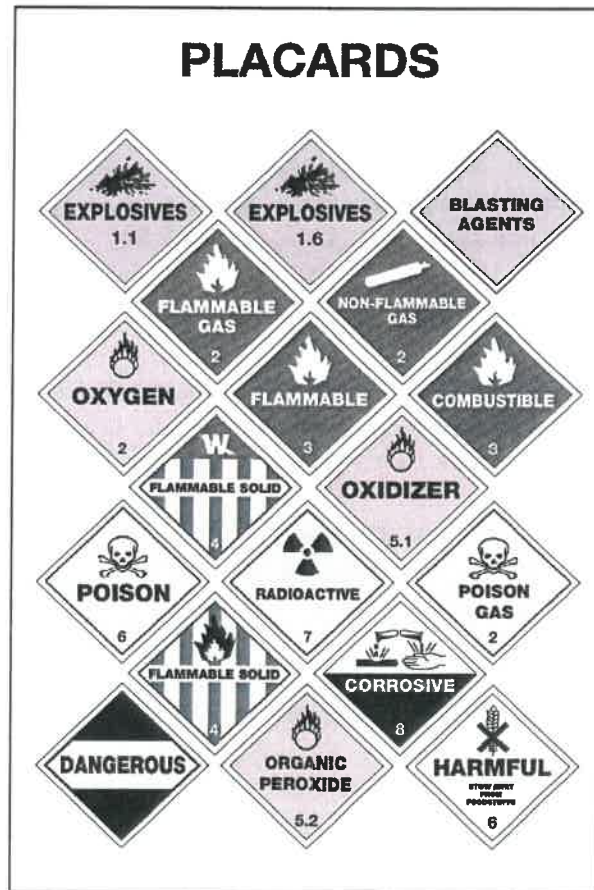


Figure 2.25

Hazardous materials drivers must also know which products they can load together, and which they cannot. These rules are also in Section 9. Before loading a truck with more than one type of product, you must know if it is safe to load them together. If you do not know, ask your employer.

Subsections V, W, and X
Test Your Knowledge

1. Common medicines for colds can make you sleepy. True or False?
2. What should you do if you become sleepy while driving?
3. Coffee and a little fresh air will help a drinker sober up. True or False?
4. What is a hazardous materials placard?
5. Why are placards used?
6. What is "sleep debt"?
7. What are the danger signals of drowsy driving?

These questions may be on the test. If you can't answer them all, re-read subsections V, W, and X.

Lesson Three: Transporting Cargo

WVDOH

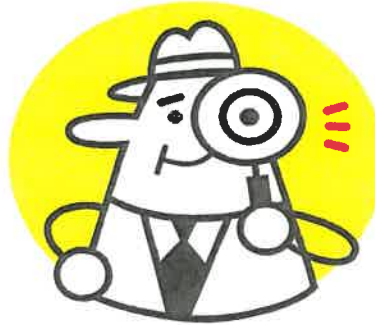


LESSON THREE

TRANSPORTING CARGO

TRANSPORTING CARGO SAFELY

- Dangerous to you and others
- Cargo inspection



A. Transporting Cargo Safely

1. If you load cargo wrong or do not secure it, it can be a danger to others and yourself
 - a. Loose cargo that falls off a vehicle can cause traffic problems and others could be hurt or killed
 - b. Loose cargo could hurt or kill you during a quick stop or crash
 - i. Your vehicle could be damaged by an overload
 - ii. Steering could be affected by how a vehicle is loaded, making it more difficult to control the vehicle
 - c. Whether or not you load and secure the cargo yourself, you are responsible for:
 - i. Inspecting your cargo
 - ii. Recognizing overloads and poorly balanced weight
 - iii. Knowing your load is properly secured and does not obscure your view ahead or to the sides
 - iv. Knowing your cargo does not restrict your access to emergency equipment
 - d. If you intend to carry hazardous material requiring placards on your vehicle, you also need to have a hazardous materials endorsement

2. Cargo inspection

- a. As part of your pre-trip inspection, make sure the truck is not overloaded and the cargo is balanced and secured properly
- b. After starting the vehicle, inspect the cargo and its securing devices again within the first 50 miles after beginning a trip. Make any needed adjustments.
- c. Re-check the cargo and securing devices as often as necessary during a trip to keep the load secure. A good habit is to re-inspect:
 - i. After you have driven for 3 hours or 150 miles
 - ii. After every break you take during driving
- d. Federal, state and local regulations for commercial vehicle weight, securing cargo, covering loads, and where you can drive large vehicles vary from place to place. Know the rules where you will be driving.

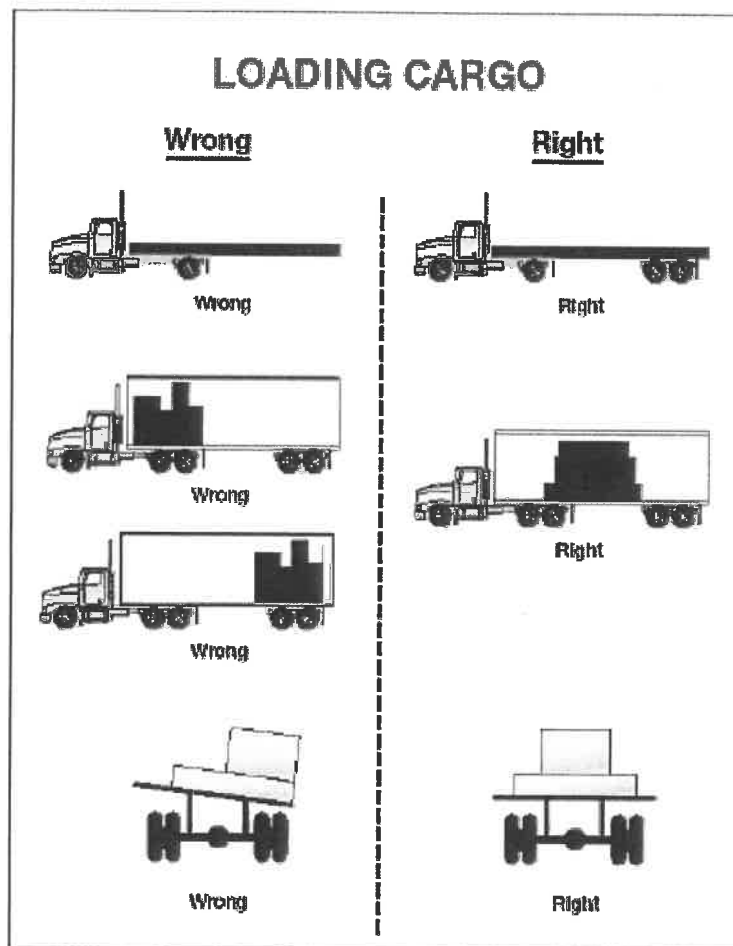


Figure 2-1. Loading Cargo

4. Balance the weight

- a. Poor weight balance can make vehicle handling unsafe
- b. Too much weight on the steering axle can cause hard steering
 - i. It can damage the steering axle and tires
 - ii. Under-loaded front axles (caused by shifting weight too far to the rear) can make the steering axle weight too light to steer safely
- c. Too little weight on the driving axles can cause poor traction
 - i. The drive wheels may spin easily
 - ii. During bad weather, the truck may not be able to keep going
- d. Weight that is loaded so there is a high center of gravity causes a greater

chance of rollover

- e. On flat bed vehicles, there is also a greater chance that the load will shift to the side or fall off

SECURING CARGO

- Blocking and bracing
- Cargo-tie downs
- Header boards
- Covering cargo
- Sealed and containerized loads



C. Securing Cargo

1. Blocking and bracing

- a. Blocking is used in the front, back, and/or sides of a piece of cargo to keep it from sliding
- b. Blocking is shaped to fit snugly against cargo
 - It is secured to the cargo deck to prevent cargo movement
- c. Bracing is also used to prevent movement of cargo
 - Bracing goes from the upper part of the cargo to the floor and/or walls of the cargo compartment

2. Cargo tie-down

- a. On flatbed trailers or trailers without sides, cargo must be secured to keep it from shifting or falling off

- b. In closed vans, tie-downs can also be important to prevent cargo shift which may affect the handling of the vehicle
- c. Tie-downs must be of the proper type and strength
- d. The combined strength of all cargo tie-downs must be strong enough to lift one-half the weight of the piece of cargo being tied down
- e. Proper tie-down equipment must be used, including ropes, straps, chains, and tensioning devices (winches, ratchets, clinching components)
 - Tie-downs must be attached to the vehicle correctly (hooks, bolts, rails, rings)
- f. Cargo should have at least one tie-down for each ten feet of cargo
 - i. Make sure you have enough tie-downs to meet this need
 - ii. No matter how small the cargo, it should have at least two tie-downs
- g. There are special requirements for securing various heavy pieces of metal
 - Find out what they are if you are to carry such loads

3. Header boards

- a. Front-end header boards (“headache racks”) protect you from your cargo in case of a crash or emergency stop
- b. Make sure the front-end structure is in good condition
 - The front-end structure should block the forward movement of any cargo you carry

4. Covering cargo

- a. There are two basic reasons for covering cargo:
 - i. To protect people from spilling cargo
 - ii. To protect the cargo from the weather
- b. Spill protection is a safety requirement in many states
 - Be familiar with the laws in the states you drive in

- c. You should look at your cargo covers in the mirrors from time to time while driving
- d. A flapping cover can tear loose, uncovering the cargo, and possibly block your view of someone else's vehicle

5. Sealed and containerized loads

- a. Containerized loads generally are used when freight is carried part way by rail or ship
- b. Delivery by truck occurs at the beginning and/or end of the journey
- c. Some containers have their own tie-down devices or locks that attach directly to a special frame
- d. Others have to be loaded onto flat bed trailers
 - They must be properly secured just like any other cargo
- e. You cannot inspect sealed loads, but you should confirm you don't exceed gross weight and axle weight limits

SPECIAL CARGO



- Dry bulk
- Hanging meat
- Live stock
- Oversize loads

D. Cargo Needing Special Attention

1. Dry bulk

- a. Dry bulk tanks require special care because they have a high center of gravity, and the load can shift
- b. Be extremely cautious (slow and careful) going around curves and making sharp turns

2. Hanging meat

- a. Hanging meat (suspended beef, pork, lamb) in a refrigerated truck can be a very unstable load with a high center of gravity
 - Particular caution is needed on sharp curves such as off ramps and on ramps

3. Livestock

- a. Livestock can move around in a trailer, causing unsafe handling
- b. With less than a full load, use false bulkheads to keep livestock bunched together

- c. Even when bunched, special care is necessary because livestock can lean on curves
 - This shifts the center of gravity and makes rollover more likely

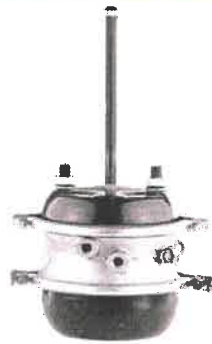
4. Oversize loads

- a. Over-length, over-width, and/or overweight loads require special transit permits
- b. Driving is usually limited to certain times
- c. Special equipment may be necessary such as “wide load” signs, flashing lights, flags, etc.
- d. Such loads may require a police escort or pilot vehicles bearing warning signs and/or flashing lights
 - These special loads require special driving care

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Lesson Three: Air Brakes

WVDOH



LESSON FOUR

AIR BRAKES

AIR BRAKE SYSTEM PARTS

- Service brake
- Parking brake
- Emergency brake

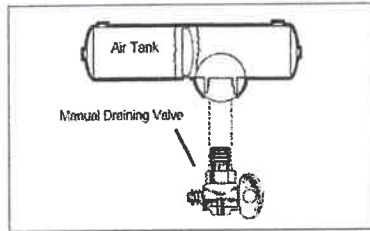


A. Air Brake System Parts

1. Air brakes use compressed air to make the brakes work

- a. Air brakes are a good and safe way of stopping large heavy vehicles, but the brakes must be well maintained and used properly
- b. Air brakes are really three different braking systems: service brake, parking brake, and emergency brake
 - i. The service brake system applies and releases the brakes when you use the brake pedal during normal driving
 - ii. The parking brake system applies and releases the parking brakes when you use the parking brake control
 - iii. The emergency brake system uses parts of the service and parking brake systems to stop the vehicle in a brake system failure

PARTS OF A BRAKE SYSTEM



- Air compressor
- Air compressor governor
- Air storage tanks
- Air tank drains

B. The Parts of a Brake System

1. Air compressor

- a. The air compressor pumps air into the air storage tanks (reservoirs)
- b. The air compressor is connected to the engine through gears or a v-belt
- c. The air compressor may be air cooled or may be cooled by the engine cooling system
- d. It may have its own oil supply or be lubricated by engine oil
- e. If the compressor has its own oil supply, check the oil level before driving

2. Air compressor governor

- a. The governor controls when the air compressor will pump air into the air storage tanks
- b. When air tank pressure rises to the “cut-out” level (around 125 psi), the governor stops the compressor from pumping air

- c. When the tank pressure falls to the “cut-in” pressure (around 100 psi), the governor allows the compressor to start pumping again

3. Air storage tanks

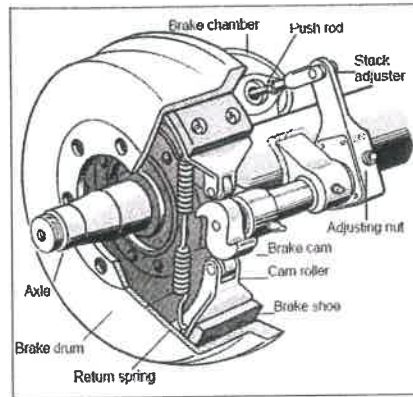
- a. Air storage tanks are used to hold compressed air
- b. The number and size of air tanks varies among vehicles
- c. The tanks will hold enough air to allow the brakes to be used several times, even if the compressor stops working

4. Air tank drains

- a. Compressed air usually has some water and some compressor oil in it, which is bad for the air brake system
 - i. The water can freeze in cold weather and cause brake failure
 - ii. The water and oil tend to collect in the bottom of the tank
- b. Be sure that you drain the air tanks completely
- c. Each air tanks is equipped with a drain valve in the bottom
- d. There are two types:
 - i. Manually operated by turning a quarter turn or by pulling a cable. You must drain the tanks yourself at the end of each day of driving.
 - ii. Automatic- the water and oil are automatically expelled. These tanks are equipped for manual draining as well.
- e. Automatic air tanks are available with electronic heating devices
 - These help prevent freezing of the automatic drain in cold weather

PARTS OF A BRAKE SYSTEM (CONT'D)

- Alcohol evaporator
- Safety valve
- Brake pedal
- Foundation brakes



5. Alcohol evaporator

- a. Some air brake systems have an alcohol evaporator to put alcohol into the air system
 - i. This helps to reduce the risk of ice in air brake valves and other parts during cold weather
 - ii. Ice inside the system can make the brakes stop working
- b. Check the alcohol container and fill up as necessary, every day during cold weather
- c. Daily air tank drainage is still needed to get rid of water and oil (unless the system has automatic drain valves)

6. Safety valve

- a. A safety relief valve is installed in the first tank the air compressor pumps air into
- b. The safety valve protects the tank and the rest of the system from too much pressure
 - The valve is usually set to open at 150 psi

- c. If the safety valve releases air, something is wrong
 - Have the problem fixed by a mechanic

7. Brake pedal

- a. You put on the brakes by pushing down the brake pedal. (It is also called the foot valve or the treadle valve.)
- b. Pushing the pedal down harder applies more air pressure
- c. Letting up on the brake pedal reduces the air pressure and releases the brakes
- d. Releasing the brakes lets some compressed air go out of the system, so the air pressure in the tanks is reduced
 - It must be made up by the air compressor
- e. Pressing and releasing the pedal unnecessarily can let air out faster than the compressor can replace it
 - If the pressure gets too low, the brakes won't work

8. Foundation brakes

- a. Foundation brakes are used at each wheel. The most common type is the S-cam brake. The parts of the brakes are discussed below.
- b. Brake drum, shoes, and linings
 - i. Brake drums are located on each end of vehicle's axles. The wheels are bolted to the drums. The braking mechanism is inside the drum.
 - ii. To stop, the brake shoes and linings are pushed against the inside of the drum. This causes friction, which slows the vehicle (and creates heat).
 - iii. The heat a drum can take without damage depends on how hard and how long the brakes are used. Too much heat can make the brakes stop working.

c. S-cam brakes

- i. When you push the brake pedal, air is let into each brake chamber
- ii. Air pushes the rod out, moving the slack adjuster, thus twisting the brake camshaft. This turns the S-cam (so named because it is shaped like the letter “S”).
- iii. The S-cam forces the brake shoes away from one another and presses them against the inside of the brake drum
- iv. When you release the brake pedal, the S-cam rotates back and a spring pulls the brake shoes away from the drum, letting the wheels roll freely again

d. Wedge brakes

- i. In this type of brake, the brake chamber push rod moves a wedge directly between the ends of two brake shoes. This forces them apart and against the inside of the brake drum.
- ii. Wedge brakes may have a single brake chamber, or two brake chambers, pushing wedges in at both ends of the brake shoes
- iii. Wedge type brakes may be self-adjusting or may require manual adjustment

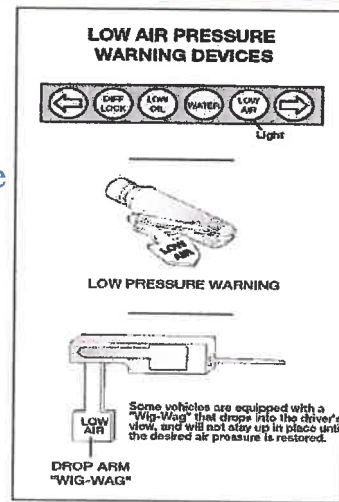
e. Disc brakes

- i. In air-operated brakes, air pressure acts on a brake chamber and slack adjuster, like S-cam brakes. But instead of the S-cam a “power screw” is used.
- ii. The pressure of the brake chamber on the slack adjuster turns the power screw
- iii. The power screw clamps the disc or rotor between the brake linings pads of a caliper, similar to a large c-clamp

f. Wedge brakes and disc brakes are less common than S-cam brakes

PARTS OF A BRAKE SYSTEM (CONT'D)

- Supply pressure gauges
- Application air pressure gauge
- Low air pressure warning
- Stop light switch



9. Supply pressure gauges

- a. All vehicles with air tanks have a pressure gauge connected to the air tank
- b. If the vehicle has a dual air brake system, there will be a gauge for each half of the system (or a single gauge with two needles)
 - These gauges tell you how much air pressure is in the air tanks
- c. Dual systems will be discussed later in this manual

10. Application air pressure gauge

- a. This gauge shows how much air pressure you are applying to the brakes. (This gauge is not available on all vehicles.)
- b. Increasing application pressure to hold the same speed means the brakes are fading
- c. You should slow down and use a lower gear
- d. The need for increased pressure can also be caused by brakes out of adjustment, air leaks, or mechanical problems

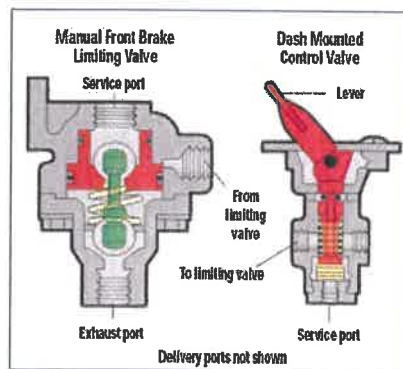
11. Low air pressure warning

- a. A low air pressure warning signal is required on vehicles with air brakes
- b. A warning signal you can see must come on before the air pressure in the tank falls below 60 psi (or one half of the governor cutout pressure on older vehicles)
- c. The warning is usually a red light
 - A buzzer may also come on
- d. Another type of warning is the “Wig Wag”
 - i. This device drops a mechanical arm into your view when the pressure in the system drops below 60 psi
 - ii. A wig wag will rise out of your view when the air pressure in the system goes above 60 psi
 - iii. The manual reset type must be placed in the “out of view” position manually
 - iv. It will not stay in place until the pressure in the system is above 60 psi
- e. On large buses it is common for the low pressure warning devices to signal at 80-85 psi

12. Stop light switch

- a. Drivers behind you must be warned when you put your brakes on
- b. The air brake system does this with an electric switch that works by air pressure
- c. The switch turns on the brake lights when you put on the air brakes

PARTS OF A BRAKE SYSTEM (CONT'D)



- Front brake limiting valve
- Spring brakes
- Parking brake controls

13. Front brake limiting valve

- a. Some older vehicles (made before 1975) have a front brake limiting valve and a control in the cab
- b. The control is usually marked “normal” and “slippery”
 - When you put the control in the “slippery” position, the limiting valve cuts the “normal” air pressure to the front brakes by half
- c. Limiting valves are used to reduce the chance of the front wheels skidding on slippery surfaces; however, they actually reduce the stopping power of the vehicle.
- d. Front wheel braking is good under all conditions
 - Tests have shown front wheel skids from braking are not likely even on ice
- e. Make sure the control is in the “normal” position to have normal stopping power
- f. Many vehicles have front wheel limiting valves
 - i. They reduce the air to front brakes except when the brakes are

put on very hard (60 psi or more application pressure)

- ii. These valves cannot be controlled by the driver

14. Spring brakes

- a. All trucks, truck tractors, and buses must be equipped with emergency brakes and parking brakes
- b. They must be held on by mechanical force (because air pressure can eventually leak away)
 - Spring brakes are usually used to meet these needs
- c. When driving, powerful springs hold back air pressure
 - If air pressure is removed, the springs put on the brakes
- d. A parking brake control in the cab allows the driver to let air out of the spring brakes
 - This lets the springs put the brakes on
- e. A leak in the air brake system, which causes all the air to be lost will also cause the spring to put on the brakes
- f. Tractor and straight truck spring brakes will come fully on when air pressure drops to a range of 20 to 45 psi (typically 20 to 30 psi)
- g. Do not wait for the brakes to come on automatically
 - When the low air pressure warning light and buzzer first comes on, bring the vehicle to a safe stop right away while you can still control the brakes
- h. The braking power of spring brakes depends on the brakes being in adjustment
 - If the brakes are not adjusted properly, neither the regular brakes nor the emergency/parking brakes will work right

15. Parking brake controls

- a. In newer vehicles with air brakes, the parking brakes are applied using a diamond shaped, yellow, push-pull control knob

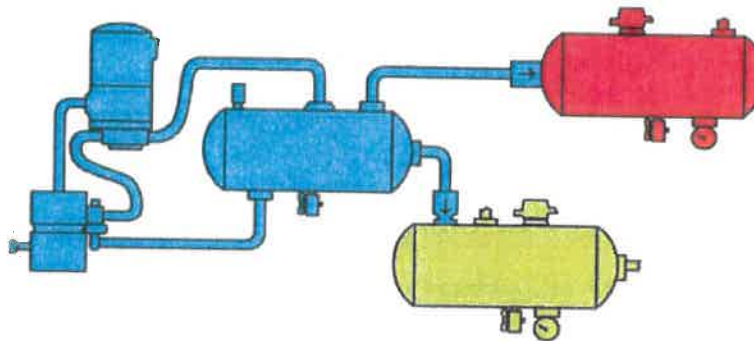
- You pull the knob out to put the parking brakes (spring brakes) on, and push to release them
- b. On older vehicles, the parking brakes may be controlled by a lever
- c. Use the parking brakes whenever you park
 - i. Never push the brake pedal down when the spring brakes are on
 - ii. If you do, the brakes could be damaged by the combined forces of the springs and the air pressure
 - iii. Many brake systems are designed so this will not happen but not all systems
- d. Components of spring brakes
 - i. Operating modulating control valves
 - a) In some vehicles a control handle on the dash board may be used to apply the spring brakes gradually
 - This called a modulating valve
 - b) It is spring loaded so that you have a better feel for the braking action
 - 1.) The more you move the control lever the harder the spring brakes will come on
 - 2.) They work this way so that you can control the spring brakes if your service brakes fail
 - c) When parking a vehicle with a modulating control valve, move the lever as far as it will go and hold it in place with the locking device
 - ii. Operating dual parking valves
 - a) When main air pressure is lost, the brakes come on
 - 1.) Some vehicles, such as buses, have a separate air tank which can be used to release the spring brakes

- 2.) This is so you can move the vehicle in an emergency
- b) One of the valves is a push-pull type and is used to put on the spring brakes for parking
- c) The other valve is spring loaded in the out position
 - 1.) When you push the control in, air from a separate air tank releases the spring brakes so that you can move
 - 2.) When you release the button, the spring brakes come on again
 - 3.) There is only enough air in the separate tank to do this a few times
 - 4.) Therefore, plan carefully when moving
 - 5.) Otherwise, you may be stopped in a dangerous location when the separate air supply runs out

- d. Vehicles with ABS have yellow malfunction lamps to tell you if something isn't working
- e. Tractors, trucks and buses will have yellow ABS malfunction lamps on the instrument panel
- f. Trailers will have yellow ABS malfunction lamps on the left side, either on the front or rear corner
 - Dollies manufactured on or after March 1, 1998 are required to have a lamp on the left side
- g. On newer vehicles, the malfunction lamp comes on at start-up for a bulb check, and goes out quickly
 - On older systems, the lamp could stay on until you are driving over five mph
- h. If the lamp stays on after the bulb check, or goes on once you are underway, you may have lost ABS control at one or more wheels
- i. In the case of towed units manufactured before ABS was required by the Department of Transportation, it may be difficult to tell if the unit is equipped with ABS
 - Look under the vehicle for the electronic control unit (ECU) and wheel speed sensor wire coming from the back of the brakes
- j. ABS is an addition to your normal brakes
 - It does not decrease or increase your normal braking capability
- k. ABS only activates when wheels are about to lock up
- l. ABS does not necessarily shorten your stopping distance, but it does help you to keep the vehicle under control during hard braking

DUAL AIR BRAKES

Basic Dual Air Brake System



B. Dual air brakes

1. Most heavy-duty vehicles use dual air brake systems for safety
2. A dual air brake system has two separate air brake systems, which use a single set of brake controls. Each system has its own air tanks, hoses, lines, etc.
 - a. One system typically operates the regular brakes on the rear axles
 - b. The other system operates the regular brakes on the front axle (and possibly one rear axle)
 - c. Both systems supply air to the trailer (if there is one)
 - d. The first system is called the primary system. The other is called the secondary system.
3. Before driving a vehicle with a dual air system, allow time for the compressor to build up a minimum of 100 psi pressure in both primary and secondary systems
 - a. Watch the primary and secondary air pressure gauges (or needles, if the system has two needles in one gauge)

- b. Pay attention to the low pressure warning light and buzzer
- c. The warning light and buzzer should shut off when air pressure in both systems rises to a value set by the manufacturer
 - i. This value must be greater than 60 psi
 - ii. The warning light and buzzer should come on before the air pressure drops below 60 psi in either system
 - iii. If this happens while driving, you should stop right away and safely park the vehicle
- d. If one air system is very low on pressure, either the front or the rear brakes will not be operating fully
- e. This means it will take you longer to stop
- f. Bring the vehicle to a safe stop, and have the air brakes system fixed



C. Inspecting Air Brake Systems

1. There are more items to inspect on a vehicle with air brakes than one without them. These items are discussed as follows:

- a. During the engine compartment checks:
 - i. Check air compressor belt (if compressor is belt-driven)
 - ii. If the compressor is belt driven, check the condition and tightness of the belt
 - It should be in good condition
- b. During the walk-around inspection:
 - i. Check slack adjusters on S-cam brakes
 - a) Park on level ground and chock the wheels to prevent the vehicle from rolling
 - b) Turn off the parking brakes so you can move the slack adjusters
 - c) Use gloves and pull hard on each slack adjuster you can reach
 - ii. If a slack adjuster moves more than about one inch where the rod attaches to it, it probably needs adjusting
 - a) Vehicles with too much brake slack can be very hard to stop
 - b) Out-of-adjustment brakes are the most common problem found in roadside inspections
 - iii. All vehicles built since 1991 have automatic slack adjusters
 - iv. Even though automatic slack adjusters adjust themselves during full brake applications, they must be checked
 - v. Automatic adjusters should not have to be manually adjusted except when performing maintenance on the brakes during installation of the slack adjusters
 - vi. In a vehicle equipped with automatic slack adjusters, when the pushrod stroke exceeds the legal brake adjustment limit, it is an indication that a mechanical problem exists in the adjuster itself, that there is a problem with the related foundation brake

components, or that the adjuster was improperly installed

vii. The manual adjustment of an automatic slack adjuster to bring a brake pushrod stroke within legal limits is generally masking a mechanical problem and is not fixing it

- a) Further, routine adjustment of most automatic adjusters will likely result in premature wear of the adjuster itself
- b) It is recommended that when brakes equipped with automatic adjusters are found to be out of adjustment, the driver should take the vehicle to a repair facility as soon as possible to have the problem corrected

viii. The manual adjustment of an automatic slack adjusters should only be used as a temporary measure to correct the adjustment in an emergency situation as it is likely the brake will soon be back out of adjustment since this procedure usually does not fix the underlying adjustment problem

- The manual adjustment of an automatic slack adjuster is dangerous because it gives the operator a false sense of security about the effectiveness of the braking system

ix. Automatic slack adjusters are made by different manufacturers and do not all operate the same

- Therefore, the specific manufacturer's service manual should be consulted prior to troubleshooting a brake adjustment problem

c. Check brake drum (or discs) linings and hoses

- i. Brake drums (or discs) must not have cracks longer than one half of the width of the friction area
- ii. Linings (friction material) must not be loose or soaked with oil or grease
- iii. Linings must also not be dangerously thin
- iv. Mechanical parts must be in place, not broken or missing

- v. Check the air hoses connected to the air chambers to make sure they aren't cut or worn due to rubbing



Figure 3-1. Air Pressure Gauge



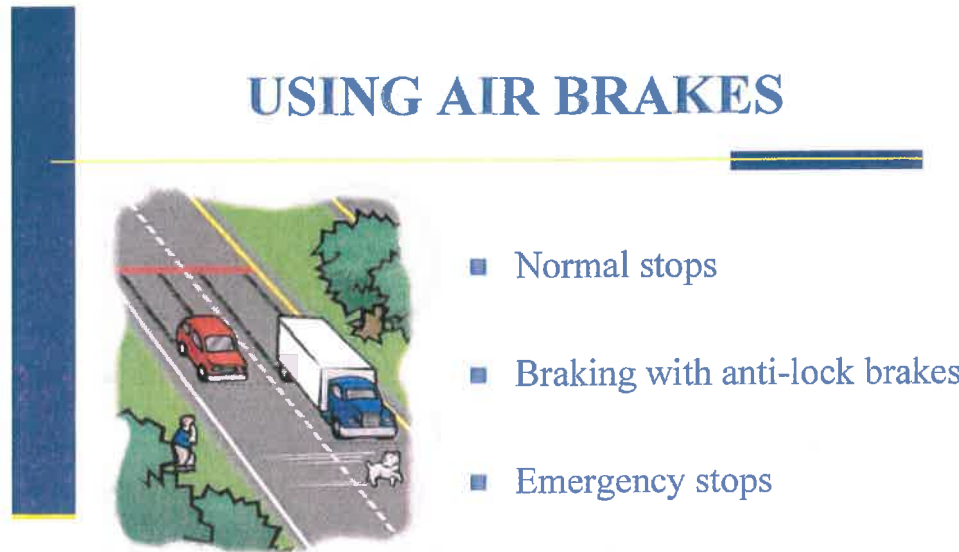
Figure 3-2. Brake Application Gauge

- d. Test the low pressure warning signal
 - i. Shut the engine off when you have enough air pressure so the low pressure warning signal is not on
 - ii. Turn the electrical power on and step on and off the brake pedal to reduce the air tank pressure
 - iii. The low air pressure warning signal must come on before the pressure drops to less than 60 psi in the air tank (or the tank with the lowest air pressure, in dual air systems)
 - iv. If the warning signal doesn't work, you could lose air pressure and would not know it
 - v. This could cause sudden emergency braking in a single-circuit air system
 - vi. In dual systems the stopping distance will be increased
 - vii. Only limited braking can be done before the spring brakes come on
- e. Check to ensure the spring brakes come on automatically

- i. Continue to fan off the air pressure by stepping on and off the brake pedal to reduce tank pressure
 - ii. The tractor protection valve and parking brake valve should close (pop out) on a tractor-trailer combination vehicle and the parking brake valve should close (pop out) on other combination and single vehicle types when the air pressure falls to the manufacturer's specification (20 to 40 psi).
 - iii. This will cause the spring brakes to come on
- f. Check the rate of air pressure build-up
 - i. When the engine is at operating rpms, the pressure should build from 85 to 100 psi in 45 seconds in dual air systems. (If the vehicle has larger than minimum air tanks, the buildup time could be longer and still safe. Check the manufacturer's specifications.)
 - ii. In single air systems (pre-1975), typical requirements are pressure buildup from 50 to 90 psi within three minutes with the engine at an idle speed of 600-900 rpms
 - iii. If air pressure does not build up fast enough, your pressure may drop too low during driving, requiring an emergency stop
 - Don't drive until you get the problem fixed
- g. Test the air leakage rate
 - i. With a fully charged air system (typically 125 psi), turn off the engine, release the parking brake, and time the air pressure drop
 - The loss rate should be less than two psi in one minute for single vehicles and less than three psi in one minute for combination vehicles
 - ii. Then apply 90 psi or more with the brake pedal
 - a) After the initial pressure drop, if the air pressure falls more than three psi in one minute for single vehicles and more than four psi in one minute for combination

- vehicles, the air loss is too much
- b) Check for air leaks and fix before driving the vehicle, otherwise you could lose your brakes while driving
 - h. Check the air compressor cut-in and cut-out pressures
 - i. Pumping by the air compressor should start at about 100 psi and stop at about 125 psi (check manufacturer's specifications)
 - ii. Run the engine at a fast idle
 - a) The air governor should cut-out the air compressor at about the manufacturer's specified pressure
 - b) The air pressure shown by your gauge(s) will stop rising
 - iii. With the engine idling, step on and off the brake to reduce the air tank pressure
 - a) The compressor should cut-in at about the manufacturer's specified cut-in pressure
 - b) The pressure should begin to rise
 - iv. If the air governor does not work as described above, it may need to be fixed
 - A governor that does not work properly may not keep enough air pressure for safe driving
 - i. Test the parking brake
 - Stop the vehicle, put the parking brake on, and gently pull against it in a low gear to test that the parking brake will hold
 - j. Test the service brakes
 - i. Wait for normal air pressure, release the parking brake, move forward slowly (about five mph), and apply the brakes firmly using the brake pedal
 - a) Note any vehicle pulling to one side, unusual feel or delayed stopping action

- b) This test may show you problems, which you otherwise wouldn't know about until you needed the brakes on the road



D. Using Air Brakes

1. Normal stops

- a. Push the brake pedal down
 - i. Control the pressure so that the vehicle comes to a smooth, safe stop
 - ii. If you have a manual transmission, don't push the clutch in until the engine rpm is down close to idle
 - When stopped select a starting gear

2. Braking with anti-lock brakes

- a. When you brake hard on slippery surfaces in a vehicle without ABS, your wheels may lock up
- b. When your steering wheels lock up, you lose steering control

- When your other wheels lock up, you may skid, jackknife, or even spin the vehicle
- c. ABS helps you avoid wheel lock up
 - The computer senses impending lockup, reduces the braking pressure to a safe level, and you maintain control
- d. You may or may not be able to stop faster with ABS, but you should be able to steer around an obstacle while braking, and avoid skids caused by over braking
- e. Having ABS on only the tractor, only the trailer, or even on only one axle, still gives you more control over the vehicle during braking
 - So you should brake normally
- f. When only the tractor has ABS, you should be able to maintain steering control, and there is less chance of jackknifing
 - Watch the trailer and let up on the brakes (if you can safely do so) if it begins it swing out
- g. When only the trailer has ABS, the trailer is less likely to swing out, but if you lose trailer control or start a tractor jackknife, let up on the brakes (if you can safely do so) until you gain control
- h. When you drive a tractor-trailer combination with ABS, you should brake as you always have
- i. In other words:
 - i. Use only the braking force necessary to stop and safely stay in control
 - ii. Brake the same way, regardless of whether you have ABS on the tractor, the trailer, or both
 - iii. As you slow down, monitor your tractor and trailer and back off the brakes (if it is safe to do so) to stay in control
- j. There is only one exception to this procedure- if you always drive a straight truck or combination with working ABS on all axles, in an

emergency stop, you can fully apply the brakes

- k. Without ABS, you still have normal brake functions
 - Drive and brake as you always have
- l. Remember, if your ABS malfunctions, you still have regular brakes
 - Drive normally, but get the system serviced soon

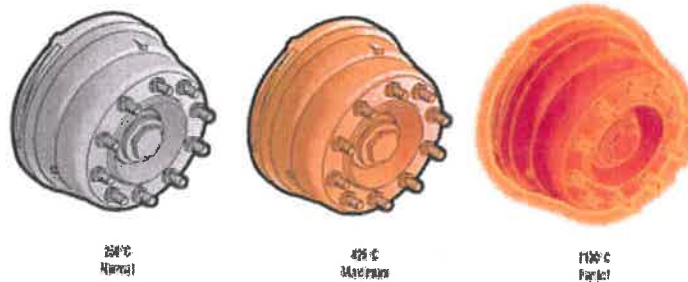
3. Emergency stops

- a. If someone suddenly pulls out in front of you, your natural response is to hit the brakes.
 - This is a good response if there is enough distance to stop, and you use the brakes correctly
- b. You should brake in a way that will keep your vehicle in a straight line and allow you to turn if it becomes necessary
- c. You can use the “controlled braking” method or “stab braking” method
 - i. Controlled braking
 - a) With this method, you apply the brake as hard as you can without locking the wheels
 - 1.) Keep steering wheel movements very small while doing this
 - 2.) If you need to make a larger steering adjustment if the wheels lock, release the brakes
 - 3.) Re-apply the brakes as soon as you can
 - ii. Stab braking
 - a) Apply your brakes all the way
 - b) Release brakes when the wheels lock up
 - 1.) As soon as the wheels start rolling, apply the brakes fully again. (It can take up to one second for the wheels to start rolling after you release the

brakes. If you re-apply the brakes before the wheels start rolling, the vehicle won't straighten out.)

USING AIR BRAKES (CONT'D)

- Stopping distance
- Brake fading or failure



4. Stopping distance

- a. When considering stopping distances with air brakes, you should be aware that there is an added delay:
 - The time required for the brakes to work after the brake pedal has been pushed
- b. With hydraulic brakes, (used on cars, and light/medium trucks), the brakes work instantly
- c. However, with air brakes, it takes a little time (one half second or more) for the air to flow through the lines to the brakes
 - i. Thus, the total stopping distance for vehicles with air brake systems is made up of four different factors
 - a) Perception Distance, plus
 - b) Reaction Distance, plus

- c) Brake Lag Distance, plus
- d) Effective Braking Distance, equals
- ii. Total Stopping Distance
- d. The air brake lag distance at 55 mph on dry pavement adds about 32 feet.
 - So at 55 mph for an average driver under good traction and brake conditions, the total stopping distance is over 450 feet

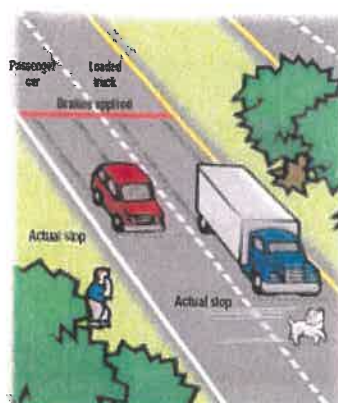
5. Brake fading or failure

- a. Brakes are designed so brake shoes or pads rub against the brake drum or discs to slow the vehicle
- b. Braking creates heat, but brakes are designed to take a lot of heat
 - However, brakes can fade or fail from excessive heat caused by using them too much and not relying on the engine braking effect
- c. Excessive use of the service brakes results in overheating and leads to brake fade
 - i. Brake fade results from excessive heat causing chemical changes in the brake lining, which reduce friction, and also causing expansion of the brake drums
 - ii. As the overheated drums expand, the shoes and linings have to move farther to contact the drums, and the force of this contact is reduced
- d. Continued overuse may increase brake fade until the vehicle cannot be slowed down or stopped
- e. Brake fade is also affected by adjustment
 - i. To safely control a vehicle, every brake must do its share of the work
 - ii. Brakes out of adjustment will stop doing their share before those that are in adjustment

- iii. The other brakes can then overheat and fade, and there will not be enough braking available to control the vehicle(s)
- f. Brakes can get out of adjustment quickly, especially when they are hot
 - Therefore, check brake adjustment often

USING AIR BRAKES (CONT'D)

- Proper braking techniques
- Low air pressure
- Parking brakes



6. Proper braking technique

- a. The use of the brakes on a long and/or steep downgrade is only a supplement to the braking effect of the engine
- b. Once the vehicle is in proper gear, the following is the proper braking technique:
 - i. Apply the brakes just hard enough to feel a definite slowdown
 - ii. When your speed has been reduced to approximately five mph below your "safe" speed, release the brakes. (This application should last for about three seconds.)
 - iii. When your speed has increased to your "safe" speed, then once again
 - a) Apply the brakes just hard enough to feel a definite

slowdown

- b) When your speed has been reduced to approximately five mph below your “safe” speed, release the brakes
- c. If your “safe” speed is 40 mph, you would not apply the brakes until your speed reaches 40 mph
 - i. You now apply the brakes hard enough to gradually reduce your speed to 35 mph and then release the brakes
 - ii. Repeat this as often as necessary until you have reached the end of the downgrade

7. Low air pressure

- a. If the low air pressure warning light comes on, stop and safely park your vehicle as soon as possible
 - There might be an air leak in the system
- b. Controlled braking is possible only while enough air remains in the air tanks
 - The spring brakes come on when the air pressure drops to the range of 20 to 45 psi
- c. A heavily loaded vehicle will take a long distance to stop because the spring brakes do not work on all axles
- d. Lightly loaded vehicles or vehicles on slippery roads may skid out of control when the spring brakes come on
- e. It is much safer to stop the vehicle while there is enough air in the tanks to use the foot brakes

8. Parking brakes

- a. Anytime you park, use the parking brakes, except as noted below
- b. Pull the parking brake control knob out to apply the parking brakes, push it in to release
- c. The control will be a yellow, diamond-shaped knob labeled “parking

brakes” on newer vehicles

- On older vehicles, it may be a round blue knob or some other shape (including a lever that moves from side to side or up and down)
- d. Don't use the parking brakes if they are very hot (from just having come down a steep grade), or if the brakes are very wet in freezing temperatures
 - e. If they are used while they are very hot, they can be damaged by the heat
 - f. If they are used in freezing temperatures when the brakes are very wet, they can freeze so that the vehicle cannot move
 - g. Use wheel chocks to hold the vehicle
 - h. Let hot brakes cool before using the parking brakes
 - i. If the brakes are wet, use the brakes lightly while driving in a low gear to heat and dry them
 - j. If your vehicle does not have automatic air tank drains, drain your air tanks at the end of each working day to remove moisture and oil, otherwise, the brakes could fail.
 - k. Never leave your vehicle unattended without applying the parking brakes or chocking the wheels
 - Your vehicle might roll away and cause injury and damage

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Handwriting practice lines consisting of 20 horizontal lines.

Lesson Five: Combination Vehicles

WVDOH



LESSON FIVE

COMBINATION VEHICLES

DRIVING COMBINATION VEHICLES

- More skill needed
- Safety factors for combination vehicles



A. Driving Combination Vehicles Safety

1. **Combination vehicles are usually heavier, longer, and require more driving skill than single commercial vehicles**
2. **In this section, we talk about some important safety factors that apply specifically to combination vehicles**
 - a. **Rollover Risks**
 - i. More than half of truck driver deaths resulting from crashes were caused by a truck rollover
 - ii. When more cargo is piled up in a truck, the “center of gravity” moves higher up from the road
 - a) The truck becomes easier to turn over
 - b) Fully loaded rigs are ten times more likely to roll over in a crash than empty rigs
 - iii. The following three things will help prevent a rollover
 - a) Keep the cargo as close to the ground as possible

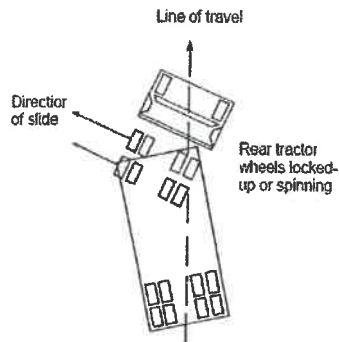
- b) Drive slowly around turns keeping cargo low
- c) Keep the vehicle centered on the road
- iv. Loads located primarily on one side of the trailer will cause the trailer to lean, making a rollover more likely
 - Make sure your cargo is centered and spread out as much as possible
- v. Rollovers can also occur when a trailer is turned too fast
 - a) Drive slowly around corners, on ramps, and off ramps
 - b) Avoid quick lane changes, especially when fully loaded
- vi. Trucks with trailers have a dangerous “crack-the-whip” effect
 - a) When you make a quick lane change, the “crack-the-whip” effect can turn the trailer over
 - b) There are many accidents where only the trailer has overturned
 - c) “Rearward amplification” causes the “crack-the-whip” effect
 - d) Steer gently and smoothly when you are pulling trailers
 - e) If you make a sudden movement with your steering wheel, your trailer could tip over
- b. Following distance
 - i. Follow far enough behind other vehicles (at least 1 second for each ten feet of your vehicle length, plus another second if going over 40 mph)
 - ii. Look far enough down the road to avoid being surprised and having to make a sudden lane change
 - iii. At night, drive slowly enough to see obstacles with your headlights before it is too late to change lanes or stop gently

- (b) Longer vehicles will offtrack more
 - (c) The rear wheels of the power unit (truck of tractor) will offtrack some, and the rear wheels of the trailer will offtrack even more
- 2.) If there is more than one trailer, the rear wheels of the last trailer will offtrack the most
- 3.) Steer the front end wide enough around a corner so the rear end does not run over the curb, pedestrians, etc
- (a) However, keep the rear of your vehicle close to the curb
 - (b) This will stop other drivers from passing you on the right
- 4.) If you cannot complete your turn without entering another traffic lane, turn wide as you complete the turn
- This is better than swinging wide to the left before starting the turn because it will keep other drivers from passing you on the right
- h. Backing with a trailer
- i. When backing a car, straight truck, or bus, you turn the top of the steering wheel in the direction you want to go
 - ii. When backing a trailer, you turn the steering wheel in the opposite direction
 - Once the trailer starts to turn, you must turn the wheel the other way to follow the trailer
 - iii. Whenever you back up with a trailer, try to position your vehicle so you can back in a straight line
 - iv. If you must back on a curved path, back to the driver's side so

you can see

- i. Look at your path
 - i. Look at your line of travel before you begin
 - ii. Get out and walk around the vehicle
 - iii. Check your clearance to the sides and overhead, in and near the path of your vehicle
- j. Use mirrors on both sides
 - i. Check the outside mirrors on both sides frequently
 - ii. Get out of the vehicle and re-inspect your path if you are unsure
- k. Back slowly
 - This will let you make corrections before you get too far off course
- l. Correct drift immediately
 - As soon as you see the trailer getting off the proper path, correct it by turning the top of the steering wheel in the direction of the drift
- m. Pull forward
 - When backing a trailer, make pull-ups to re-position your vehicle as needed

COMBINATION VEHICLE AIR BRAKES



- Trailer hand valves
- Tractor protection valve
- Trailer air supply control

B. Combination Vehicle Air Brakes

1. Trailer hand valve

- a. The trailer hand valve (also called the trolley hand valve or Johnson bar) works the trailer brakes
- b. The trailer hand valve should be used ONLY to test the trailer brakes
- c. Do not use it in driving because of the danger of making the trailer skid
- d. The foot brake sends air to all the brakes on the vehicle (including the trailer(s))
- e. There is much less danger of causing a skid or jackknife when using just the foot brake
- f. Never use the hand valve for parking because all the air might leak out unlocking the brakes (in trailers with spring brakes)
 - Always use the parking brakes when parking
- g. If the trailer does not have spring brakes, use wheel chocks to keep the trailer from moving

2. Tractor protection valve

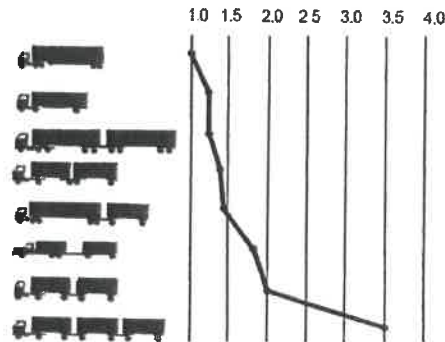
- a. The tractor protection valve keeps air in the tractor of truck brake system should the trailer break away or develop a bad leak
- b. The tractor protection valve is controlled by the “trailer air supply” control valve in the cab
- c. The control valve allows you to open and shut the tractor protection valve
- d. The tractor protection will close automatically if air pressure is low (in the range of 20 to 45 psi).
- e. When the tractor protection valve closes, it stops any air from going out of the tractor.
- f. It also lets the air out of the trailer emergency line.
- g. This causes the trailer emergency brakes to come on, with possible loss of control. (Emergency brakes are covered later)

3. Trailer air supply control

- a. The trailer air supply control on newer vehicles is a red eight sided knob, which you use to control the tractor protection valve
- b. You must push it in to supply the trailer with air, and pull it out to shut the air off and put on the trailer emergency brakes
- c. The valve will pop out (thus closing the tractor protection valve) when the air pressure drops into the range of 20 to 45 psi
- d. Tractor protection controls or “emergency” valves on older vehicles may not operate automatically
 - There may be a lever rather than a knob
- e. The “normal” position is used for pulling a trailer
- f. The “emergency” position is used to shut off and put on the trailer emergency brakes

COMBINATION VEHICLE AIR BRAKES (CONT'D)

- Trailer air lines
- Service air lines
- Emergency air lines



4. Trailer air lines

- a. Every combination vehicle has two air lines, the service line and the emergency line
- b. They run between each vehicle (tractor to trailer, trailer to dolly, dolly to second trailer, etc.)

5. Service air line

- a. The service line (also called the control line or signal line) carries air, which is controlled by the foot brake or the trailer handbrake
- b. Depending on how hard you press the foot brake or hand valve, the pressure in the service line will similarly change
- c. The service line is connected to relay valves
- d. These valves allow the trailer brakes to be applied more quickly than would otherwise be possible

6. Emergency air line

- a. The emergency line (also called the supply line) has two purposes

- i. First, it supplies air to the trailer tanks
- ii. Second, the emergency line controls the emergency brakes on combination vehicles
- b. Loss of air pressure in the emergency line causes the trailer emergency brakes to come on
- c. The pressure loss could be caused by a trailer breaking loose, thus tearing apart the emergency air hose
 - i. Or it could be caused by a hose, metal tubing, or other part breaking, letting the air out
 - ii. When the emergency line loses pressure, it also causes the tractor protection valve to close (the air supply knob will pop out)
- d. Emergency lines are often coded with the color red (red hose, red couplers, or other parts) to keep from getting them mixed up with the blue service line

COMBINATION VEHICLE AIR BRAKES (CONT'D)

- Hose couplers
- Trailer air tanks
- Shut-off valve
- Trailer service, parking and emergency brakes



7. Hose couplers (glad hands)

- a. Glad hands are coupling devices used to connect the service and emergency lines from the truck or tractor to the trailer

- i. The couplers have a rubber seal, which prevents air from escaping
- ii. Clean the couplers and rubber seals before a connection is made
- iii. When connecting the glad hands, press the two seals together with the couplers at a 90 degree to each other
- b. A turn of the glad hand attached to the hose will join and lock the couplers
- c. When coupling, make sure to couple the proper glad hands together
- d. To help avoid mistakes, colors are sometimes used
 - i. Blue is used for the service lines and red is used for the emergency (supply) lines.
 - ii. Sometimes, metal tags are attached to the lines with words “service” and “emergency” stamped on them.
- e. If you do cross the air lines, supply air will be sent to the service line instead of going to charge the trailer air tanks
 - Air will not be available to release the trailer spring brakes (parking brakes)
- f. If the spring brakes don’t release when you push the trailer air supply control, check the air line connection
- g. Older trailers do not have spring brakes
- h. If the air supply in the air tank has leaked away there will be no emergency brakes, and the trailer will not turn freely
- i. If you crossed the air lines, you could drive away but you wouldn’t have trailer brakes
- j. Always test the trailer brakes before driving with the hand valve or by pulling the air supply (tractor protection valve) control
- k. Pull gently against them in a low gear to make sure the brakes work
- l. Some vehicles have “dead end” or dummy couplers to which the hoses may be attached when they are not in use

- i. This will prevent water and dirt from getting into the coupler and the air lines
- ii. Use the dummy couplers when the air lines are not connected to a trailer
- iii. If there are no dummy couplers, the glad hands can sometimes be locked together (depending on the couplings)
- iv. It is very important to keep the air supply clean

8. Trailer air tanks

- a. Each trailer and converter dolly has one or more air tanks
- b. They are filled by the emergency (supply) line from the tractor
- c. They provides the air pressure used to operator trailer brakes
- d. Air pressure is sent from the air tanks to the brakes by relay valves
- e. The pressure in the service line tells how much pressure the relay valves should send to the trailer brakes
- f. The pressure in the service line is controlled by the brake pedal (and the trailer handbrake)
- g. It is important that you don't let water and oil build up in the air tanks
 - If you do, the brakes may not work correctly
- h. Each tank has a drain valve on it and you should drain each tank every day
- i. If your tanks have automatic drains, they will keep moisture out

9. Shut-off valve

- a. Shut-off valves (also called cut-out cocks) are used in the service and supply air lines at the back of trailers used to tow other trailers
- b. These valves permit closing the air lines off when another trailer in not being towed
- c. You must check that all shut-off valves are in the open position except the ones at the back of the last trailer, which must be closed

10. Trailer service, parking and emergency brakes

- a. Newer trailers have spring brakes just like trucks and truck tractors
 - i. However, converter dollies and trailers built before 1975 are not required to have spring brakes
 - ii. Those that do not have spring brakes have emergency brakes, which work from the air stored in the trailer air tank
 - iii. The emergency brakes come on whenever air pressure in the emergency line is lost
 - iv. These trailers have no parking brake
- b. The emergency brakes come on whenever the air supply knob is pulled out or the trailer is disconnected
- c. A major leak in the emergency line will cause the tractor protection valve to close and the trailer emergency brakes to come on
- d. But the brakes will hold only as long as there is air pressure in the trailer air tank
 - i. Eventually, the air will leak away and then there will be no brakes
 - ii. Therefore, it is very important for safety that you use wheel chocks when you park trailers without spring brakes
- e. You may not notice a major leak in the service line until you try to put the brakes on
- f. Then, the air loss from the leak will lower the air tank pressure quickly
- g. If it goes low enough, the trailer emergency brakes will come on

ANTILOCK BRAKE SYSTEM

- Trailers required to have ABS
- Braking with ABS



C. Antilock Brake Systems

1. Trailers required to have ABS

- a. All trailers and converter dollies built on or after March 1, 1998 are required to have ABS
- b. However, many trailers and converter dollies built before this date have been voluntarily equipped with ABS
- c. Trailers will have yellow ABS malfunction lamps on the left side, either on the front or rear corner
- d. Dollies manufactured on or after March 1, 1998, are required to have a lamp on the left side
- e. In the case of vehicles manufactured before the required date, it may be difficult to tell if the unit is equipped with ABS
- f. Look under the vehicle for the ECU and wheel speed sensor wires coming from the back of the brakes

2. Braking with ABS

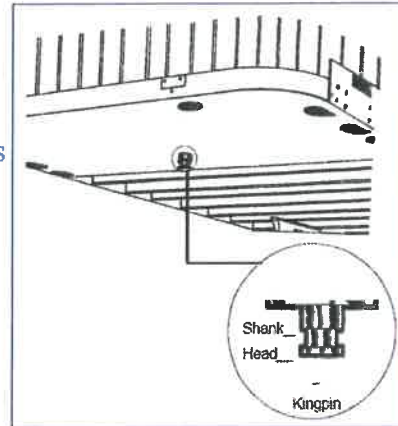
- a. ABS is an addition to your normal brakes. It does not decrease or increase

your normal braking capability.

- ABS only activates when wheels are about to lock up.
- b. ABS does not necessarily shorten your stopping distance, but it does help you keep the vehicle under control during hard braking.
- c. ABS helps you avoid wheel lock up.
- d. The computer senses impending lockup, reduces the braking pressure to a safe level, and you maintain control.
- e. Having ABS on only the trailer, or even on only one axle, still gives you more control over the vehicle during braking.
- f. When only the trailer has ABS, the trailer is less likely to swing out, but if you lose steering control or start a tractor jackknife, let up on the brakes (if you can safely do so) until you gain control.
- g. When you drive a tractor-trailer combination with ABS, you should brake as you always have. In other words:
 - i. Use only the braking force necessary to stop safely and stay in control
 - ii. Brake the same way; regardless of whether you have ABS on the tractor, the trailer, or both
 - iii. As you slow down, monitor your tractor and trailer and back off the brakes (if it is safe to do so) to stay in control
 - iv. Remember, if your ABS malfunctions, you still have regular brakes. Drive normally, but get the system serviced soon.
- h. ABS won't allow you to drive faster, follow more closely, or drive less carefully

COUPLING AND UNCOUPLING

- Coupling tractor semi-trailers
- Uncoupling tractor semi-trailers



D. Coupling and Uncoupling

1. Coupling tractor semi-trailers

- a. Step 1. Inspect Fifth Wheel
 - i. Check for damaged/missing parts
 - ii. Check to see that mounting to tractor is secure, no cracks in frame, etc.
 - iii. Be sure that the fifth wheel plate is greased as required. Failure to keep the fifth wheel plate lubricated could cause steering problems because of friction between the tractor and trailer.
 - iv. Check if fifth wheel is in proper position for coupling.
 - a) Wheel tilted down toward rear of tractor
 - b) Jaws open
 - c) Safety unlocking handle in the automatic lock position
 - d) If you have a sliding fifth wheel, make sure it is locked
 - e) Make sure the trailer kingpin is not bent or broken

- b. Step 2. Inspect Area and Chock Wheels
 - i. Make sure area around the vehicle is clear
 - ii. Be sure trailers wheels are chocked if spring brakes are on
 - iii. Check that cargo (if any) is secured against movement due to tractor being coupled to the trailer
- c. Step 3. Position Tractor
 - i. Put the tractor directly in front of the trailer. (Never back under the trailer at an angle because you might push the trailer sideways and break the landing gear.)
 - ii. Check position, using outside mirrors, by looking down both sides of the trailer
- d. Step 4. Back Slowly
 - i. Back until fifth wheel just touches the trailer.
 - ii. Don't hit the trailer
- e. Step 5. Secure Tractor
 - i. Put on the parking brake
 - ii. Put transmission in neutral
- f. Step 6. Check Trailer Height
 - i. The trailer should be low enough that it is raised slightly by the tractor when the tractor is backed under it. Raise or lower the trailer as needed. (If the trailer is too low, the tractor may strike and damage the trailer nose; if the trailer is too high, it may not couple correctly.)
 - ii. Check that the kingpin and fifth wheel are aligned
- g. Step 7. Connect Air Lines to Trailer
 - i. Check glad hands seals and connect tractor emergency air line to trailer emergency glad hand
 - ii. Check glad hand seals and connect tractor service air line to trailer

service glad hand

- iii. Make sure air lines are safety supported where they won't be crushed or caught while tractor is backing under trailer

h. Step 8. Supply Air to Trailer

- i. From cab, push in "air supply" knob or move tractor protection valve control from the "emergency" position to supply air to the trailer brake system
- ii. Wait until air pressure is normal
- iii. Check brake system for crossed air lines
 - a) Shut engine off so you can hear the brakes
 - b) Apply and release trailer brakes and listen for sound of trailer brakes being applied and released. You should hear the brakes move when applied and air escape when the brakes are released.
 - c) Check air brake system pressure gauge for signs of major air loss
- i. When you are sure trailer brakes are working, start engine
- ii. Make sure air pressure is up to normal.

i. Step 9. Lock Trailer Brakes

- Pull out the "air supply" knob or move the tractor protection valve control from "normal" to "emergency."

j. Step 10. Back Under Trailer

- i. Use lowest reverse gear
- ii. Back tractor slowly under trailer to avoid hitting the kingpin.
- iii. Stop when the kingpin is locked into the fifth wheel

k. Step 11. Check Connection for Safety

- i. Raise trailer landing gear slightly off ground.
- ii. Pull tractor gently forward while the trailer brakes are still locked to check that the trailer is locked onto the tractor.

1. Step 12. Secure Vehicle
 - i. Put transmission in neutral
 - ii. Put parking brakes on.
 - iii. Shut off engine and take the key with you so someone else won't move truck while you are under it.
- m. Step 13. Inspect Coupling
 - i. Use a flashlight, if necessary.
 - ii. Make sure there is no space between upper and lower fifth wheel. If there is space, something is wrong (kingpin may be on top of the closed fifth wheel jaws, and trailer would come loose very easily).
 - iii. Go under trailer and look into the back of the fifth wheel. Make sure the fifth wheel jaws have closed around the shank of the kingpin.
 - iv. Check that the locking lever is in "lock" position
 - v. Check that the safety latch is in position over locking lever. (On some fifth wheels the catch must be put in place by hand.)
 - vi. If the coupling isn't right, don't drive the coupled unit; get it fixed.
- n. Step 14. Connect the Electrical Cord and Check Air Lines
 - i. Plug the electrical cord into the trailer and fasten the safety catch
 - ii. Check both air lines and electrical line for signs of damage.
 - iii. Make sure air and electrical lines will not hit any moving parts of vehicle.
- o. Step 15. Raise Front Trailer Supports (Landing Gear)
 - i. Use low gear range (if so equipped) to begin raising the landing gear. Once free of weight, switch to high gear range.
 - ii. Raise the landing gear all the way up. (Never drive with landing gear only part way up as it may catch on railroad tracks or other things.)
 - iii. After raising landing gear, secure the crank handle safety.

iv. When full weight of trailer is resting on tractor:

- a) Check for enough clearance between rear of tractor frame and landing gear (when tractor turns sharply, it must not hit landing gear)
- b) Check that there is enough clearance between the top of the tractor tires and the nose of the trailer.

p. Step 16. Remove Trailer Wheel Chocks

- Remove and store wheel chocks in a safe place

2. Uncoupling Tractor-Semi-trailer

a. Step 1. Position rig

- i. Make sure surface of parking area can support weight of trailer
- ii. Have tractor lined up with trailer. (Pulling out at an angle can damage landing gear.)

b. Step 2. Ease pressure on locking jaws

- i. Shut off trailer air supply to lock trailer brakes
- ii. Ease pressure on fifth wheel locking jaws by backing up gently. (This will help you release the fifth wheel locking lever.)
- iii. Put parking brakes on while tractor is pushing against the kingpin (this will hold rig with pressure of the locking jaws)

c. Step 3. Chock trailer wheels

- Chock the trailer wheels if the trailer doesn't have spring brakes or if you're not sure (the air could leak out of the trailer air tank, releasing its emergency brakes. Without chocks, the trailer could move)

d. Step 4. Lower the landing gear

- i. If the trailer is empty, lower the landing gear until it makes contact with the ground
- ii. If trailer is loaded, after the landing gear makes firm contact with the ground, turn the crank in low gear a few extra turns. This will lift some

weight off the tractor. (Do not lift trailer off the fifth wheel) This will:

- a) Make it easier to unlatch fifth wheel
- b) Make it easier to couple the next time
- e. Step 5. Disconnect air lines and electrical cable
 - i. Disconnect air lines from trailer. Connect air line glad hands to dummy couplers at back of cab or couple them together.
 - ii. Hang electrical cable with plug down to prevent moisture from entering it
 - iii. Make sure lines are supported so they won't be damaged while driving the tractor
- f. Step 6. Unlock fifth wheel
 - i. Raise the release handle lock
 - ii. Pull the release handle to "open" position
 - iii. Keep legs and feet clear of the rear tractor wheels to avoid serious injury in case the vehicle moves
- g. Step 7. Pull tractor partially clear of trailer
 - i. Pull tractor forward until fifth wheel comes out from under the trailer
 - ii. Stop with tractor frame under trailer (prevents trailer from falling to ground if landing gear should collapse or sink)
- h. Step 8. Secure tractor
 - i. Apply parking brake
 - ii. Place transmission in neutral
- i. Step 9. Inspect trailer supports
 - i. Make sure ground is supporting trailer
 - ii. Make sure landing gear is not damaged
- j. Step 10. Pull tractor clear of trailer

- i. Release parking brakes
- ii. Check the area and drive tractor forward until it clears

INSPECTING A COMBINATION VEHICLE

- Additional walk around inspection checks
- Landing gear
- Combination vehicle brake check



E. Inspecting a Combination Vehicle

1. Additional walk around inspection checks

- a. Coupling system areas
 - i. Check fifth wheel (lower).
 - a) Securely mounted to frame
 - b) No missing or damaged parts
 - c) Enough grease
 - d) No visible space between upper and lower fifth wheel locking jaws around the shank, not the head of kingpin.
 - e) Release arm properly seated and safety latch/lock engaged
 - i. Check fifth wheel (upper)
 - a) Glide plate securely mounted to trailer frame

- b) Kingpin not damaged
- i. Air and electric lines to trailer
 - a) Electric cord firmly plugged in and secured
 - b) Air lines properly connected to glad hands, no air leaks, properly secured with enough slack for turns
 - c) All lines free from damage
- i. Sliding fifth wheel
 - a) Slide not damaged or parts missing
 - b) Properly greased
 - c) All locking pins present and locked in place
 - d) If air powered--no leaks
 - e) Check that fifth wheel is not so far forward that tractor frame will hit landing gear, or the cab hit the trailer, during turns

2. Landing gear

- a. Fully raised, no missing parts, not bent or otherwise damaged
- b. Crank handle in place and secured
- c. If powered operated, no air or hydraulic leaks

3. Combination vehicle brake check

- The following section explains how to check air brakes on combination vehicles. Check the brakes on a double or triple trailer as you would any combination vehicle.

INSPECTING A COMBINATION VEHICLE

- Check air flows to all trailers
- Test tractor protection valve
- Test trailer emergency brakes



4. Check that air flows to all trailers

- a. Use the tractor parking brake and/or chock the wheels to hold the vehicle
- b. Wait for air pressure to reach normal, and then push in the red “trailer air supply” knob
 - This will supply air to the emergency (supply) lines
- c. Use the trailer handbrake to provide air to the service line
 - Go to the rear of the rig
- d. Open the emergency line shut-off valve at the rear of the last trailer
 - You should hear air escaping, showing the entire system is charged
- e. Close the emergency line valve
- f. Open the service line valve to check that service pressure goes through all the trailers (this test assumes that the trailer handbrake or the service brake pedal is on), and then close the valve
- g. If you do NOT hear air escaping from both lines, check that the shut-off valves in the trailer(s) and dolly(ies) are in the OPEN position

- h. You MUST have air all the way to the back for all brakes to work

5. Test tractor protection valve

- a. Charge the trailer air brake system. (That is, build up normal pressure and push the “air supply” knob in.) Shut the engine off.
- b. Step on and off the brake pedal several times to reduce the air pressure in the tanks
- c. The trailer air supply control (also called the tractor protection valve control) should pop out (or go from “Normal” to “Emergency” position) when the air pressure falls into the pressure range specified by the manufacturer (usually within the range of 20 to 45 psi)
- d. If the tractor protection valve doesn’t work right, an air hose or trailer brake leak could drain all the air from the tractor
 - This would cause the emergency brakes to come on, with possible loss of control

6. Test trailer emergency brakes

- a. Charge the trailer air brake system and check that the trailer rolls freely
 - Then stop and pull out the trailer air supply control (also called tractor protection valve control or trailer emergency valve), or place it in the “emergency” position
- b. Pull gently on the trailer with the tractor to check that the trailer emergency brakes are on
- c. Check for normal air pressure, release the parking brakes, move the vehicle forward slowly, and apply trailer brakes with the hand control (trolley valve), if so equipped
- d. You should feel the brakes come on
 - This tells you the trailer brakes are connected and working
- e. The trailer brakes should be tested with the hand valve but controlled in normal operation with the foot pedal, which applies air to the service brakes at all wheels

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Lesson Six: Tank Vehicles

WVDOH



LESSON SIX

TANK VEHICLES

INSPECTING TANK VEHICLES



- Test knowledge
- Endorsement needed
- Inspection
- Operator's manual

A. Inspecting Tank Vehicles

1. This lesson has information needed to pass the CDL knowledge test for driving a tank vehicle
2. A tank endorsement is required for certain vehicles transporting liquids or gases. The liquid or gas does not have to be a hazardous material.
 - A tank endorsement is only required if your vehicle needs a Class A or B CDL and you want to haul a liquid or liquid gas in a permanently mounted cargo tank rated at 119 gallons or more or a portable tank rated at 1,000 gallons or more
3. Before loading, unloading, or driving a tanker inspect the vehicle. This makes sure that the vehicle is safe to carry the liquid or gas and is safe to drive.
4. Tank vehicles have special items which need to be checked. Tank vehicles come in many types and sizes. You need to check the vehicle's operator manual to make sure you know how to inspect your tank vehicle.

LEAKS

- Highly important check
- Complete perimeter of the truck
- Don't operate a leaking tanker



B. Leaks

- 1. On all tank vehicles, the most important item to check for is leaks**
- 2. Check under and around the vehicle for signs of any leaking**
- 3. Don't carry liquids or gases in a leaking tank. To do so is a crime.**
 - a. You will be cited and prevented from driving further
 - b. You may also be liable for the clean up of any spill
- 4. In general check the following:**
 - a. Check the tank's body or shell for dents or leaks
 - b. Check the intake, discharge, and cut-off valves. Make sure the valves are in the correct position before loading, unloading, or moving the vehicle.
 - c. Check pipes, connections, and hoses for leaks, especially around joints
 - d. Check the manhole covers and vents. Make sure the covers have gaskets and the close correctly. Keep the vents clear so that they work correctly.

SPECIAL PURPOSE EQUIPMENT

- Vapor recovery kits
- Grounding and bonding cables
- Emergency shut-off systems
- Built in fire extinguisher



C. Check Special Purpose Equipment

- 1. If your vehicle has any of the following equipment, make sure it works properly:**
 - a. Vapor recovery kits
 - b. Grounding and bonding cables
 - c. Emergency shut-off systems
 - d. Built in fire extinguisher
- 2. Never drive a tank vehicle with open valve or manhole cover**

DRIVING TANK VEHICLES

- High center of gravity
- Easy rollovers
- Slow down on curves – under posted limit



D. Driving Tank Vehicles

- 1. Hauling liquids in a tank requires special skills because of the high center of gravity and liquid movement**
- 2. High center of gravity means much of the load's weight is carried high off the road. This makes the vehicle top-heavy and prone to roll over easily.**
- 3. Tests have shown tankers can turn over at the speed limits posted for curves**
- 4. Take highway curves and on ramp/off ramp curves well below the posted speeds**

DANGER OF SURGE

- Handling
- Stopping
- Wave power
- Ice
- Driver familiarity



E. Danger of Surge

- 1. Liquid surge results from movement of the liquid in partially filled tanks. This movement can have bad effects on handling. For example, when coming to a stop, the liquid will surge back and forth.**
- 2. When the wave hits the end of the tank, it tends to push the truck in the direction the wave is moving.**
- 3. If the truck is on a slippery surface such as ice, the wave can shove a stopped truck out into an intersection**
- 4. The driver of a liquid tanker must be very familiar with the handling of the vehicle**

TANK VEHICLES



- Bulkhead
- Baffled tanks
- Un-baffled tanks
- Outage

F. Bulkheads

1. Some liquid tanks are divided into several smaller tanks by bulkheads
2. When loading and unloading the smaller tanks, the driver must pay attention to weight distribution
3. Don't put too much weight on the front or rear of the vehicle

G. Baffled Tanks

1. Baffled liquid tanks have bulkheads in them with holes which permit the liquid to flow through
2. The baffles help to control the forward and backward liquid surge
3. Side-to-side surge can still occur. This can cause a roll over.

H. Un-Baffled Tanks

1. Un-baffled tankers have nothing inside to slow down the flow of the liquid. Therefore, forward and back surge is very strong.
2. Un-baffled tanks are usually those transporting food products
 - a. Milk for example
 - b. Sanitation regulations forbid the use of baffles for such products

c. It is extremely difficult to clean tanks with baffles

3. Be extremely cautious in driving smooth bore tanks, especially when starting and stopping

I. Outage

- 1. Never load a cargo tank totally full**
- 2. Liquids expand as they warm and you must leave room for the expanding liquid**
- 3. This is called Outage**
- 4. Since different liquids expand by different amounts, they require different amounts of outage**
- 5. You must know the outage requirement when hauling liquids in bulk**

TANK VEHICLES (CONT'D)

- Load capacity
- Driving rules
- Smoothing driving
- Controlling surge



J. How Much to Load?

- 1. A full tank of dense liquid may exceed legal weight limits. For that reason, you may often only partially fill tanks with heavy liquids.**
 - Some acids require this special attention
- 2. The amount of liquid to load into a tank depends on:**
 - a. The amount the liquid will expand in transit

- b. The weight of the liquid
- c. Legal weight limits

K. Safe Driving Rules

1. In order to drive a tank vehicle safely, you must remember to follow all the safe driving rules

L. Drive Smoothly

1. Because of the high center of gravity and the surge of the liquid, you must start, slow down, and stop very smoothly
2. You must make smooth turns and lane changes

M. Controlling Surge

1. Keep a steady pressure on the brakes. Do not release too soon when coming to a stop.
2. Brake far in advance of a stop and increase your following distance
3. If you must make a quick stop to avoid a crash, use controlled or stab braking
4. Remember, if you steer quickly while braking, your vehicle may roll over

TANK VEHICLES (CONT'D)



- Curves
- Stopping Distance
- Skids

N. Curves

1. Slow down before curves, and then accelerate slightly through the curve
2. The posted speed for a curve may be too fast for a tank vehicle

O. Stopping Distance

1. Keep in mind how much space you need to stop your vehicle
 - a. Wet roads double the normal stopping distance
 - b. Empty tank vehicles may take longer to stop than full ones

P. Skids

1. Don't over steer, or over brake. If you do, your vehicle may skid.
2. On tank trailers, if your drive wheels or trailer wheels begin to skid, your vehicle may jackknife
3. When any vehicle starts to skid, you must take action to restore traction to the wheels

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Handwriting practice lines consisting of 20 horizontal lines.

